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MICRO CONTROL SYSTEMS

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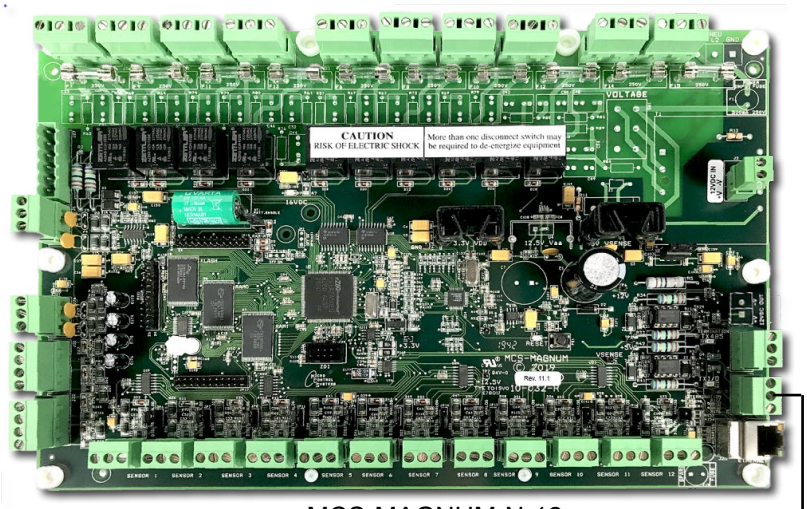
MCS-MODBUS-IO

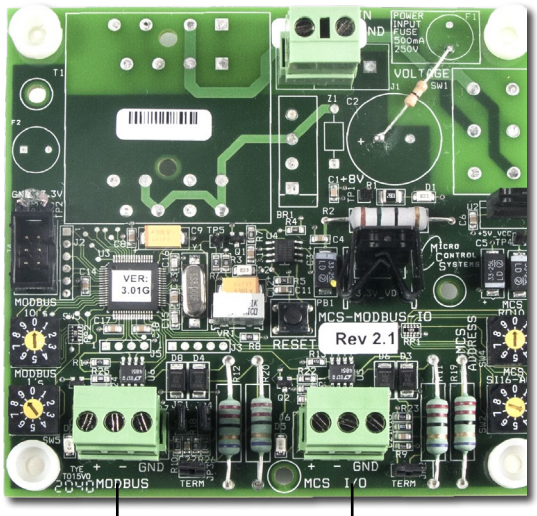
GETTING STARTED USER MANUAL

(Firmware Version 3.01-W or higher)



MCS-MAGNUM-N-12

SLAVE - VFD



Communicating between MCS-MAGNUM, MCS-MODBUS and VFD or other slaves

MCS-MODBUS IO-12

See Appendix section in back of Manual for quick steps for MCS-MODBUS-IO-12 functions

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Table of Contents

Chapter - 1. Introduction to ModBus Protocol 9
1.1. What is Modbus Protocol? 9
1.2. What is it used for? 9
1.3. RTU MODE 9
1.4. RTU Framing 9
1.5. How the Address Field is Handled 10
1.6. Modbus Protocol 10
1.7. How the Function Field is Handled 11
1.8. What is a function code? 11
1.9. Modbus "Registers" 11
1.10. Exception Errors 12
1.11. What is a Modbus Map? 12
Chapter - 2. MCS-MODBUS-IO-12 Communication 13
2.1. Communicating with MCS-CONNECT 13
Chapter - 3. Program Type Preprogram Select Settings 15
Chapter - 4. USER Custom Programming Switch '9' 16
4.1. SETTING UP CUSTOM PROGRAM FOR YOUR DEVICE 16
4.1.1 Data Input 16
4.1.2 Service Panel-MODBUS CONNECTION SETUP - MCS-CONNECT 16
4.1.3 Read Sensor Inputs 17
4.1.4 Write Analog Outputs 18
4.1.5 Write Relay Outputs 18
4.1.6 Write General Outputs 19
4.1.7 Once you have completed the 'USER CUSTOM SETUP' 19
4.1.8 LOAD THE NEW .CFG FILE TO YOUR MODBUS 20
Chapter - 5. MCS-MAGNUM - Modbus Typical Network 21
5.1. A typical network layout will consist of the MASTER and slaves. 21
Chapter - 6. MCS-MODBUS-IO-12 BOARD 22
Chapter - 7. Wiring Diagrams 23
7.1. Wiring MCS-MAGNUM I/O for communicating 23
7.2. Wiring to MCS-MAGNUM with MCS Expansion Board 24
7.3. Wiring from Power Supply, MCS Controller, MCS-Modbus, to Modbus Slave 25
Chapter - 8. Pre-Programmed for Slave Devices 26
8.1. Yaskawa GA800/A1000 HARDWIRED Mapping Details (Hardwired and Modbus) 26
PROGRAM SELECT '0' 26
8.1.1 Yaskawa GA/800/A1000 MCS-MODBUS ONE-TIME WRITES - INSTALLATION 26
8.1.2 Yaskawa GA800/A1000 MCS-MODBUS Communication Setup 26
8.1.3 Yaskawa GAS800/A1000 MODBUS Read Sensor Inputs 26
8.1.4 Yaskawa GA800/A1000 MODBUS Write Analog Outputs 27
8.1.5 Yaskawa GA800/A1000 Write Relay Outputs 27
8.1.6 Yaskawa GA800 / A1000 Setup for MCS-Modbus I/0 28
8.1.7 MCS-MAGNUM YASKAWA GA800/A1000 VFD SENSOR INPUT CONFIGURATION 29
8.1.8 MCS-MAGNUM - YASKAWA GA800/A1000 VFD Analog Output 30
8.1.9 3 MODBUS WRITE SCREENS (yellow) 30
8.1.10 YASKAWA GA800 / A1000 MODBUS- I-0 Wiring/Points 31
8.2. TURBOCOR Mapping - PROGRAM SELECT '1' 32
8.2.1 TURBOCOR MCS-MODBUS ONE-TIME WRITES - INSTALLATION 32
8.2.2 TURBOCOR MCS-MODBUS Communication Setup 32
8.2.3 TURBOCOR MODBUS Read Sensor Inputs 32
8.2.4 TURBOCOR MODBUS Write Analog Outputs 33
8.2.5 TURBOCOR Write Relay Outputs 33

8.2.6 TURBOCOR Setup for MCS-Modbus I/0 34
8.2.7 MCS-MAGNUM TURBOCOR Sensor Inputs (13) 35
8.2.8 MCS-MAGNUM TURBOCOR Analog Inputs (1) 35
8.2.9 TurboCor Wiring Diagram - to Modbus 36
MCS Expansion Boards/MCS-MAGNUM 36

8.3. DANFOSS VLT FC102 Mapping - PROGRAM SELECT '3' 37
8.3.1 DANFOSS VLT FC102 MCS-MODBUS ONE-TIME WRITES - INSTALLATION 37
8.3.2 DANFOSS VLT FC102 MCS-MODBUS Communication Setup 37
8.3.3 DANFOSS VLT FC102 MODBUS Read Sensor Inputs 37
8.3.4 DANFOSS VLT FC102 Analog Outputs 38
8.3.5 DANFOSS VLT FC102 Relay Outputs 38
8.3.6 DANFOSS VLT FC102 Setup for MCS-Modbus I0 39
8.3.7 MCS-MAGNUM - Danfoss VLT FC102 -Sensor Input (15 + 1 User Logic) 40
8.3.8 Sensor Input (1) VFD Alarm Logic 40
8.3.9 MCS-MAGNUM - DANFOSS VLT FC102 Analog Output (3) Configuration 41
8.3.10 DANFOSS VLT FC102 Wiring Diagram - 42
To Modbus/MCS Expansion Boards/MCS-MAGNUM 42

8.4. Bitzer CSVH Compressor Mapping - PROGRAM SELECT '4' 43
8.4.1 Bitzer Compressor MCS-MODBUS ONE-TIME WRITES - INSTALLATION 43
8.4.2 Bitzer Compressor MCS-MODBUS Communication Setup 43
8.4.3 Bitzer Compressor MODBUS Read Sensor Inputs 43
8.4.4 Bitzer Compressor MODBUS Write Analog Outputs 44
8.4.5 Bitzer Compressor Write Relay Outputs 44
8.4.7 MCS-MAGNUM - Bitzer Screw Compressor Configuration 46
(Lodam Frequency Converter) 46
8.4.6 Bitzer Wiring Diagram 47
To Modbus/MCS Expansion Boards/MCS-MAGNUM 47

8.5. DANFOSS CDS 303 - PROGRAM SELECT '5' 48
8.5.1 DANFOSS CDS 303 MCS-MODBUS ONE-TIME WRITES - INSTALLATION 48
8.5.2 DANFOSS CDS 303 MCS-MODBUS Communication Setup 48
8.5.3 DANFOSS CDS 303 MODBUS Read Sensor Inputs 48
8.5.4 DANFOSS CDS 303 MODBUS Write Analog Outputs 49
8.5.5 DANFOSS CDS 303 Write Relay Outputs 49
8.5.6 DANFOSS CDS 303 Setup for MCS-Modbus I0-12 50
8.5.7 DANFOSS CDS 303 - Config Sensors (10 + 3 User Logic) 51
8.5.8 MCS-MAGNUM - DANFOSS CDS 303 (2) ANALOG OUTPUTS 52
8.5.9 DANFOSS CDS 303 Wiring Diagram 53
To Modbus/MCS Expansion Boards/MCS-MAGNUM 53

8.6. Emerson CSD-100 Mapping - PROGRAM SELECT '6' 54
Modbus to MCS-CONNECT will show all available pre-programmed 54
register readings. 54
(Screen shots from MCS-CONNECT, readings from Modbus) 54
8.6.1 Emerson CSD-100 MCS-MODBUS ONE-TIME WRITES - INSTALLATION 54
8.6.2 Emerson CSD-100 MCS-MODBUS Communication Setup 54
8.6.3 Emerson CSD-100 MODBUS Read Sensor Inputs 54
8.6.4 Emerson CSD-100 MODBUS Write Analog Output 55
8.6.5 Emerson CSD-100 Write Relay Outputs 55
8.6.6 Emerson CSD-100 Wiring Diagram 57
To Modbus/MCS Expansion Boards/MCS-MAGNUM 57
8.6.7 Sensor Input (1) Point Number 1-8 - User Logic 58
8.6.8 Relay Output (1 User Logic) 58
8.6.9 MCS-MAGNUM - - Emerson CSD-100 Analog Outputs (3) 59

8.7. MCS-POWERMETER 3037 Mapping - PROGRAM SELECT '7' 60
Modbus to MCS-CONNECT will show all available pre-programmed 60
register readings. 60

8.7.1 MCS-POWERMETER MCS-MODBUS ONE-TIME WRITES - INSTALLATION....60
8.7.2 MCS-POWERMETER MCS-MODBUS Communication Setup....60
8.7.3 MCS-POWERMETER MODBUS Read Sensor Inputs....60
8.7.4 MCS-POWERMETER MODBUS Write Analog Outputs....61
8.7.5 MCS-POWERMETER Write Relay Outputs....61
8.7.6 MCS-POWERMETER Wiring Diagram....62
To Modbus/MCS Expansion Boards/MCS-MAGNUM....62

8.8. RUKING-(COPELAND) Mapping - PROGRAM SELECT '8'....64
Modbus to MCS-CONNECT will show all available pre-programmed....64
register readings.....64
8.8.1 RUKING MCS-MODBUS ONE-TIME WRITES - INSTALLATION....64
8.8.2 RUKING MCS-MODBUS Communication Setup....64
8.8.3 RUKING MODBUS Read Sensor Inputs....64
8.8.4 RUKING MODBUS Write Analog Outputs....65
8.8.5 RUKING Write Relay Outputs....65
8.8.6 MCS-MAGNUM - Ruking Sensor Inputs (10 + 4 User Logics)....66
8.8.7 MCS-MAGNUM - Ruking Analog Outputs, Linear CTRL Modbus write (1)....67
8.8.8 Modbus write (1)....67
8.8.9 MCS-MAGNUM - Ruking RELAY Outputs (2)....68
8.8.10 Ruking RELAY Outputs USER LOGIC (2)....68
8.8.11 RUKING Wiring Diagram....69
To Modbus/MCS Expansion Boards/MCS-MAGNUM....69

8.9. ABB - ACS880 Mapping - PROGRAM SELECT '10'....70
Modbus to MCS-CONNECT will show all available pre-programmed....70
register readings.....70
8.9.1 ABB MCS-MODBUS ONE-TIME WRITES - INSTALLATION....70
8.9.2 ABB MCS-MODBUS Communication Setup....70
8.9.3 ABB MODBUS Read Sensor Inputs....70
8.9.4 ABB MODBUS Write Analog Outputs....71
8.9.5 ABB Write Relay Outputs....71
8.9.7 MCS-MAGNUM - ABB Sensor Inputs (9 + 4 User Logics)....72
8.9.8 Sensor User Logic (4)....72
8.9.9 MCS-MAGNUM ABB - Analog Outputs / Modbus write (3)....73
8.9.6 ABB - AC880 Wiring Diagram....74
To Modbus/MCS Expansion Boards/MCS-MAGNUM....74

8.10. EMERSON EVC-1150B Mapping - PROGRAM SELECT '11'....75
Modbus to MCS-CONNECT will show all available pre-programmed....75
register readings.....75
8.10.1 EMERSON EVC-1150B MCS-MODBUS ONE-TIME WRITES - INSTALLATION....75
8.10.2 EMERSON EVC-1150B MCS-MODBUS Communication Setup....75
8.10.3 EMERSON EVC-1150B MODBUS Read Sensor Inputs....75
8.10.4 EMERSON EVC-110B MODBUS Write Analog Outputs....76
8.10.5 EMERSON EVC-1150B Write Relay Outputs....76
8.10.7 MCS-MAGNUM Emerson EVC 1150B Sensor Inputs (7 + 4 User Logics)....77
8.10.8 MCS-MAGNUM - Emerson EVC-1150B Analog Outputs (3)....78
8.10.6 EMERSON EVC-1150B Wiring Diagram....79
To Modbus/MCS Expansion Boards/MCS-MAGNUM....79

8.11. SKF Magnetic Bearing Controller Mapping - PROGRAM SELECT '12'....80
Modbus to MCS-CONNECT will show all available pre-programmed....80
register readings.....80
8.11.1 SKF BEARING-MBC MCS-MODBUS ONE-TIME WRITES - INSTALLATION....80
8.11.2 SKF BEARING-MBC MCS-MODBUS Communication Setup....80
8.11.3 SKF BEARING-MBC MODBUS Read Sensor Inputs....80
8.11.4 SKF BEARING-MBC MCS-MODBUS Write Analog Outputs....81
8.11.5 SKF BEARING-MBC - MCS MODBUS Write Relay Outputs....81

8.11.6 MCS-MAGNUM - SKF BEARING-MBC Sensor Inputs (7) - Configuration 82
8.11.7 MCS-MAGNUM - SKF BEARING-MBC Analog Outputs (2) - Configuration 82
8.11.8 SKF BEARING-MBC - Wiring Diagram 83
To Modbus/MCS Expansion Boards/MCS-MAGNUM 83

8.12. KEB F5A - MCS-MODBUS Mapping - PROGRAM SELECT '13' 84
Modbus to MCS-CONNECT will show all available pre-programmed 84
register readings. 84
8.12.1 KEB F5A - MCS-MODBUS ONE-TIME WRITES 0- INSTALLATION 84
8.12.2 KEB F5A - MCS-MODBUS Communication Setup 84
8.12.3 KEB F5A - MCS-MODBUS Read Sensor Inputs 84
8.12.4 KEB F5A - MCS-MODBUS Write Analog Outputs 85
8.12.5 KEB F5A - MCS-MODBUS Write Relay Outputs 85
8.12.6 MCS-MAGNUM - KEB F5A - Sensor Inputs (6) - Configuration 86
8.12.7 MCS-MAGNUM - KEB F5A Analog Outputs (2) - Configuration 86
8.12.8 KEB F5A - Wiring Diagram 87
To Modbus/MCS Expansion Boards/MCS-MAGNUM 87

8.13. SKF Magnetic Bearing Controller - TANDEM Mapping - 88
PROGRAM SELECT '14' 88
Modbus to MCS-CONNECT will show all available pre-programmed 88
register readings. 88
8.13.1 SKF Magnetic Bearing Controller - TANDEM - MODBUS ONE-TIME WRITES 88
8.13.2 SKF Magnetic Bearing Controller - TANDEM - MODBUS Comm. Setup 88
8.13.3 SKF Magnetic Bearing Controller - TANDEM - MODBUS Read Sensor Inputs 88
8.13.4 SKF Magnetic Bearing Controller - TANDEM - MODBUS Write Analog Outputs 89
8.13.5 SKF Magnetic Bearing Controller - TANDEM- MODBUS Write Relay Outputs 89
8.13.6 SKF Magnetic Bearing Controller - TANDEM - Wiring Diagram 90
To Modbus/MCS Expansion Boards/MCS-MAGNUM 90
8.13.7 MCS-MAGNUM - SKF Magnetic Bearing Controller - TANDEM - 91
Sensor Inputs (16) - Configuration 91
8.13.8 MCS-MAGNUM - SKF Magnetic Bearing Controller - TANDEM - 91
Relay Outputs (6) - Configuration 91

8.14. KEB F5A-TANDEN - MCS-MODBUS Mapping - PROGRAM SELECT '15' 92
Modbus to MCS-CONNECT will show all available pre-programmed 92
register readings. 92
8.14.1 KEB F5A-TANDEN - MCS-MODBUS ONE-TIME WRITES - INSTALLATION- 0 92
8.14.2 KEB F5A-TANDEN - MCS-MODBUS Communication Setup 92
8.14.3 KEB F5A-TANDEN - MCS-MODBUS Read Sensor Inputs 92
8.14.4 KEB F5A-TANDEN - MCS-MODBUS Write Analog Outputs 93
8.14.5 KEB F5A-TANDEN - MCS-MODBUS Write Relay Outputs 93
8.14.6 KEB F5A-TANDEN - Wiring Diagram 94
To Modbus/MCS Expansion Boards/MCS-MAGNUM 94
8.14.7 MCS-MAGNUM - KEB F5A-TANDEN Sensor Inputs (12) - Configuration 95
8.14.8 MCS-MAGNUM - KEB F5A-TANDEN Analog Outputs (4) - Configuration 95

8.15. ABB - ACH580 Mapping - PROGRAM SELECT '16' 96
Modbus to MCS-CONNECT will show all available pre-programmed 96
register readings. 96
8.15.1 ABB MCS-MODBUS ONE-TIME WRITES - INSTALLATION 96
8.15.2 ABB MCS-MODBUS Communication Setup 96
8.15.3 ABB MODBUS Read Sensor Inputs 96
8.15.4 ABB MODBUS Write Analog Outputs 97
8.15.5 ABB Write Relay Outputs 97
8.15.6 MCS-MAGNUM - ABB Sensor Inputs (8 and 2 User Logics) 98
8.15.7 ABB Sensor Inputs USER LOGICS 98
8.15.8 MCS-MAGNUM - ABB Analog Inputs - MODBUS WRITE (3) 99
8.15.9 ABB - ACH580 Wiring Diagram 100
To Modbus/MCS Expansion Boards/MCS-MAGNUM 100

8.16. RHYMEBUS RM6F5 Mapping - PROGRAM SELECT '17' 101
Modbus to MCS-CONNECT will show all available pre-programmed 101
register readings. 101
8.16.1 RHYMEBUS RM6F5 ONE-TIME WRITES - INSTALLATION 101
8.16.2 RHYMEBUS RM6F5 Communication Setup 101
8.16.3 RHYMEBUS RM6F5 Read Sensor Inputs 101
8.16.4 RHYMEBUS RM6F5 Write Analog Outputs 102
8.16.5 RHYMEBUS RM6F5 Write Relay Outputs 102
8.16.6 MCS-MAGNUM - RHYMEBUS RM6F5 (9) - Configuration 103
8.16.7 MCS-MAGNUM - RHYMEBUS RM6F5 (1) - RO Configuration 103
8.16.8 MCS-MAGNUM - RHYMEBUS RM6F5 - AO MODBUS WRITE (2) - Configuration 104
8.16.9 RHYMEBUS RM6F5 - Wiring Diagram 105
To Modbus/MCS Expansion Boards/MCS-MAGNUM 105

8.17. RHYMEBUS RM6G1 Mapping - PROGRAM SELECT '18' 106
Modbus to MCS-CONNECT will show all available pre-programmed 106
register readings. 106
8.17.1 RHYMEBUS RM6G1 ONE-TIME WRITES - INSTALLATION 106
8.17.2 RHYMEBUS RM6G1 Communication Setup 106
8.17.3 RHYMEBUS RM6G1 Read Sensor Inputs 106
8.17.4 RHYMEBUS RM6G1 Write Analog Outputs 107
8.17.5 RHYMEBUS RM6G1 Write Relay Outputs 107
8.17.6 RHYMEBUS RM6G1 - Wiring Diagram 109
To Modbus/MCS Expansion Boards/MCS-MAGNUM 109
8.17.7 MCS-MAGNUM - RHYMEBUS RM6G1 (9) - SI Configuration 110
8.17.8 MCS-MAGNUM - RHYMEBUS RM6G1 (1) - RO Configuration 110
8.17.9 MCS-MAGNUM - RHYMEBUS RM6G1 AO MODBUS WRITE (2) 111

8.18. DELTA ME300 VFD Mapping - PROGRAM SELECT '19' 112
Modbus to MCS-CONNECT will show all available pre-programmed 112
register readings. 112
8.18.1 DELTA VFD ONE-TIME WRITES - INSTALLATION 112
8.18.2 DELTA ME300 VFD Communication Setup 112
8.18.3 DELTA ME 300 VFD Read Sensor Inputs 112
8.18.4 DELTA ME 300 VFD Write Analog Outputs 113
8.18.5 DELTA ME 300 VFD Write Relay Outputs 113
8.18.6 DELTA ME 300 VFD - Wiring Diagram 114
To Modbus/MCS Expansion Boards/MCS-MAGNUM 114
8.18.7 MCS-Magnum Sensor Input Configuration – DELTA ME 300 VFD Modbus reads 115
8.18.8 MCS-Magnum Analog Output Configuration – Delta ME 300 VFDs Modbus writes 115

8.19. ONICON D100 MODBUS Mapping - PROGRAM SELECT '20' 116
Modbus to MCS-CONNECT will show all available pre-programmed 116
register readings. 116
8.19.1 ONICON D100 MODBUS ONE-TIME WRITES - INSTALLATION 116
8.19.2 ONICON D100 MODBUS Communication Setup 116
8.19.3 ONICON D100 MODBUS Read Sensor Inputs 116
8.19.4 ONICON D100 MODBUS Write Analog Outputs 117
8.19.5 ONICON D100 MODBUS Write Relay Outputs 117
8.19.6 MCS-Magnum Sensor Input Configuration – ONICON D100 Modbus reads 117
8.19.7 ONICON D100 Wiring Diagram 118
To Modbus/MCS Expansion Boards/MCS-MAGNUM 118

8.20. DELTA VFD MODBUS Mapping - PROGRAM SELECT '21' 119
Modbus to MCS-CONNECT will show all available pre-programmed 119
register readings. 119
8.20.1 DELTA VFD MODBUS ONE-TIME WRITES - INSTALLATION 119
8.20.2 DELTA VFD MODBUS Communication Setup 119

8.20.3 DELTA VFD MODBUS Read Sensor Inputs 119
8.20.4 DELTA VFD MODBUS Write Analog Outputs 120
8.20.5 DELTA VFD MODBUS Write Relay Outputs 120
8.20.6 DELTA VFD Wiring Diagram 121
To Modbus/MCS Expansion Boards/MCS-MAGNUM 121
8.20.7 MCS-Magnum 10 Sensor Input Configuration – DELTA VFD Modbus reads 122
8.20.8 MCS-Magnum 3 Analog Output Configuration – Delta VFD Modbus writes 122

8.21. DELTA MBC MODBUS Mapping - PROGRAM SELECT '22' 123
Modbus to MCS-CONNECT will show all available pre-programmed 123
register readings. 123
8.21.1 DELTA MBC MODBUS MODBUS ONE-TIME WRITES - INSTALLATION 123
8.21.2 DELTA MBC MODBUS Communication Setup 123
8.21.3 DELTA MBC MODBUS MODBUS Read Sensor Inputs 123
8.21.4 DELTA MBC MODBUS Write Analog Outputs 124
8.21.5 DELTA MBC MODBUS Write Relay Outputs 124
8.21.6 DELTA MBC Wiring Diagram 125
To Modbus/MCS Expansion Boards/MCS-MAGNUM 125
8.21.7 MCS-Magnum 9 Sensor Input Configuration – DELTA MBC Modbus reads 126
8.21.8 MCS-Magnum 2 Analog Output Configuration – Delta MBC Modbus writes 126

8.22. DELTA MBC VFD MODBUS Mapping - PROGRAM SELECT '23' 127
Modbus to MCS-CONNECT will show all available pre-programmed 127
register readings. 127
8.22.1 DELTA MBC VFD MODBUS MODBUS ONE-TIME WRITES - INSTALLATION 127
8.22.2 DELTA MBC VFD MODBUS Communication Setup 127
8.22.3 DELTA MBC VFD MODBUS MODBUS Read Sensor Inputs 127
8.22.4 DELTA MBC VFD MODBUS Write Analog Outputs 128
8.22.5 DELTA MBC VFD MODBUS Write Relay Outputs 128
8.22.6 DELTA MBC VFD Wiring Diagram 129
To Modbus/MCS Expansion Boards/MCS-MAGNUM 129
8.22.7 MCS-Magnum 16 Sensor Input Configuration – DELTA MBC VFD Modbus reads 130
8.22.8 MCS-Magnum 4 Analog Output Configuration – Delta MBC VFD Modbus writes 131

Chapter - 9. Appendix - Transmit New Config **132**
Transmitting a new Config File to the MODBUS I/O Board 132
Receiving a Config File from the MODBUS I/O Board 132

Chapter - 1. Introduction to ModBus Protocol

1.1. What is Modbus Protocol?

Modbus is a serial communication protocol. In simple terms, it is a method used for transmitting information over serial lines between electronic devices. The device requesting the information is called the Modbus Master and the devices supplying information are Modbus Slaves. In a standard Modbus network, there is one Master and up to 247 Slaves, each with a unique Slave Address from 1 to 247. The Master can also write information to the Slaves.

1.2. What is it used for?

The **MCS-MODBUS-IO-12** gives the MCS-MAGNUM the ability to act as a Modbus Master using the Modbus RTU Protocol. This allows the MCS-MAGNUM to communicate to Modbus slave devices (such as Variable Frequency Drives, Compressors, etc.) to send and access parameters from the slave devices.

The MCS-MODBUS-IO-12 performs like a MCS-RO10 and MCS-SI16-AO4 to the MCS-MAGNUM. This allows the MCS-MAGNUM to control 10 relays, 4 analog outputs and read 16 sensors.

Multiple MCS-MODBUS-IO-12 boards may be connected to the MCS-MAGNUM following MCS-I/O standards.

MCS-MODBUS-IO-12 has the capability to be configured over MCS-Connect to communicate with any Modbus slave devices that support Modbus RTU Protocol.

By using the MCS-MODBUS-IO-12 in your control system, the MCS-Magnum is able to collect data points from the Modbus device and the user can view these data points using MCS-Connect.

1.3. RTU MODE

When controllers are setup to communicate on a Modbus network using RTU (Remote Terminal Unit) mode, each 8–bit byte in a message contains two 4–bit hexadecimal characters. The main advantage of this mode is that its greater character density allows better data throughput than ASCII for the same baud rate.

Each message must be transmitted in a continuous stream.

The format for each byte in RTU mode is:

Coding System:	8–bit binary, hexadecimal 0–9, A–F
	Two hexadecimal characters contained in each 8–bit field of the message
Bits per Byte:	1 start bit
	8 data bits, least significant bit sent first
	1 bit for even/odd parity; no bit for no parity
	1 stop bit if parity is used; 2 bits if no parity
Error Check Field:	Cyclical Redundancy Check (CRC)

1.4. RTU Framing

In RTU mode, messages start with a silent interval of at least 3.5 character times. This is most easily implemented as a multiple of character times at the baud rate that is being used on the network (shown as T1–T2–T3–T4 in the figure below). The first field then transmitted is the device address.

The allowable characters transmitted for all fields are hexadecimal 0–9, A–F. Networked devices monitor the network bus continuously, including during the ‘silent’ intervals. When the first field (the address field) is received, each device decodes it to find out if it is the addressed device.

Following the last transmitted character, a similar interval of at least 3.5 character times marks the end of the message.

A new message can begin after this interval.
The entire message frame must be transmitted as a continuous stream. If a silent interval of more than 1.5 character times occurs before completion of the frame, the receiving device flushes the incomplete message

and assumes that the next byte will be the address field of a new message.

Similarly, if a new message begins earlier than 3.5 character times following a previous message, the receiving device will consider it a continuation of the previous message. This will set an error, as the value in the final CRC field will not be valid for the combined messages. A typical message frame is shown below.

START	ADDRESS	FUNCTION	DATA	CRC CHECK	END
T1–T2–T3–T4	8 BITS	8 BITS	n x 8 BITS	16 BITS	T1–T2–T3–T4

Figure 4 RTU Message Frame

1.5. How the Address Field is Handled

The address field of a message frame contains eight bits (RTU). Valid slave device addresses are in the range of 0 – 247 decimal. The individual slave devices are assigned addresses in the range of 1 – 247. A master addresses a slave by placing the slave address in the address field of the message. When the slave sends its response, it places its own address in this address field of the response to let the master know which slave is responding.

Address 0 is used for the broadcast address, which all slave devices recognize. When Modbus protocol is used on higher level networks, broadcasts may not be allowed or may be replaced by other methods. For example, Modbus Plus uses a shared global database that can be updated with each token rotation.

1.6. Modbus Protocol

If the slave device takes the requested action without error, it returns the same code in its response. If an exception occurs, it returns:

1000 0011 (Hexadecimal 83)

In addition to its modification of the function code for an exception response, the slave places a unique code into the data field of the response message. This tells the master what kind of error occurred, or the reason for the exception.

The master device's application program has the responsibility of handling exception responses. Typical processes are to post subsequent retries of the message, to try diagnostic messages to the slave, and to notify operators.

- **Contents of the Data Field**

The data field is constructed using sets of two hexadecimal digits, in the range of 00 to FF hexadecimal. These can be made from a pair of ASCII characters, or from one RTU character, according to the network's serial transmission mode.

The data field of messages sent from a master to slave devices contains additional information which the slave must use to take the action defined by the function code. This can include items like discrete and register addresses, the quantity of items to be handled, and the count of actual data bytes in the field.

For example, if the master requests a slave to read a group of holding registers (function code 03), the data field specifies the starting register and how many registers are to be read. If the master writes to a group of registers in the slave (function code 10 hexadecimal), the data field specifies the starting register, how many registers to write, the count of data bytes to follow in the data field, and the data to be written into the registers.

If no error occurs, the data field of a response from a slave to a master contains the data requested. If an error occurs, the field contains an exception code that the master application can use to determine the next action to be taken.

The data field can be nonexistent (of zero length) in certain kinds of messages. For example, in a request from a master device for a slave to respond with its communications event log (function code 0B hexadecimal), the slave does not require any additional information. The function code alone specifies the action.

1.7. How the Function Field is Handled

The function code field of a message frame contains two characters (ASCII) or eight bits (RTU). Valid codes are in the range of 1 – 255 decimal. Of these, some codes are applicable to all Modicon controllers, while some codes apply only to certain models, and others are reserved for future use.

When a message is sent from a master to a slave device the function code field tells the slave what kind of action to perform. Examples are to read the ON/OFF states of a group of discrete coils or inputs; to read the data contents of a group of registers; to read the diagnostic status of the slave; to write to designated coils or registers; or to allow loading, recording, or verifying the program within the slave.

When the slave responds to the master, it uses the function code field to indicate either a normal (error–free) response or that some kind of error occurred (called an exception response). For a normal response, the slave simply echoes the original function code. For an exception response, the slave returns a code that is equivalent to the original function code with its most–significant bit set to a logic 1.

For example, a message from master to slave to read a group of holding registers would have the following function code:

0000 0011 (Hexadecimal 03)

1.8. What is a function code?

The second byte sent by the Master is the Function code. This number tells the slave which table to access and whether to read from or write to the table.

Function Code	Action	Table Name
01 (01 hex)	Read	Discrete Output Coils
05 (05 hex)	Write single	Discrete Output Coil
15 (0F hex)	Write multiple	Discrete Output Coils
02 (02 hex)	Read	Discrete Input Contacts
04 (04 hex)	Read	Analog Input Registers
03 (03 hex)	Read	Analog Output Holding Registers
06 (06 hex)	Write single	Analog Output Holding Register
16 (10 hex)	Write multiple	Analog Output Holding Registers

1.9. Modbus “Registers”

Are just data values in the slave (server).

If you are writing a slave, its up to you where the data is kept in the slave. You might for example have several arrays of data and simply store the data in there. The “registers” are just part of your program. The Modbus protocol describes what the data should look like when it goes out on the wire. It doesn’t tell you how to write your program.

A client (master) sends a request to a server (slave). For example, if a client sends a request for function 2 with a quantity of 1 and an address of 5, the server will respond with the value of whatever was in the memory location it calls “discrete input 5”.

The register locations don’t even necessarily have to exist. Suppose for example you are making a very

simple server (slave) device that acts as an input device with 6 inputs. If we take the above example (function 2, quantity 1, address 5), then the server simply has to read the state of the input and send an appropriate reply to the client. As long as the client gets the reply it was expecting, it’s happy.

If you have a server with a large register map (data table), then it can be simpler to implement it as an array (or several arrays) of data. The communications routines then just have to read the appropriate array locations to get the data they need. You can overlap these arrays if you wish so that for example coils are stored in holding registers, or holding registers are the same as input registers. Or, you can make them all separate.

Another way of putting this is that normally a server (slave) is something that performs a job, and the client (master) is something that asks for the job to be done. Modbus is simply the language that both parties use to talk to each other. How the job actually gets done is up to the server.

1.10. Exception Errors

If an error occurs, standard Modbus exception codes are returned in the Modbus packet. The following table, reprinted from the *Modicon Modbus Protocol Reference Guide*, shows the Modbus exception codes.

Code	Name	Meaning
01	ILLEGAL FUNCTION	The function code received in the query is not an allowable action for the slave.
02	ILLEGAL DATA AD- DRESS	The data address received in the query is not an allowable address for the slave.
03	ILLEGAL DATA VALUE	A value contained in the query data field is not an allowable value for the slave.
04	SLAVE DEVICE FAIL- URE	An unrecoverable error occurred while the slave was attempting to perform the requested action.
05	ACKNOWLEDGE	The slave has accepted the request and is processing it, but a long duration of time will be required to do so. This response is returned to prevent a time- out error from occurring in the master. The master can next issue a Poll Pro- gram Complete message to determine if process- ing is completed.
06	SLAVE DEVICE BUSY	The slave is engaged in processing a long-duration program command. The master should retransmit the message later when the slave is free.
07	NEGATIVE ACKNOWL- EDGE	The slave cannot perform the program function received in the query. This code is returned for an unsuccessful programming request using function code 13 or 14 decimal. The master should request diagnostic or error infor- mation from the slave.
08	MEMORY PARITY ERROR	The slave attempted to read extended memory, but detected a parity error in the memory. The master can retry the request, but service may be required on the slave device.

1.11. What is a Modbus Map?

A modbus map is simply a list for a slave device that defines

- what the data is (eg. pressure or temperature readings)
- where the data is stored (which tables and data addresses)
- how the data is stored (data types, byte and word ordering)

Additional information on the MODBUS Protocol can be found at:

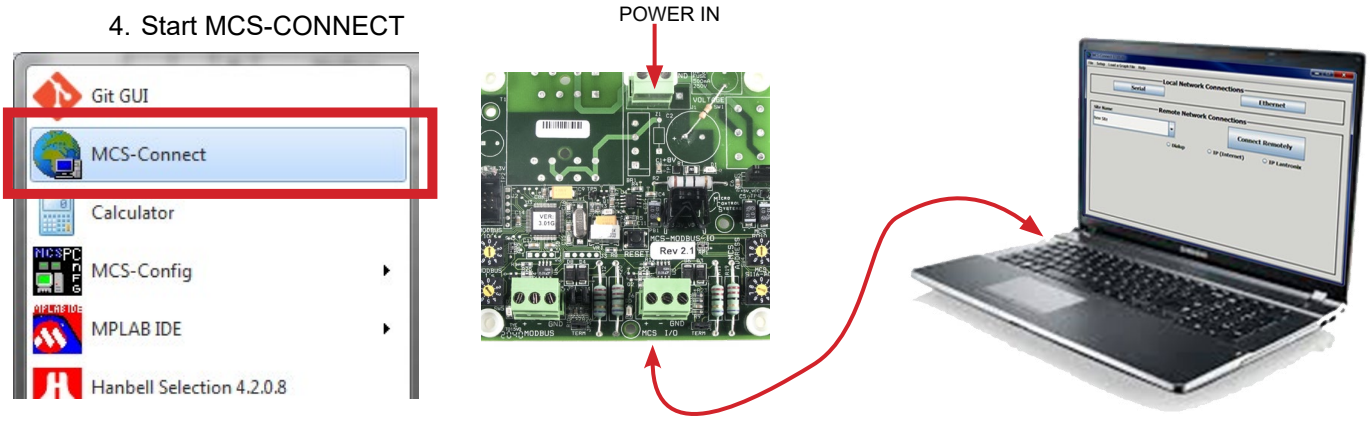
http://www.simplymodbus.ca/index.html

Chapter - 2. MCS-MODBUS-IO-12 Communication

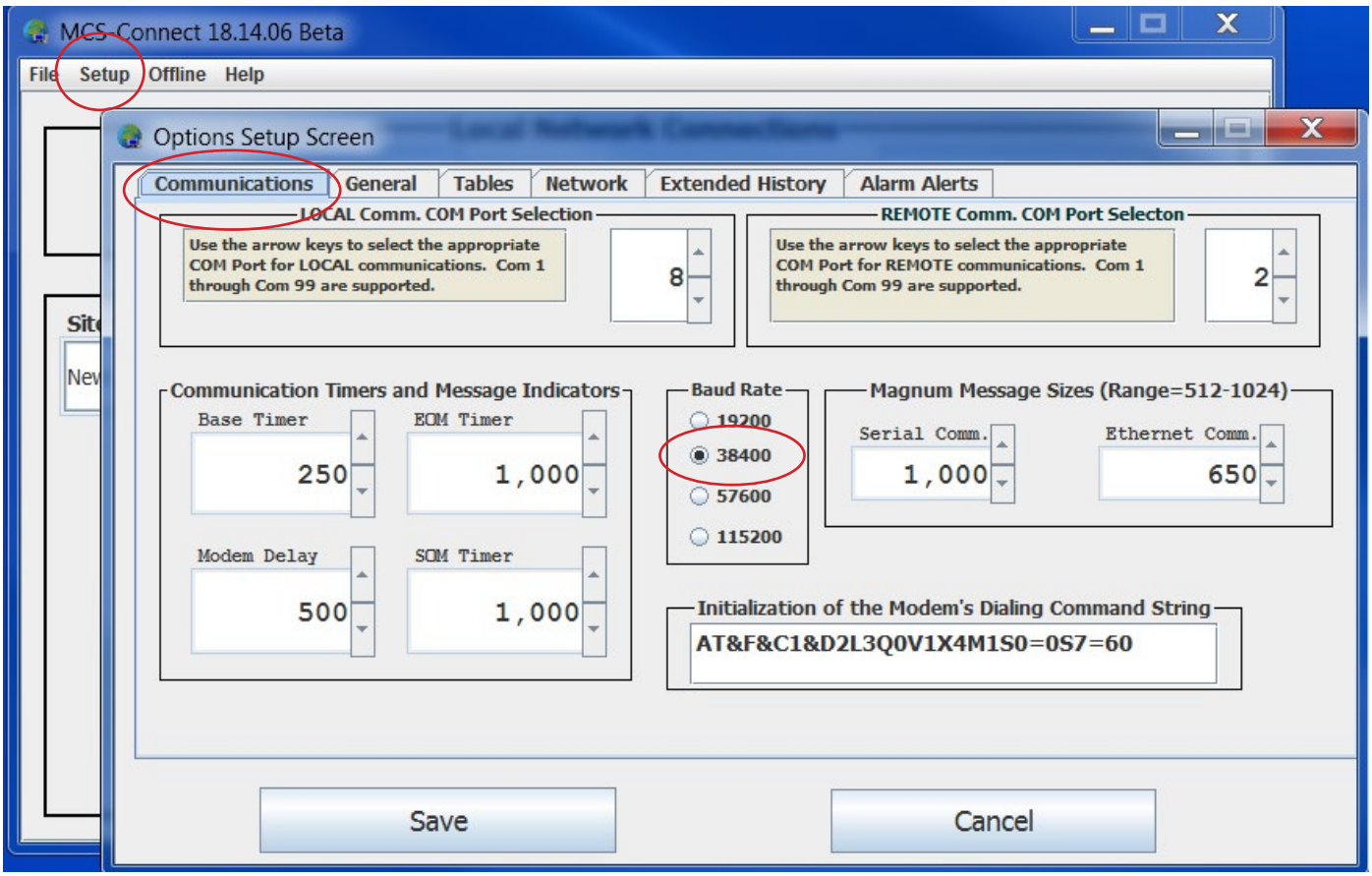
2.1. Communicating with MCS-CONNECT

Follow the steps below to wire and setup communication with the MODBUS BOARD.

1. Use a MCS-USB-485 cable to connect from your PC to the MCS-MODBUS-IO-12.
2. Connect the RS485 to the MCS-MODBUS-IO-12
3. Connect the USB cable to your PC
4. Start MCS-CONNECT

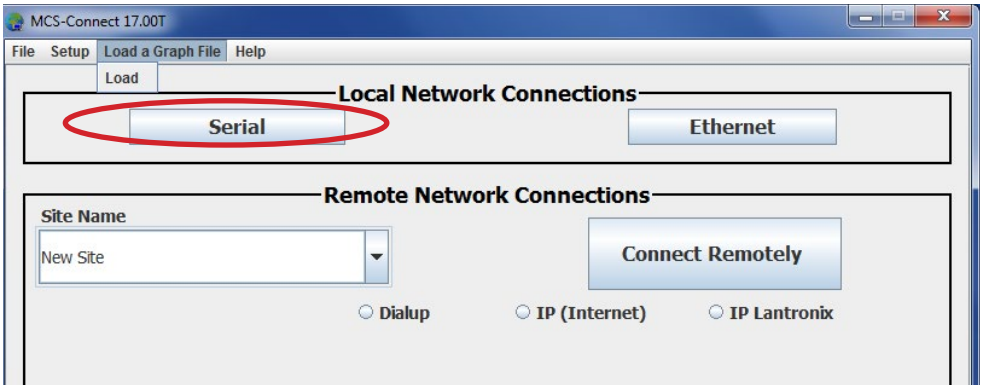


5. Click on Setup at the top menu tab in MCS-CONNECT

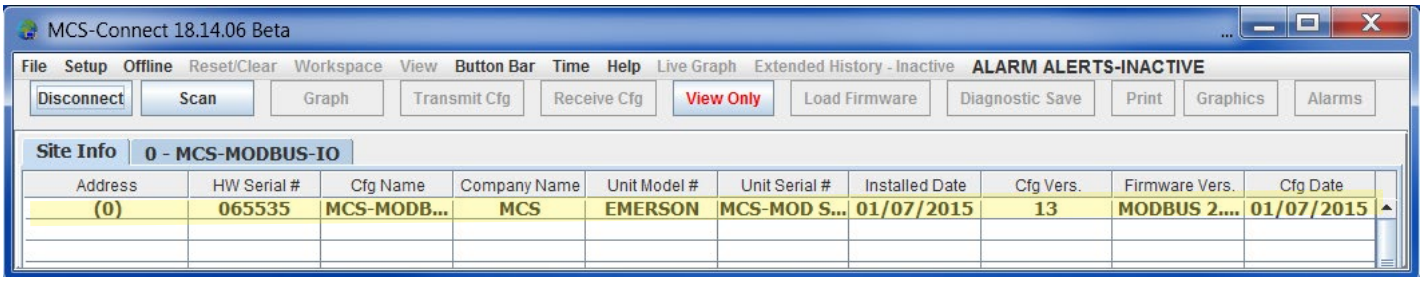


6. On the communication screen, ensure your LOCAL Comm COM Port Selection is set up to the correct port. Change the Baud Rate to 38400.
7. Click Save once you have made your changes.

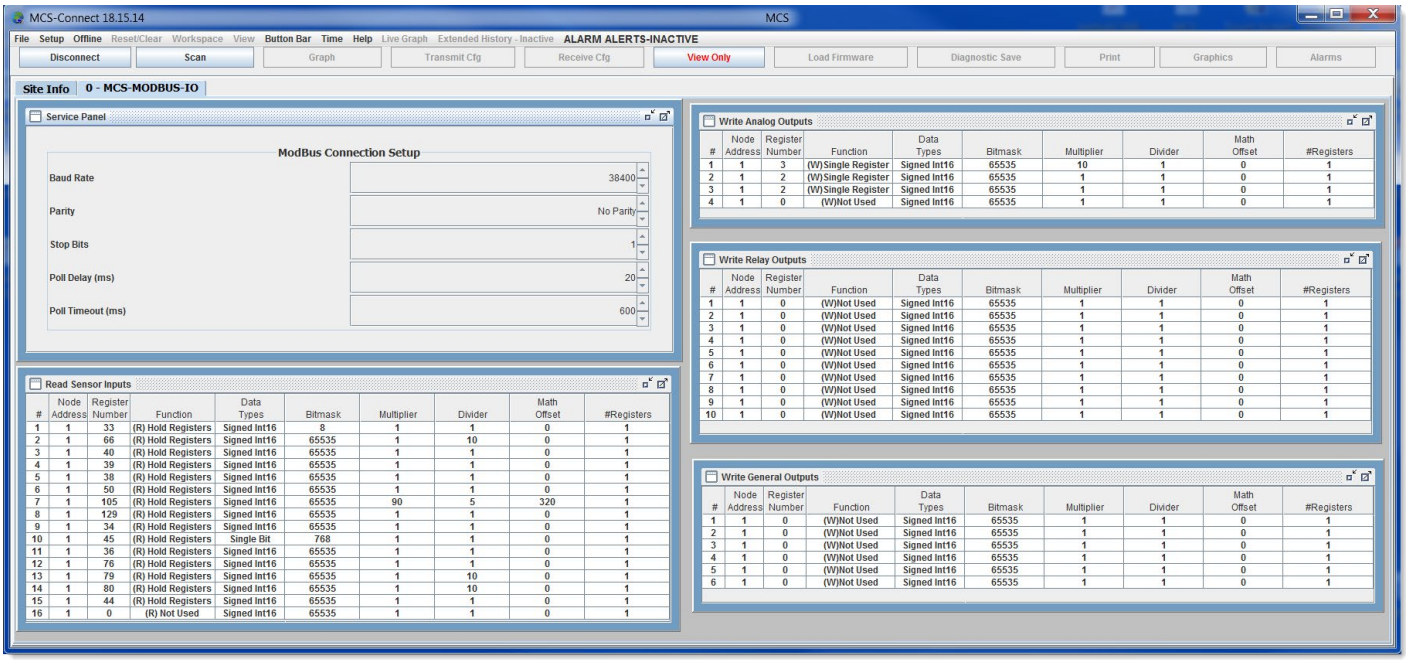
8. Back in the main screen, click Serial.



9. Once the MCS-MODBUS-IO shows up, click on the MCS-MODBUS-IO-12 unit.



10. Next Screen shows the Status of the MCS-MODBUS and its various Screens



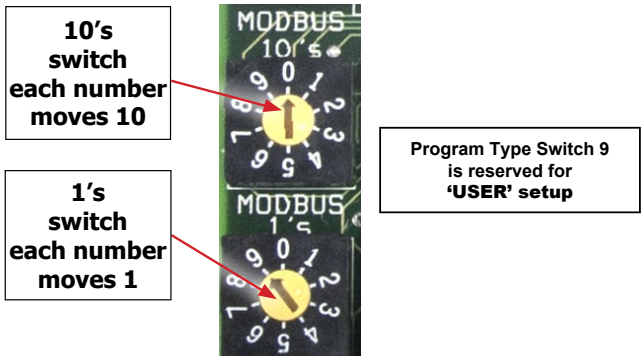
Chapter - 3. Program Type Preprogram Select Settings

The MCS-MODBUS-IO-12 has pre-defined configurations that are field selectable via the PROGRAM TYPE dials, up to 99 different slave devices, ***one Modbus per slave***. Eleven (15 slave devices have been pre-programmed into the firmware for common slave devices as shown in the chart below. Number 17-99 are reserved for future use as we program them into the Modbus firmware.

* **Number 9** has been set aside for **'USERS'** to setup custom configurations for slave devices that have not been pre-programmed.
To set the number '0' start with the bottom switch marked 'MODBUS 1's' and set the switch to '0'.
Example: to dial 11, set bottom switch marked 'MODBUS 1's to '1' and top switch marked 'MODBUS 10's' to '1'.

NOTE: PROGRAM SELECT '0' - YASKAWA VFD A1000

PROGRAM SELECT CHART	
PROGRAM SELECT	**CONFIGURATION NAME**
0	YASKAWA VFD A1000-HARDWIRED / MODBUS
1	TURBOCOR CMP
2	Reserved for future
3	DANFOSS VLT DRIVE
4	BITZER Compressor
5	DANFOSS CDS 303 DRIVE
6	EMERSON_CSD-100
7	MCS-POWERMETER 3037
8	RUKING_VFD
9	USER
10	ABB AC880
11	EMERSON EVC-1150B
12	SKF/MBC
13	KEB VFD
14	SKF/MBC - TANDEM
15	KEB VFD - TANDEM
16	ABB-ACH580
17	RHYMEBUS RM6F5
18	RHYMEBUS RM6G1
19	DELTA VFD (non Hanbell RTM compressors)
20	ONICON D100
21	DELTA VFD (only for Hanbell RTM compressors)
22	DELTA MBC
23	DELTA MBC & VFD (only for Hanbell RTM compressors)
24-99	Reserved for Future Development



When setting up the Yaskawa A1000 if B1-02 on the Yaskawa A1000 is set to '1' the unit is 'HARDWIRED' to the MAGNUM.
If set to '2' the Yaskawa is using the MCS-MODBUS to communicate with the MAGNUM.

MCS YASKAWA AC DRIVE - A1000 SETTINGS

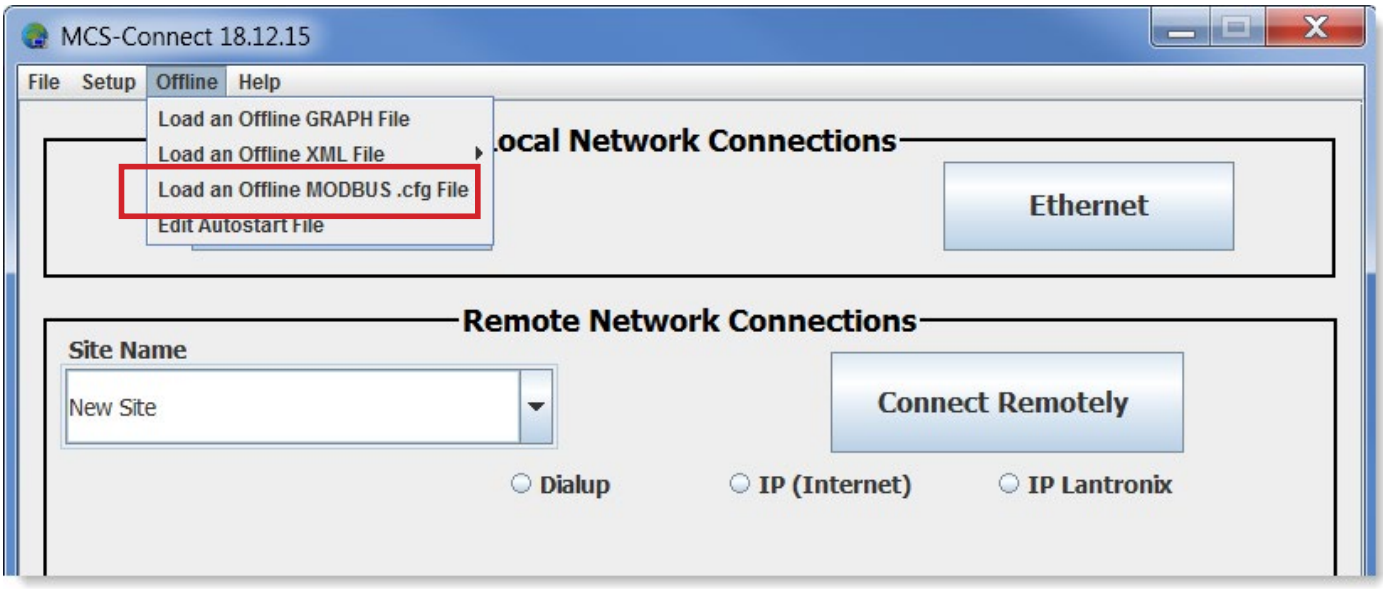
HANBELL(MODBUS)VFD SETTINGS

Key features include: Start/Stop, 0-10V Speed Reference, Speed Reference Feedback				
A1000 Parameters & Values			**Parameter Description**	**Comments**
#	Value	Comments	Default values in parenthesis (xxxxxx)	YEA / Mfg / User
A1-02	0	V/f	"Control Method Select": 0=V/f; 1=V/f w/PG; 2=(Open Loop); 3=Closed Loop	
B1-01	2	Freq Ref Sel	Sets Modbus Communication Action - 1=Hardwired; 2=Modbus; 3=Option	
B1-02	2		"Run Cmd Select: 0=Operator; 1=Hardwired; 2=Modbus; 3=Option	RUN=Contact Closure at S1-SN

Chapter - 4. USER Custom Programming Switch '9'

4.1. SETTING UP CUSTOM PROGRAM FOR YOUR DEVICE

1. Set the **'PROGRAM SELECT SWITCH' to '9' on the MCS-MODBUS-IO-12.**
2. Start MCS-CONNECT version 18.00 or higher.
3. At the startup screen, Click on the 'OFFLINE' menu bar as shown below.
4. Click on 'Load an Offline MODBUS .cfg file that you created or was send to you for your device.
5. Search on your computer for your MODBUS .cfg file



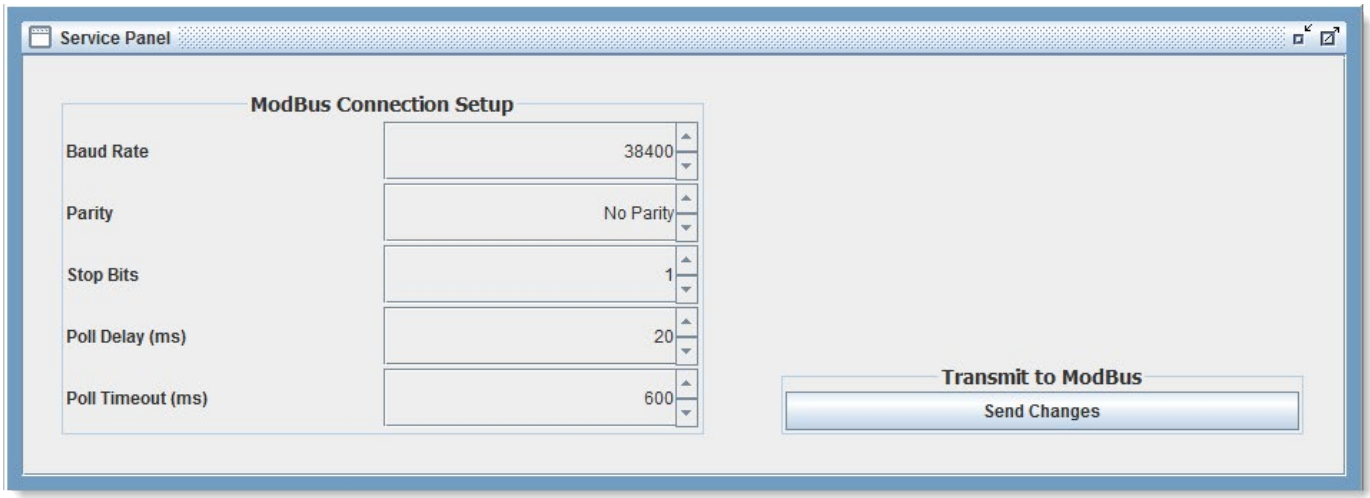
4.1.1 Data Input

When MSC-Connect opens, the screen will display the following five block windows:

The information concerning the 'Registers' that you want to read or write to comes from the manufacture of the slave device.

NOTE: Some manufactures show the number as a hex number: example 21H. When converted to a decimal number, it would be shown in MCS-CONNECT as 33 as the 'REGISTER NUMBER'.

4.1.2 Service Panel-MODBUS CONNECTION SETUP - MCS-CONNECT



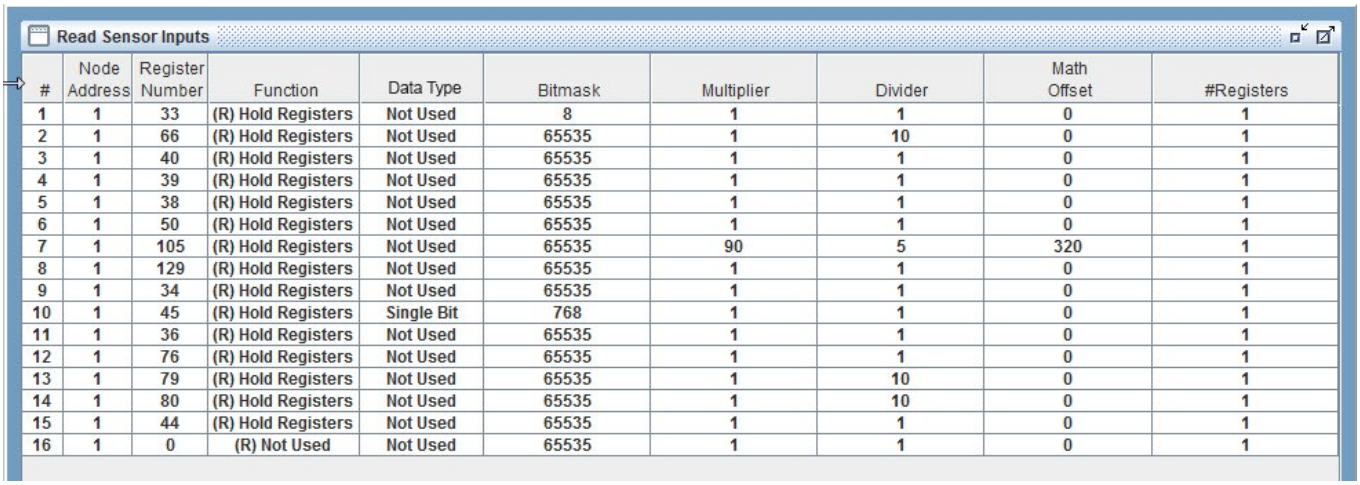
This window block is to setup the MCS-MODBUS-IO-12 communication port parameters for the slave devices.

Refer to your slave device User Manual for details about the correct values to setup the communication port.

- **Baud Rate: In this field enter the Device communication Baud Rate.**
- **Parity bit: In this field enter the Device communication Parity Bit.**
- **Stop Bit: In this field enter the Device communication Stop Bit.**
- **Poll Delay (ms): This is for future use and is not yet implemented.**
- **Poll Timeout (ms): This is for future use and is not yet implemented.**

4.1.3 Read Sensor Inputs

This window block is to configure the following ModBus options:



Read Sensor Inputs

#	Node Address	Register Number	Function	Data Type	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	33	(R) Hold Registers	Not Used	8	1	1	0	1
2	1	66	(R) Hold Registers	Not Used	65535	1	10	0	1
3	1	40	(R) Hold Registers	Not Used	65535	1	1	0	1
4	1	39	(R) Hold Registers	Not Used	65535	1	1	0	1
5	1	38	(R) Hold Registers	Not Used	65535	1	1	0	1
6	1	50	(R) Hold Registers	Not Used	65535	1	1	0	1
7	1	105	(R) Hold Registers	Not Used	65535	90	5	320	1
8	1	129	(R) Hold Registers	Not Used	65535	1	1	0	1
9	1	34	(R) Hold Registers	Not Used	65535	1	1	0	1
10	1	45	(R) Hold Registers	Single Bit	768	1	1	0	1
11	1	36	(R) Hold Registers	Not Used	65535	1	1	0	1
12	1	76	(R) Hold Registers	Not Used	65535	1	1	0	1
13	1	79	(R) Hold Registers	Not Used	65535	1	10	0	1
14	1	80	(R) Hold Registers	Not Used	65535	1	10	0	1
15	1	44	(R) Hold Registers	Not Used	65535	1	1	0	1
16	1	0	(R) Not Used	Not Used	65535	1	1	0	1

- **Node Address** (Slave Address): In this column enter the Device slave address that identifies the specific device in the network.
- **Register Number** (Data Address): In this column enter the register address that you need to read to.
- **Function** (Function Code): in this column you will find the following options:
  - Read Single Coil: Read Discrete Output Coils.
  - Read Single Register: Read Analog Output Holding Registers.
  - Read input Register: Read Analog Output Registers.
- **Data type:** In this column you will find the following options:

  Some devices support 32 bit floating point values that are encoded according to IEEE Standard 754. Those devices required two 16-bit addresses to hold a 32-bit float value. In this case it is also necessary to select 2 registers in the #Register column.
- **Bitmask** The Bitmask is used to easily check the state of individual bits regardless of the other bits.

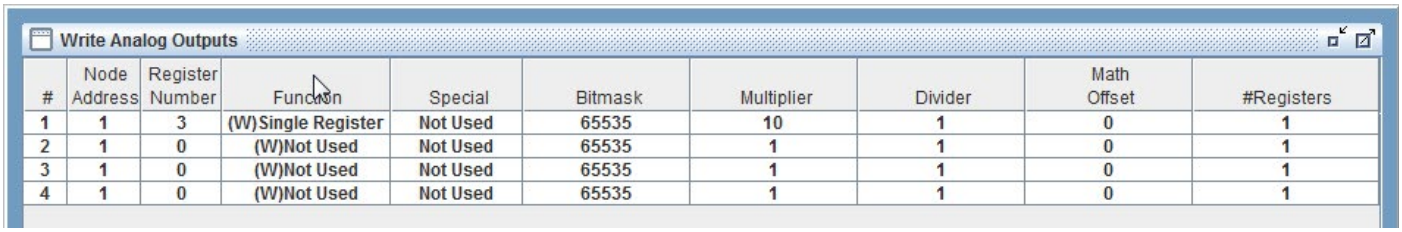
  Example: Let use the Drive Status (U1-12 Register) of the VFD YASKAWA AC Drive-A1000 HHP

No. (Addr. Hex)	Name	Description	Analog Output Level
U1-12 (4B)	Drive Status	All Modes Verifies the drive operation status. U1-12=00000000 1 During run 1 During zero-speed 1 During REV 1 During fault reset signal input 1 During speed agree 1 Drive ready 1 During alarm detection 1 During fault detection	No signal output available

In this example let say that we want to know if the Driver is running (bit 0), also we want to check for fault detection (bit 8). The bit mask in binary should look like this 10000001, this value has to be converted to hex to enter the value in the Bitmask column, so the value to be entered will be 0x81.

- **Multiplier:** This value is used to display the value with the decimal place moved to the right.
- **Divider:** This value is used to display the value with the decimal place moved to the left.
- **Math offset:** use this value if an offset is need to display the adjusted value.
- **#Register:** enter the number of consecutive registers that you want to read.

4.1.4 Write Analog Outputs



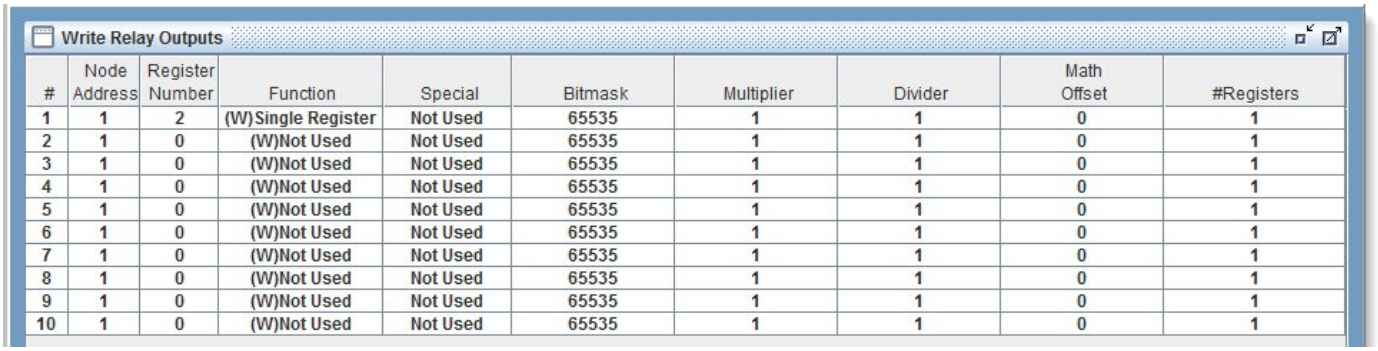
Write Analog Outputs

#	Node Address	Register Number	Function	Special	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	3	(W) Single Register	Not Used	65535	10	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1

This window block is to configure the following ModBus options:

- **Node Address** (Slave Address): In this column enter the Device slave address that identifies the specific device in the network.
- **Register Number** (Data Address): In this column enter the register address that you need to write to.
- **Function** (Function Code): in this column you will find the following options:
  - Write Single Register: Write Analog Output Holding Registers.
  - Write Multi Register: Write Analog Output Registers.
- **Data Type**: Not Available for Write Registers
- **Bitmask:** The Bitmask is used to easily change the state of individual bits regardless of the other bits.
- **Multiplier:** This value is used to display the value with the decimal place moved to the right
- **Divider:** This value is used to display the value with the decimal place moved to the left
- **Math offset:** use this value if an offset is need to display the adjusted value
- **#Register:** enter the number of consecutive registers that you want to write

4.1.5 Write Relay Outputs



Write Relay Outputs

#	Node Address	Register Number	Function	Special	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2	(W) Single Register	Not Used	65535	1	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1
5	1	0	(W)Not Used	Not Used	65535	1	1	0	1
6	1	0	(W)Not Used	Not Used	65535	1	1	0	1
7	1	0	(W)Not Used	Not Used	65535	1	1	0	1
8	1	0	(W)Not Used	Not Used	65535	1	1	0	1
9	1	0	(W)Not Used	Not Used	65535	1	1	0	1
10	1	0	(W)Not Used	Not Used	65535	1	1	0	1

This window block is to configure the following ModBus options:

- **Node Address** (Slave Address): In this column enter the Device slave address that identifies the specific device on the network.
- **Register Number** (Data Address): In this column enter the register address that you need to write to.
- **Function** (Function Code): in this column you will find the following options:

- Write Single Coil: Write Analog Output Holding Registers.
- Write Multi Register: Write Analog Output Registers.

- **Data Type**: Not Available for Write Registers
- **Bitmask** The Bitmask is used to easily change the state of individual bits regardless of the other bits.
- **Multiplier:** This value is used to display the value with the decimal place moved to the right
- **Divider:** This value is used to display the value with the decimal place moved to the left
- **Math offset:** use this value if an offset is needed to display the adjusted value
- **#Register:** enter the number of consecutive registers that you want to write

4.1.6 Write General Outputs

Write General Outputs

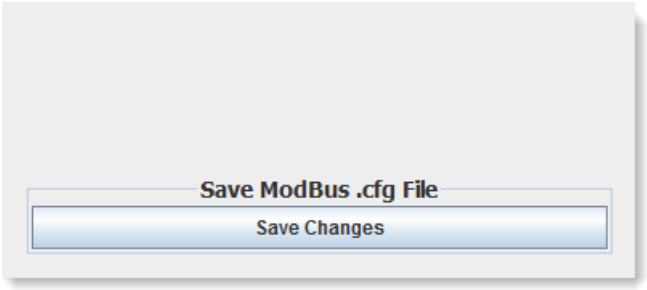
#	Node Address	Register Number	Function	Special	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Not Used	65535	1	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1
5	1	0	(W)Not Used	Not Used	65535	1	1	0	1
6	1	0	(W)Not Used	Not Used	65535	1	1	0	1

This block window is for future use and is not yet implemented.

For more information about MODBUS communication refer to http://www.simplymodbus.ca

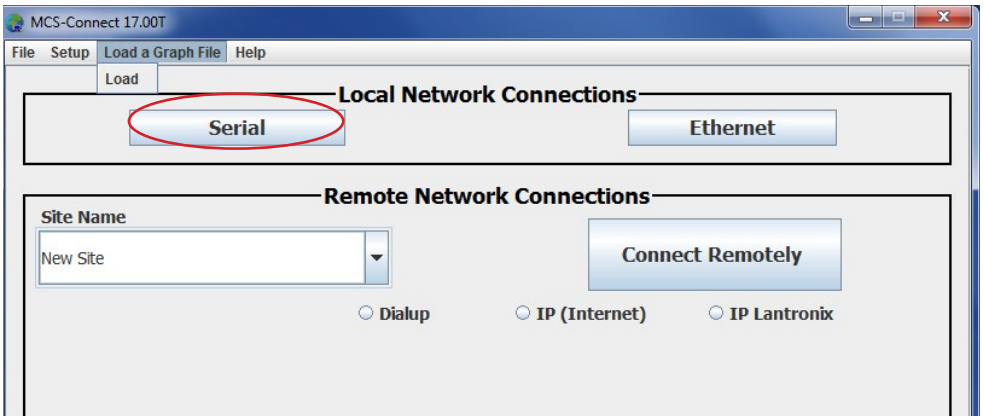
4.1.7 Once you have completed the 'USER CUSTOM SETUP'

Click **'SAVE CHANGES' which will save the MODBUS .cfg file to your computer hard drive.**

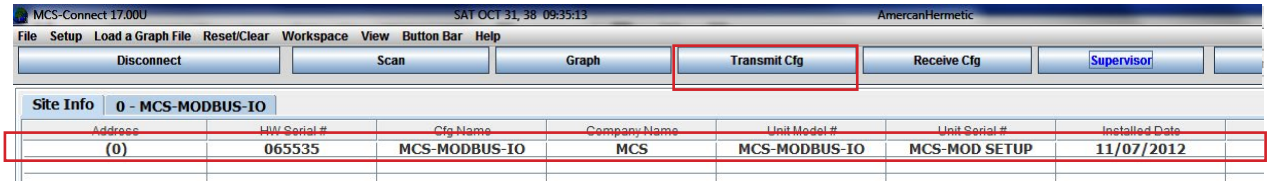


4.1.8 LOAD THE NEW .CFG FILE TO YOUR MODBUS

1. Back in the main screen, click Serial.
2. Scan for your MODBUS controller.



3. Once the MCS-MODBUS-IO loads, click on the MCS-MODBUS-IO-12 unit.



4. Click ‘TRANSMIT CFG’ to load your new config file for the ‘USER’ (9) setting on the MCS-MODBUS’
5. **IMPORTANT - Make sure you set your program select switch to the number ‘9’ position**.

Chapter - 5. MCS-MAGNUM - Modbus Typical Network

5.1. A typical network layout will consist of the MASTER and slaves.

Below is a diagram showing an MCS-MAGNUM (master) communicating with an MCS-RO-BASE/EXT, MCS-SI-BASE/EXT expansion boards, and two MCS-MODBUS-IO-12 Boards over the MCS I/O network.

The MCS-MODBUS-IO-12 performs like a MCS-RO and MCS-SI to the MCS-MAGNUM. This allows the MCS-MAGNUM to control 10 relays, 4 analog outputs and read 16 sensors.

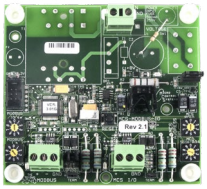
The master, MCS-MAGNUM uses the MODBUS RTU protocol to communicate with the two slave devices, 'YASKAWA A1000' (pre-defined in MCS-Modbus #'1') and Rhymebus Vfd (pre-defined in MCS-Modbus #2) as shown in the example.

The MCS-MODBUS-IO-12 has configurations for these slave devices that are field selectable via the PROGRAM TYPE dial.

The MCS-MAGNUM is programed to check the pre-determined 'registers' of these slave devices and through the MCS-MODBUS can read and write to them.

MCS-MAGNUM
Addr: MASTER

MCS I/0



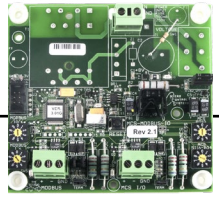
MCS-MODBUS-IO-12
#1 (MCS-RO-BASE)
#1 (MCS-SI-BASE)

MCS I/0

MCS-RO-BASE #1

MCS I/0

YASKAWA A1000
VFD
to Chiller #1



MCS-MODBUS-IO-12
#2 (MCS-RO-BASE)
#2 (MCS-SI-BASE)

MCS I/0

MCS-SI-BASE #1

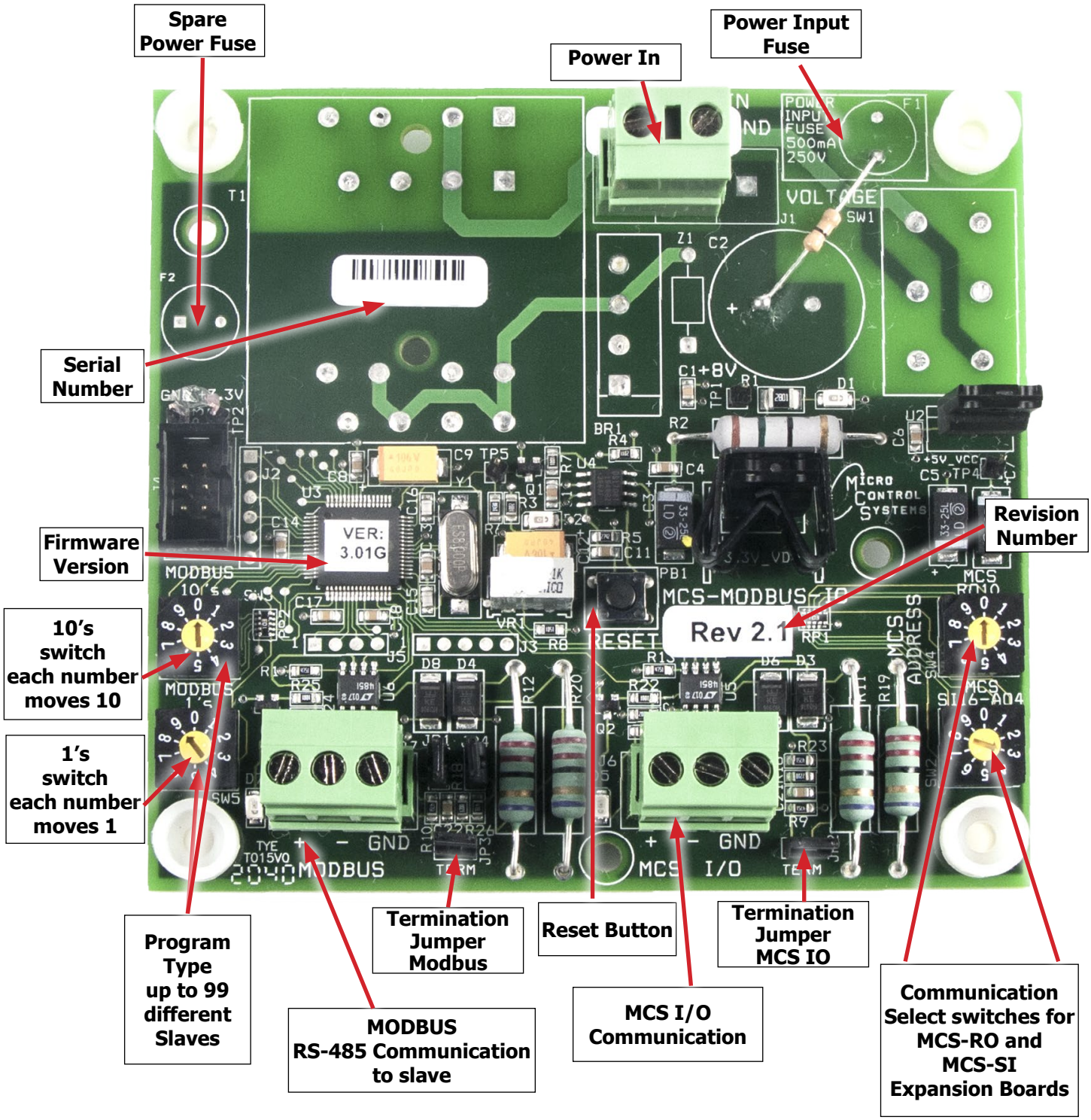
MCS I/0

RHYMEBUS VFD
to Chiller #2

Chapter - 6. MCS-MODBUS-IO-12 BOARD

The **MCS-MODBUS-IO-12** gives the MCS-MAGNUM the ability to act as a Modbus Master using the Modbus RTU Protocol. This allows the **MCS-MAGNUM** to communicate to Modbus slave devices (such as Variable Frequency Drives, Compressors, etc.) to send and access parameters.

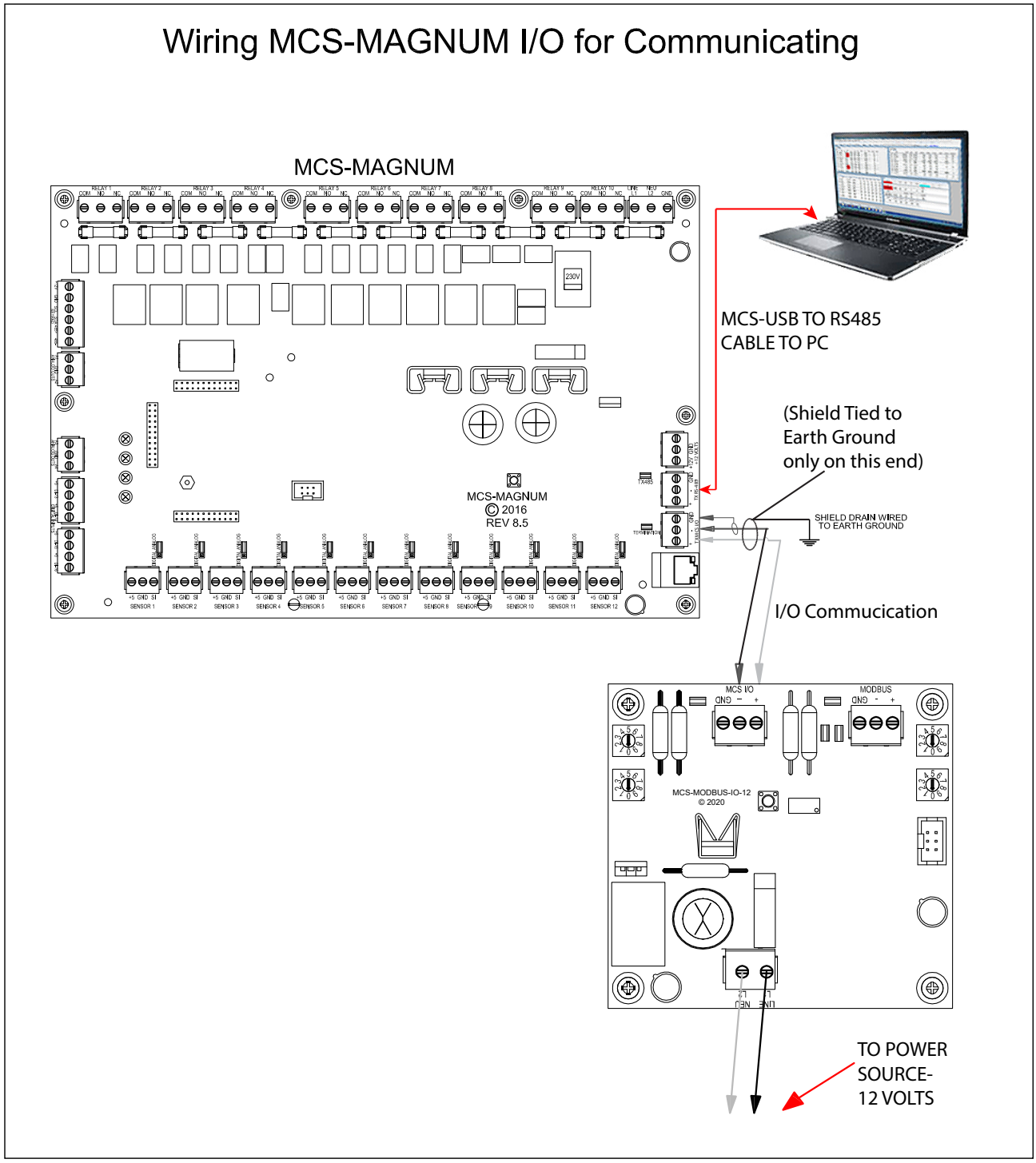
The MCS-MODBUS-IO-12 performs like a **MCS-RO** and **MCS-SI** to the MCS-MAGNUM. This allows the MCS-MAGNUM to control 10 relays, 4 analog outputs and read 16 sensors.



Chapter - 7. Wiring Diagrams

7.1. Wiring MCS-MAGNUM I/O for communicating

MCS-MAGNUM I/O Communication to MCS-MODBUS. Communicating from MCS-MAGNUM to PC using a MCS-USB-485 cable.

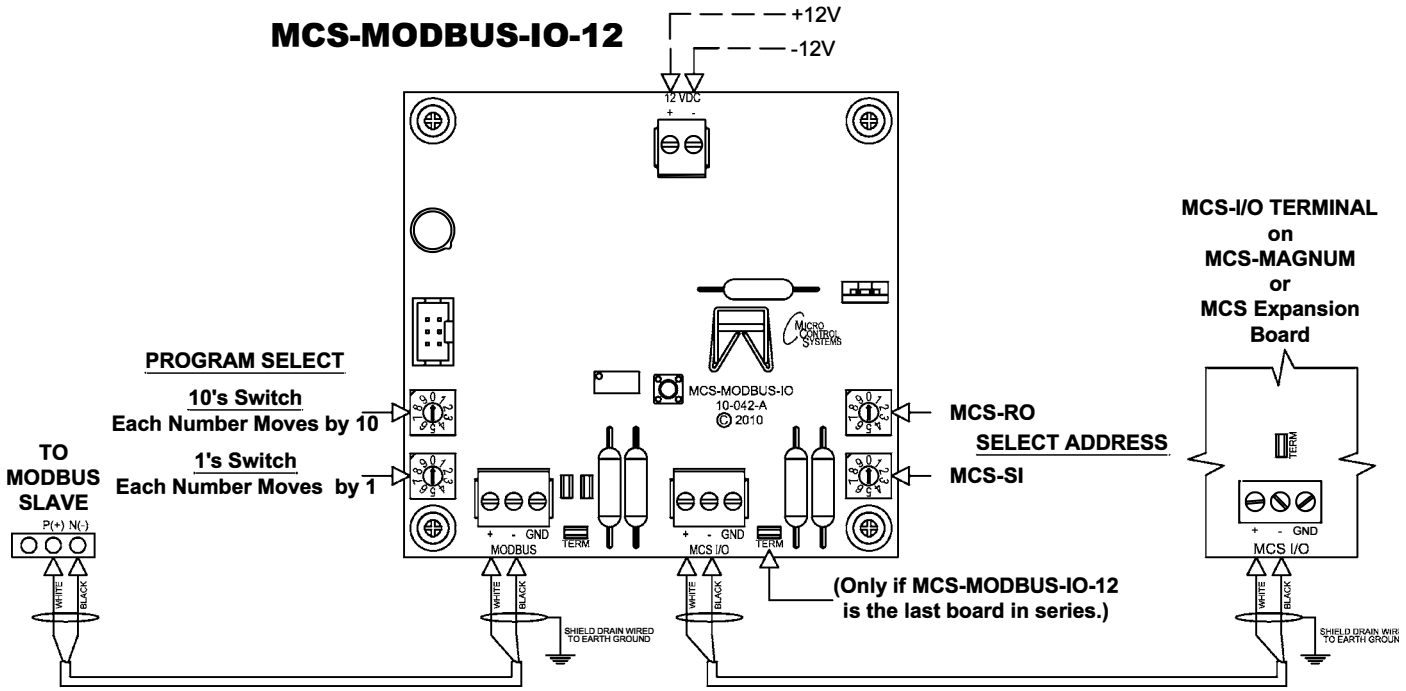


For communication to PC, use a MCS-USB-RS485 CABLE to USB port on PC.

7.2. Wiring to MCS-MAGNUM with MCS Expansion Board

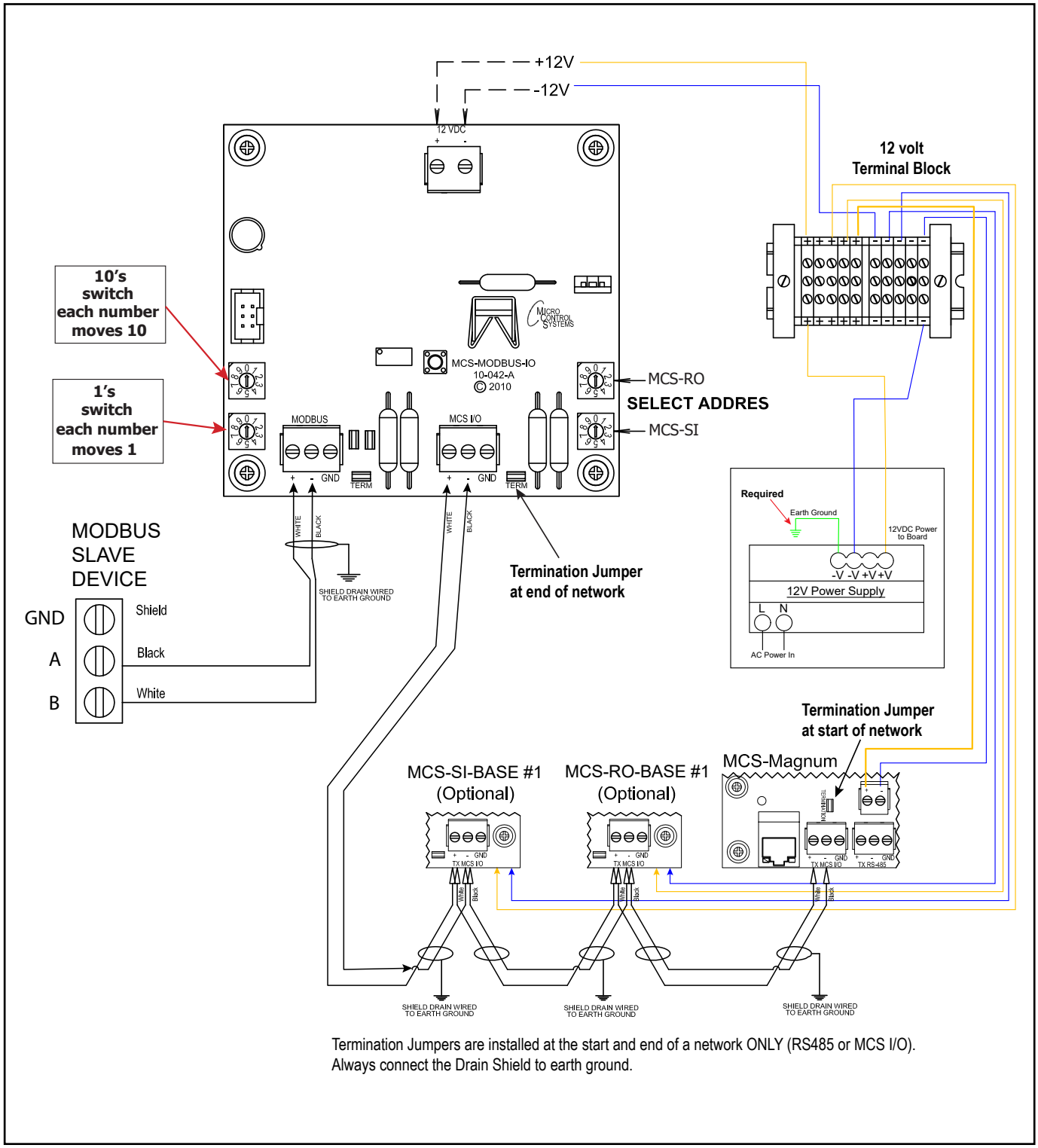
MCS-MODBUS-IO-12

To MCS-MAGNUM or MCS Expansion Board Wiring Diagrar



PROGRAM SELECT CHART	
PROGRAM SELECT	**CONFIGURATION NAME**
0	**YASKAWA VFD A1000-HARDWIRED / MODBUS**
1	**TURBOCOR CMP**
2	**Reserved for future**
3	**DANFOSS VLT DRIVE**
4	**BITZER Compressor**
5	**DANFOSS CDS 303 DRIVE**
6	**EMERSON_CSD-100**
7	**MCS-POWERMETER 3037**
8	**RUKING_VFD**
9	**USER**
10	**ABB AC880**
11	**EMERSON EVC-1150B**
12	**SKF/MBC**
13	**KEB VFD**
14	**SKF/MBC - TANDEM**
15	**KEB VFD - TANDEM**
16	**ABB-ACH580**
17	**RHYMEBUS RM6F5**
18	**RHYMEBUS RM6G1**
19	**DELTA VFD** (non Hanbell RTM compressors)
20	**ONICON D100**
21	**DELTA VFD** (only for Hanbell RTM compressors)
22	**DELTA MBC**
23	**DELTA MBC & VFD** (only for Hanbell RTM compressors)
24-99	**Reserved for Future Development**

7.3. Wiring from Power Supply, MCS Controller, MCS-Modbus, to Modbus Slave



Termination Jumpers are installed at the start and end of a network ONLY (RS485 or MCS I/O).
Always connect the Drain Shield to earth ground.

Chapter - 8. Pre-Programmed for Slave Devices

8.1. Yaskawa GA800/A1000 HARDWIRED Mapping Details (Hardwired and Modbus)

PROGRAM SELECT '0'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.
(Screen shots from MCS-CONNECT, readings from Modbus)

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	MCS YASKAWA HW

8.1.1 Yaskawa GA/800/A1000 MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Special	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Not Used	65535	1	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1
5	1	0	(W)Not Used	Not Used	65535	1	1	0	1
6	1	0	(W)Not Used	Not Used	65535	1	1	0	1

8.1.2 Yaskawa GA800/A1000 MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.1.3 Yaskawa GAS800/A1000 MODBUS Read Sensor Inputs 10 Sensors pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	33	(R) Hold Registers	Invert DI	8	1	1	0	1
2	1	66	(R) Hold Registers	Signed Int16	65535	1	10	0	1
3	1	40	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	39	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	38	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	50	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	105	(R) Hold Registers	Signed Int16	65535	90	5	320	1
8	1	129	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	1	45	(R) Hold Registers	Single Bit	1536	1	1	0	1
10	1	36	(R) Hold Registers	Signed Int16	65535	1	1	0	1

8.1.4 Yaskawa GA800/A1000 MODBUS Write Analog Outputs
3 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	3	(W)Single Register	Signed Int16	65535	10	1	0	1
2	1	2	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	2	(W)Single Register	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.1.5 Yaskawa GA800/A1000 Write Relay Outputs
No Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.1.6 Yaskawa GA800 / A1000 Setup for MCS-Modbus I/0

Below are the parameters that can be setup using the Yaskawa A1000 communicating to the MCS-MODBUSI/O. See wiring for Yaskawa GA800/ A1000 to MCS-MODUBS

HANBELL(MODBUS)VFD SETTINGS

Key features include: Start/Stop, 0-10V Speed Reference, Speed Reference Feedback				
A1000 Parameters & Values			Parameter Description	Comments
#	Value	Comments	Default values in parenthesis (xxxxxx)	YEA / Mfg / User
A1-02	0	V/f	"Control Method Select": 0=V/f; 1=V/f w/PG; 2=(Open Loop); 3=Closed Loop	
B1-01	2	Freq Ref Sel	Sets Modbus Communication Action - 1=Hardwired; 2=Modbus; 3=Option	
B1-02	2		"Run Cmd Select: 0=Operator; 1=Hardwired; 2=Modbus; 3=Option	RUN=Contact Closure at S1-SN
B1-03	1		"Stop Method": 0=(Ramp); 1=Coast; 2=DC Inj; 3=Coast w/timer	
B1-04	1	Disable Rev	"Reverse Operation": 0=(Enabled); 1=Disabled	
B1-07	1	Accept Run	"Local/Remote Run": 0=(Cycle Ext Run); 1=Accept Ext Run	
B1-08	1	All Menus	"Run Cmd" Accepted: 0=(Only in Operation Menu); 1=All Menus	
B1-17	1	Accept Run	"Run Cmd at PowerUp": 0=(Cycle Ext Run); 1=Accept Run cmd	
C1-01	10		"Acceleration Time #1": Default=10 seconds (range=0.0 - 6000.0)	
C1-02	10		"Deceleration Time #1": Default=10 seconds (range=0.0 - 6000.0)	
C6-01	0		"Drive Duty Select": 0=Heavy Duty HD; 1=(Normal Duty ND)	
C6-02	1		"Carrier Frequency" selection. PM motor, default '2' = 5.0 kHz Heavy Duty performance, default '1' = 2.0 kHz Normal Duty performance, default '7' Swing PWM 1	
D2-02	35%		"Freq Ref Lower Limit": Default=0% (range=0.0 - 110% of Parm E1-04)	35% of E1-04 value
E1-01			"Input Voltage": Default= 230,460, 575 (range=depends on voltage class)	User must set "Input Voltage"
E1-05			MAXIMUM VOLTAGE 220 / 440	User must set motor voltage
E2-01			"Motor Rated FLA": Set per motor nameplate FLA	"Use MCC"
H1-01	25		Terminal S1 Interlock (N.C., always detect coast to stop)	
H4-02	50%		Terminal FM VDC output	Limit (50% = 5 VDC
* H5-01	1	Drive Address	Sets the drive slave address used for communications	
H5-02	5	Comm Speed	Sets the Modbus communications speed	38400bps
H5-03	0	Parity Select	Sets the parity bit to no parity	
H5-04	1	1=Coast to Stop	Stopping Method After Communication Error	
L1-01	2	Inv Duty VT	"Motor Overload Protection": 0=Disabled; 1=(General); 2=Inv Duty VT	
L2-01	2	CPU Active	"Momentary Power Loss": 0=(Disabled); 1=L2-02; 2=Power restored CPU	
L5-01	0		"Number of Auto Restarts": Default=0 (range=0 - 10).	
o1-03	0	Determined by A1-02	Sets the unit to display Hz for frequency reference and motor speed.	
o2-01	0	Key Function Selection	0=Disabled - The LO/RE (Local/Remote) key is disabled	

IMPORTANT

*Factory default setting - 1F - Must be changed: Arrow to H5 01 - Arrow right till '01' blinking hit enter. Arrow right- change '1' to '0' and change 'F' to '1'

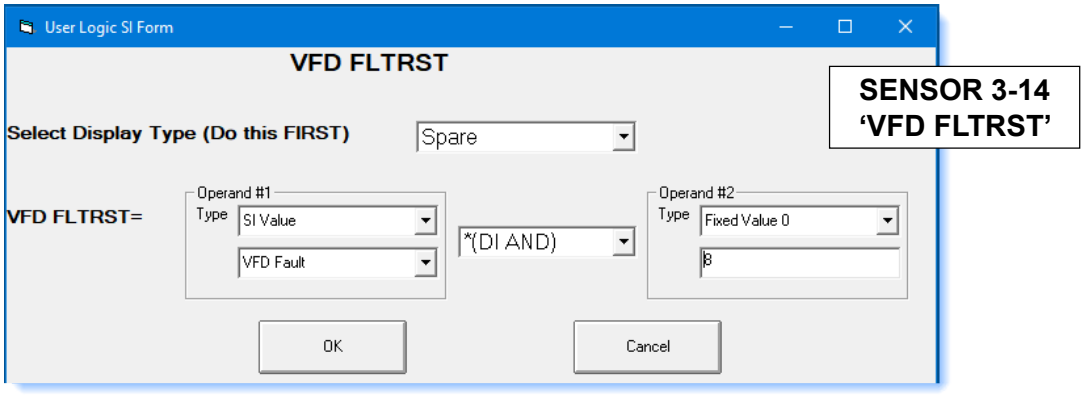
8.1.7 MCS-MAGNUM YASKAWA GA800/A1000 VFD SENSOR INPUT CONFIGURATION

8.1.7.1. 10 SENSOR INPUT + 3 User Logics)

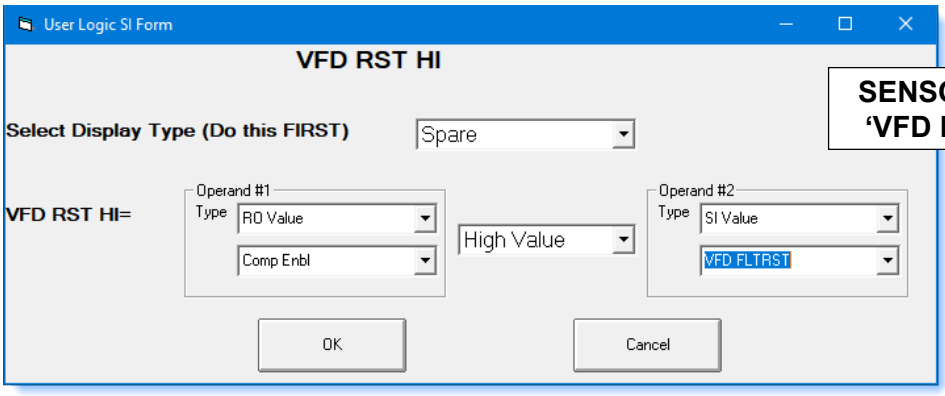
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
3-1	VFD Faul	MODBUS	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	Not Used	-1	1	8	DIGITAL/SW
3-2	VFD Hertz	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
3-3	VFD KW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	10	1	0	KW
3-4	VFD Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
3-5	VFD Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
3-6	VFD DC Bus	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
3-7	VFD HSink	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	TEMP
3-8	VFD CFault	MODBUS	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
3-9	VFD Fault1	MODBUS	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
3-10	VFD InMan	MODBUS	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
3-11	SpareR3-11	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
3-12	UnitInL/O	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
3-13	CtlRun/Stp	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
3-14	VFD FLTRST	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
3-15	VFD RST HI	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
3-16	VFD CMD	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare

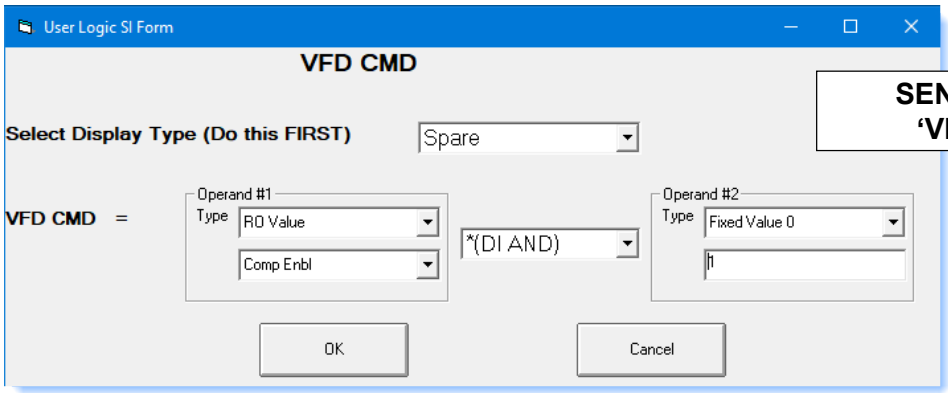
8.1.7.2. 3 USER LOGIC



SENSOR 3-14 'VFD FLTRST'



SENSOR 3-15 'VFD RST HI'



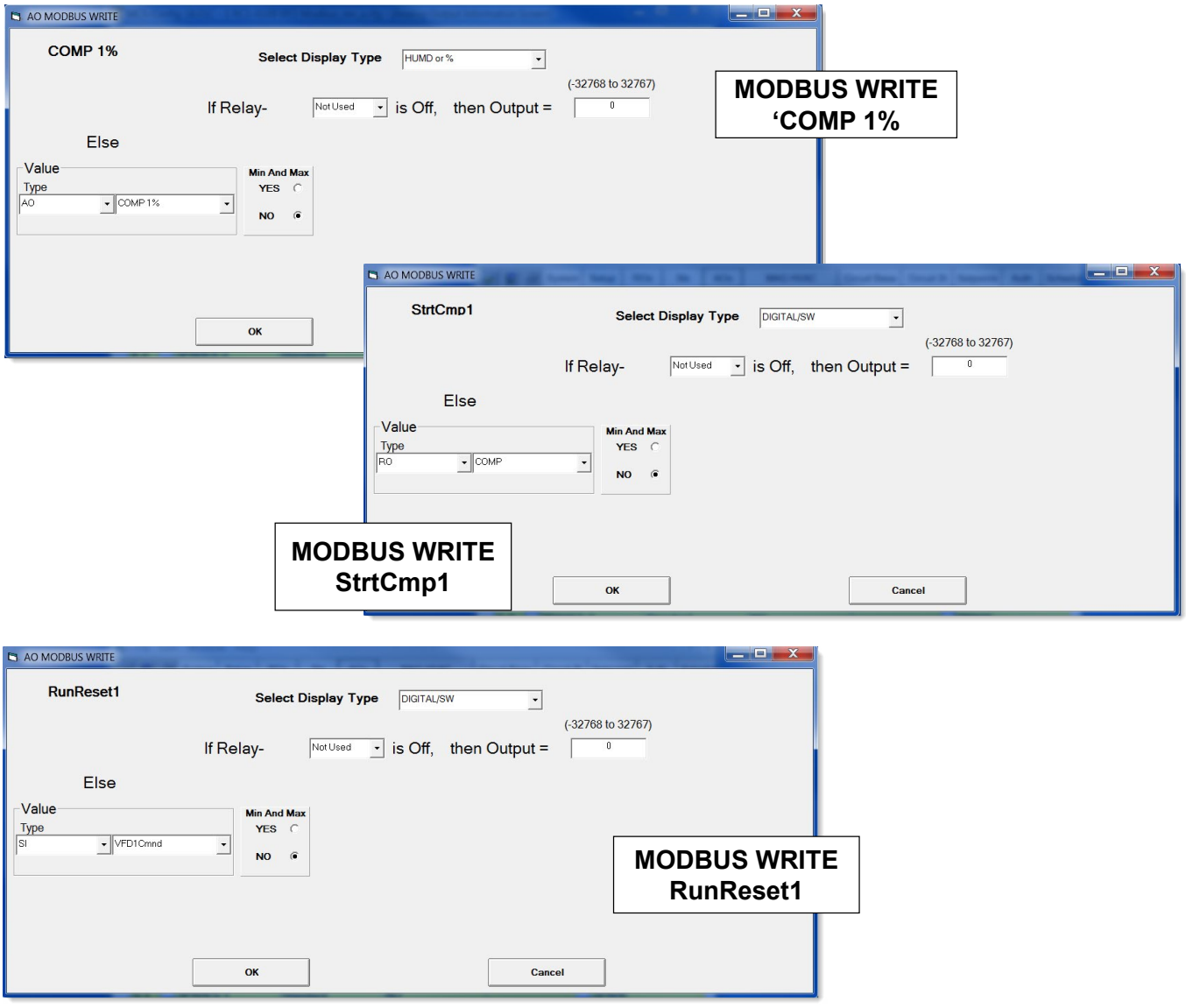
SENSOR 3-16 'VFD CMD'

8.1.8 MCS-MAGNUM - YASKAWA GA800/A1000 VFD Analog Output

Analog Output Information Screen

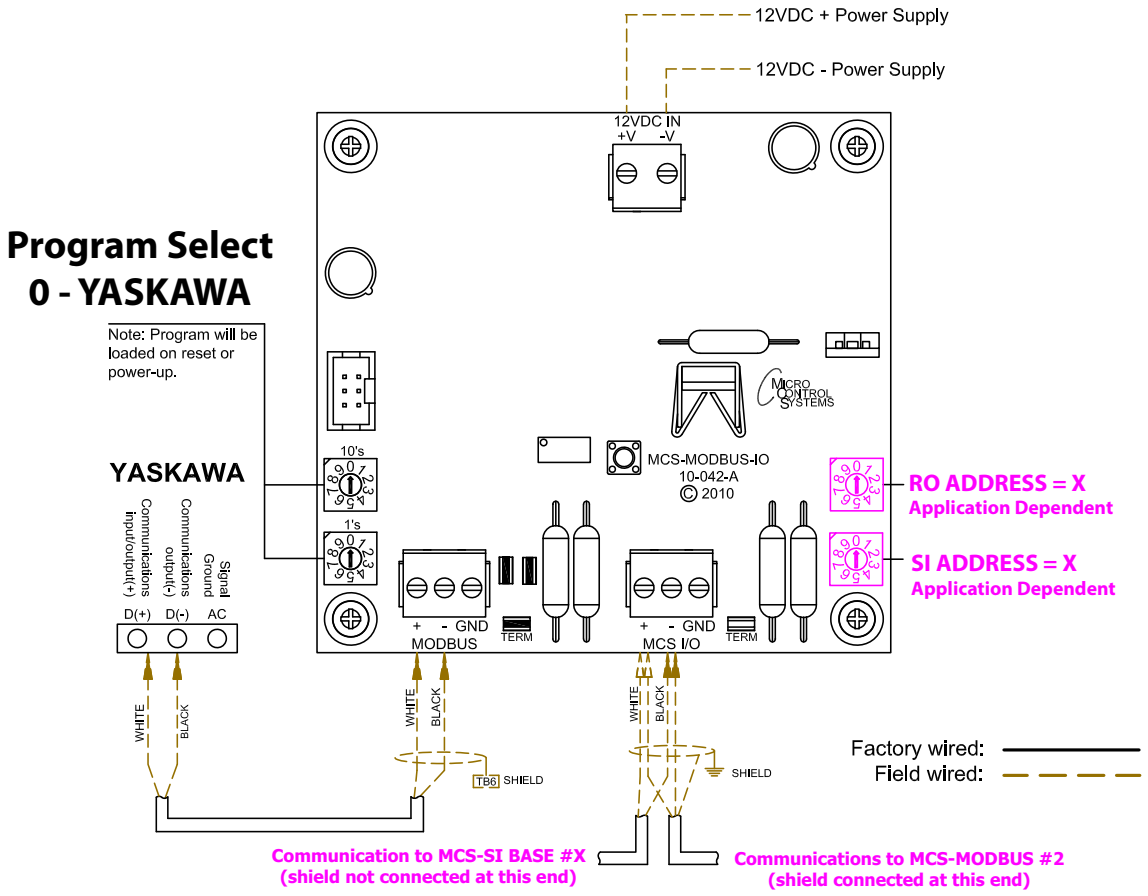
Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
2-4	SPARE2-4	Standard	NO		SPARE
3-1	COMP 1%	Modbus Write	NO		HUMD or %
3-2	StrtCmp1	Modbus Write	NO		DIGITAL/SW
3-3	RunReset1	Modbus Write	NO		DIGITAL/SW
1-4	SPARE1-4	Standard	NO		SPARE

8.1.9 3 MODBUS WRITE SCREENS (yellow)



8.1.10 YASKAWA GA800 / A1000 MODBUS- I-0 Wiring/Points

YASKAWA 800/1000 MODBUS WIRING AND POINTS
APPLICATION DEPENDENT



Yaskawa 800/1000Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
3-1	Spare	3-1	VFD Fault	3-1	COMP%
3-2	Spare	3-2	VFD Load%	3-2	StrtCmp
3-3	Spare	3-3	VFDKW	3-3	RunReset
3-4	Spare	3-4	VFDAmps	3-4	Spare
3-5	Spare	3-5	VFD Volts		
3-6	Spare	3-6	VFD DC Bus		
3-7	Spare	3-7	VFD HSink		
3-8	Spare	3-8	VFD FLT#		
3-9	Spare	3-9	VFD Local		
3-10	Spare	3-10	Load%Ref		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

EXAMPLE MCS-IO ADDRESSES
APPLICATION DEPENDENT

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

8.2. TURBOCOR Mapping - PROGRAM SELECT '1'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.
(Screen shots from MCS-CONNECT, readings from Modbus)

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	TURBOCOR

8.2.1 TURBOCOR MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	57	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	38	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	39	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	40	(W)Not Used	Signed Int16	65535	1	1	0	1

8.2.2 TURBOCOR MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	20
Poll Timeout (ms)	600

8.2.3 TURBOCOR MODBUS Read Sensor Inputs
14 Sensors Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	26	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	29	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	30	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	31	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	33	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	37	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	105	(R) Hold Registers	Signed Int16	65535	1	1	0	1
8	1	56	(R) Hold Registers	Signed Int16	65535	1	10	0	1
9	1	55	(R) Hold Registers	Signed Int16	65535	1	10	0	1
10	1	100	(R) Hold Registers	Signed Int16	65535	1	10	0	1
11	1	397	(R) Hold Registers	Signed Int16	65535	1	1	0	1
12	1	23	(R) Hold Registers	Signed Int16	65535	1	1	0	1
13	1	233	(R) Hold Registers	Signed Int16	65535	1	1	0	1
14	1	104	(R) Hold Registers	Signed Int16	65535	1	1	0	1

8.2.4 TURBOCOR MODBUS Write Analog Outputs
1 pre-programmed Analog Outputs available.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	28	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	2039	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	2061	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	1821	(W)Not Used	Signed Int16	65535	1	1	0	1

8.2.5 TURBOCOR Write Relay Outputs
No Relay Outputs have been pre-programmed.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	51	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	26	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	27	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	28	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	30	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	31	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	32	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	33	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	34	(W)Not Used	Signed Int16	65535	1	1	0	1

8.2.6 TURBOCOR Setup for MCS-Modbus I/0

Below are the parameters that can be setup using the Turbocor communicating to the MCS-MODBUSI/O.

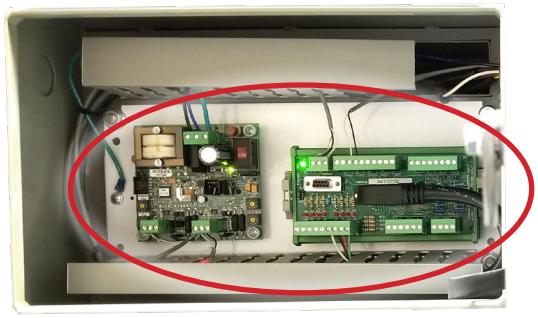
See wiring for Turbocor to MCS-MODBUS next page.

The **Service Monitoring Tools Software** communicates with the compressor via the using the RS-432 connection at the Compressor I/O Board.

Communication requires a MCS-USB-RS432 cable for the computer.

JUMPER	FUNCTION AND SETUP
JP2	**Modbus termination jumper: install the jumper if Modbus is used and if the Modbus connection is at the end of a run**

8.2.6.1. How to Establish Communication



Data communication between a PC and the compressor I/O board can be established via a RS-432 cable connection using the **Service Monitoring Tool Software.**

RS-485 Data Communication

Setup the correct parameters for communicating with the MCS-MODBUS-IO-12:

1. Communication PROTOCOL with the compressor via RS485 using Modbus (RTU).
2. The Turbocor is connected using a 2-wire connector on J1 (communication port).
3. The termination should be set as per the drawing on the next page.
4. MODBUS RS-485 ADDRESS: **1**
5. RS-485 BAUD RATE: **38400**
6. NUMBER OF STOP BITS: **1**
7. PARITY: **NO**

8.2.7 MCS-MAGNUM TURBOCOR Sensor Inputs (14)

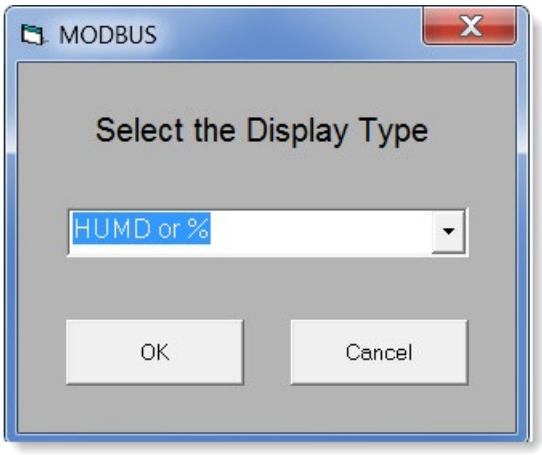
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
I-1 ...	CmpFault 1	TurboCorFault	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto ...	1	Not Used	Not Used	Not Used	Not Used
I-2 ...	Ctrl Mode1	ModbusHex	Not Used	Closed=OFF	OFF/ON	Not Used	Not Used	Auto ...	Not Used	1	1	0	DIGITAL/SW
I-3 ...	IgvOpen% 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	HUMD or %
I-4 ...	SuctPsi 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	-14.7	PSI GAGE
I-5 ...	DiscPsi 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	-14.7	PSI GAGE
I-6 ...	CavityTmp1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	-459.7	TEMP
I-7 ...	InvertTmp1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	-459.7	TEMP
I-8 ...	ChokSpeed1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	RPM'S
I-9 ...	SurgSpeed1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	RPM'S
I-10 ...	ActSpeed1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	RPM'S
I-11 ...	ComPSIRat1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	DEC2NOCH
I-12 ...	CmpAmps 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	0.1	0	AMPS/CT

8.2.8 MCS-MAGNUM TURBOCOR Analog Inputs (1)

Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
M-1 ...	EXV 1&2%	Standard	YES	...	SPARE
M-2 ...	SubClr EXV	Standard	NO	...	SPARE
M-3 ...	SPAREM-3	Standard	NO	...	SPARE
M-4 ...	SPAREM-4	Standard	NO	...	SPARE
1-1 ...	DEMAND% 1	Modbus	NO	...	HUMD or %
1-2 ...	SPARE1-2	Standard	NO	...	SPARE
1-3 ...	SPARE1-3	Standard	NO	...	SPARE
1-4 ...	SPARE1-4	Standard	NO	...	SPARE
2-1 ...	DEMAND% 2	Modbus	NO	...	HUMD or %



8.2.9 TurboCor Wiring Diagram - to Modbus MCS Expansion Boards/MCS-MAGNUM

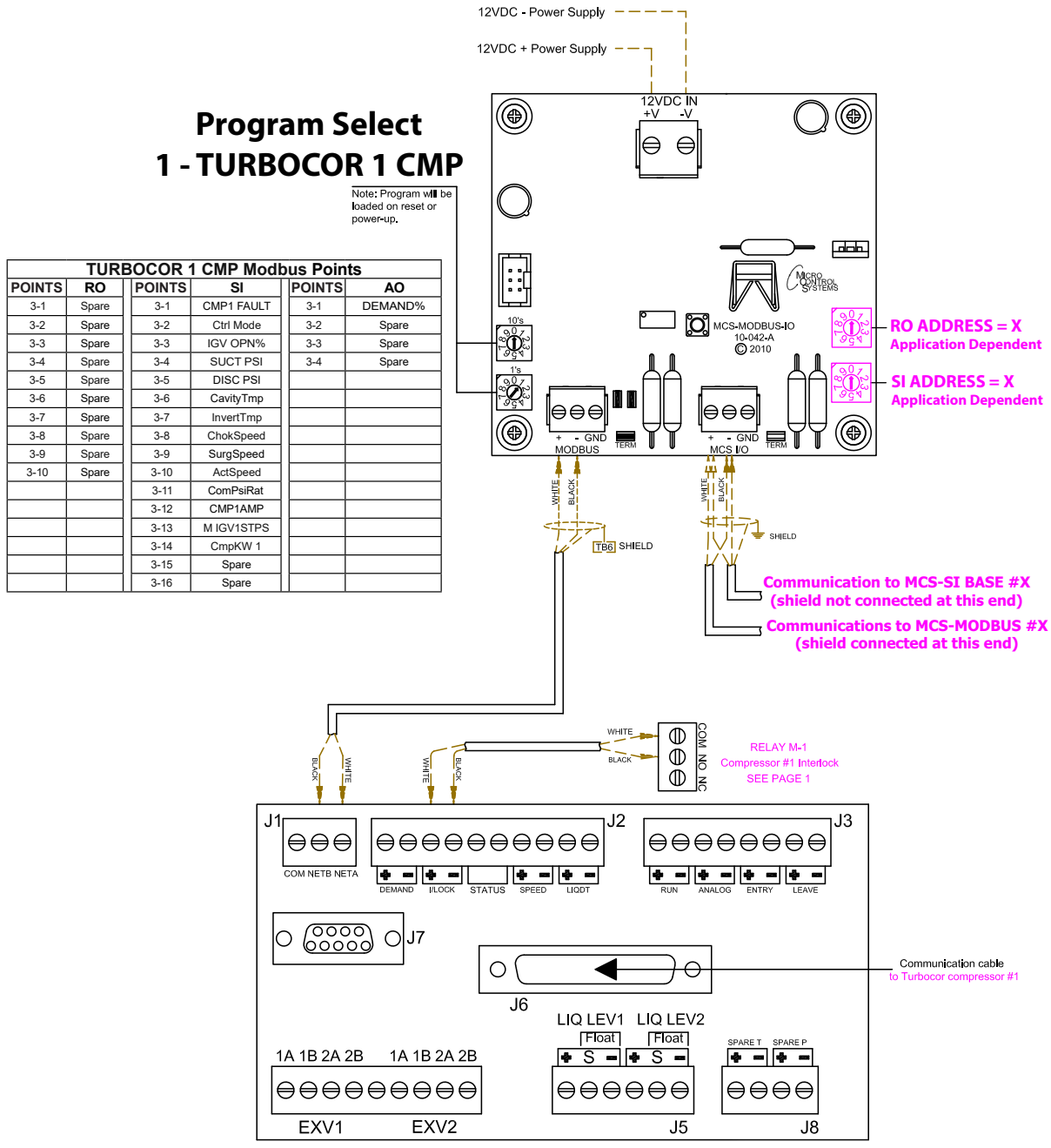
TURBORCOR CMP MODBUS WIRING AND POINTS

APPLICATION DEPENDENT

Program Select
1 - TURBOCOR 1 CMP

Note: Program will be loaded on reset or power-up.

TURBOCOR 1 CMP Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
3-1	Spare	3-1	CMP1 FAULT	3-1	DEMAND%
3-2	Spare	3-2	Ctrl Mode	3-2	Spare
3-3	Spare	3-3	IGV OPN%	3-3	Spare
3-4	Spare	3-4	SUCT PSI	3-4	Spare
3-5	Spare	3-5	DISC PSI		
3-6	Spare	3-6	CavityTmp		
3-7	Spare	3-7	InvertTmp		
3-8	Spare	3-8	ChokSpeed		
3-9	Spare	3-9	SurgSpeed		
3-10	Spare	3-10	ActSpeed		
		3-11	ComPsiRat		
		3-12	CMP1AMP		
		3-13	M IGV1STPS		
		3-14	CmpKW 1		
		3-15	Spare		
		3-16	Spare		



NOTE: Please verify through the Turbocor software that the below settings are true to establish communications with the MCS Modbus board. Compressor needs to be power cycled for any changes to take effect.

Modbus Slave Address: 1
RS-485 Baud Rate: 38400
RS-485 Parity: None
RS-485 Stopbits: 1 Stop Bit

8.3. DANFOSS VLT FC102 Mapping - PROGRAM SELECT '3'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.
(Screen shots from MCS-CONNECT, readings from Modbus)

Site Info | 0 - MCS-MODBUS-IO

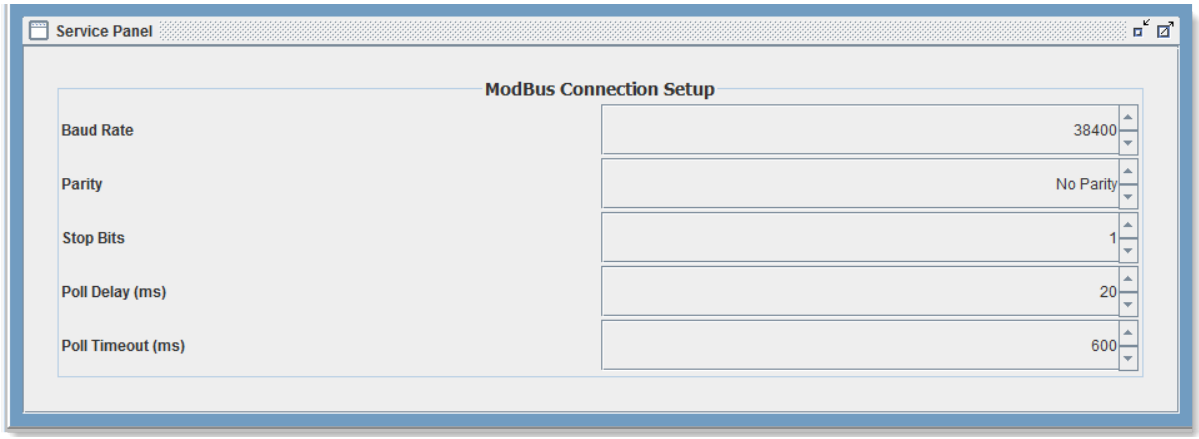
Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	DANFOSS VLT

8.3.1 DANFOSS VLT FC102 MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	57	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	38	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	39	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	40	(W)Not Used	Signed Int16	65535	1	1	0	1

8.3.2 DANFOSS VLT FC102 MCS-MODBUS Communication Setup



8.3.3 DANFOSS VLT FC102 MODBUS Read Sensor Inputs
15 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	16710	(R) Hold Registers	Single Bit	16	1	1	0	1
2	1	16710	(R) Hold Registers	Single Bit	8	1	1	0	1
3	1	16030	(R) Hold Registers	Single Bit	512	1	1	0	1
4	1	16030	(R) Hold Registers	Single Bit	2048	1	1	0	1
5	1	16900	(R) Hold Registers	High Byte	65535	1	1	0	2
6	1	16900	(R) Hold Registers	Low Byte	65535	1	1	0	2
7	1	15010	(R) Hold Registers	Signed Int16	65535	1	100	0	2
8	1	15020	(R) Hold Registers	Signed Int16	65535	1	1000	0	2
9	1	16100	(R) Hold Registers	Signed Int16	65535	1	1	0	2
10	1	16120	(R) Hold Registers	Signed Int16	65535	1	1	0	1
11	1	16130	(R) Hold Registers	Signed Int16	65535	1	1	0	1
12	1	16140	(R) Hold Registers	Signed Int16	65535	1	10	0	2
13	1	16170	(R) Hold Registers	Signed Int16	65535	1	1	0	2
14	1	16300	(R) Hold Registers	Signed Int16	65535	1	1	0	1
15	1	16340	(R) Hold Registers	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.3.4 DANFOSS VLT FC102 Analog Outputs
3 Analog Outputs pre-programmed in software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2811	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	3020	(W)Multi. Registers	Signed Int16	65535	100	1	0	2
3	1	3030	(W)Multi. Registers	Signed Int16	65535	100	1	0	2
4	1	1821	(W)Not Used	Signed Int16	65535	1	1	0	1

8.3.5 DANFOSS VLT FC102 Relay Outputs
1 Relay Output pre-programmed in software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2810	(W)Single Register	Signed Int16	65535	8	1	1140	1
2	1	2810	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	27	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	28	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	30	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	31	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	32	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	33	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	34	(W)Not Used	Signed Int16	65535	1	1	0	1

8.3.6 DANFOSS VLT FC102 Setup for MCS-Modbus I0

Below are the parameters that must be setup to physically establish and configure communication between the Danfoss FC Series and a controller using the MCS-MODBUS-IO-12.

See wiring for Danfoss VLT FC102 to MCS-MODBUS next page.

PARAMETER DESCRIPTION	VFD PARAMETER # FC102	SETTING DESCRIPTION	SETTING VALUE
Control Site	8-01	Control Word Only	2
Protocol	8-30	Modbus RTU	2
Address	8-31		1
Baud Rate	8-32	38400	4
Parity / Stop Bits	8-33	No Parity / 1 Stopbit	2

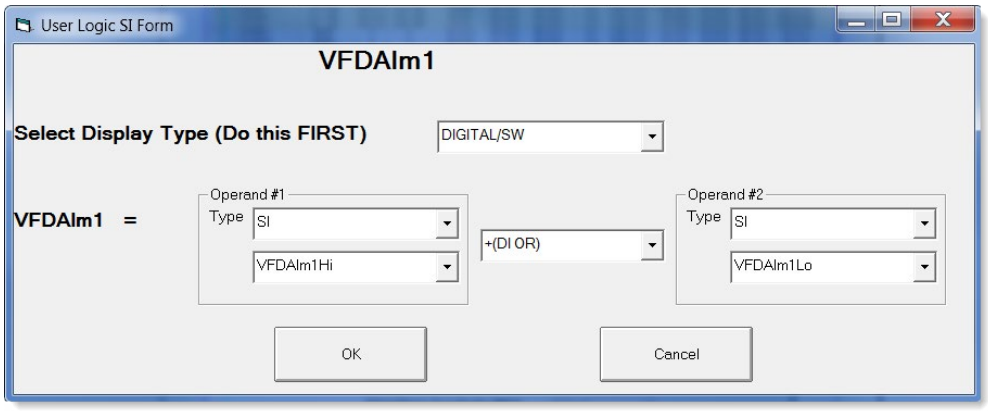
Reference Function	3-04	External / Preset	1
Reference 1 Source	3-15	No Function	0
Reference 2 Source	3-16	No Function	0
Relay 1	5-40	Running	5
Relay 2	5-40	Alarm / Warning	10
Control Source	8-02	FC Port	1
Reset Mode	14-20	Infinite Auto Reset	13
Automatic Restart Time	14.21	Seconds	Default 10

8.3.7 MCS-MAGNUM - Danfoss VLT FC102 -Sensor Input (15 + 1 User Logic)

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	RunStatus	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-2	TripStatus	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-3	CtrlAllowd	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-4	OperatStat	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-5	VFDAlmHi	DanFltHi	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	1	Not Used	Not Used	Not Used	Not Used
2-6	VFDAlmLo	DanFltLo	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	1	Not Used	Not Used	Not Used	Not Used
2-7	RunHours	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	HOURS
2-8	KWx1000	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-9	PowerKW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC2NOCH
2-10	MotorVolt	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
2-11	Frequency	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	Spare
2-12	MotorAmps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
2-13	VFDRpms	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	RPM'S
2-14	DCVolt	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
2-15	HSinkTmp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	0.5	32	TEMP
3-1	VFDAlarm	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW

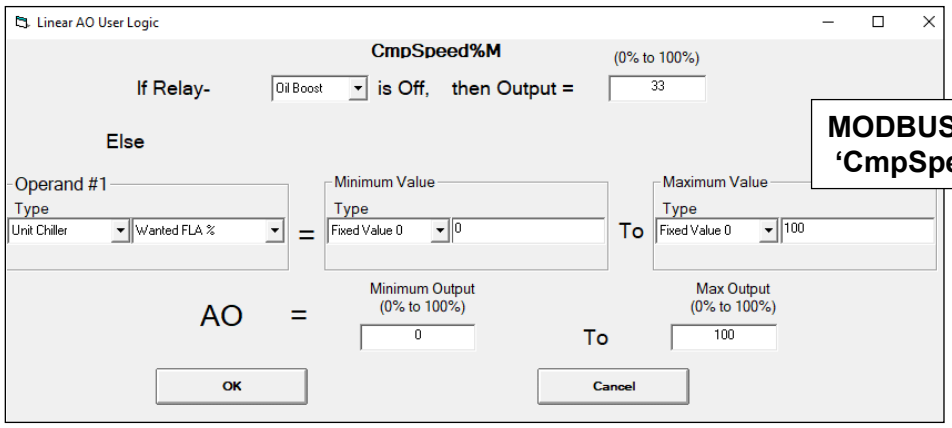
8.3.8 Sensor Input (1) VFD Alarm Logic



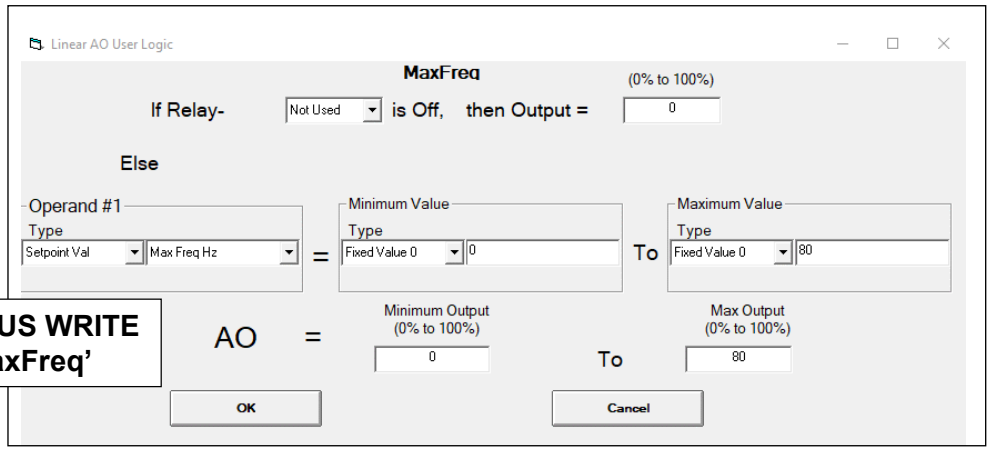
8.3.9 MCS-MAGNUM - DANFOSS VLT FC102 Analog Output (3) Configuration

Analog Output Information Screen

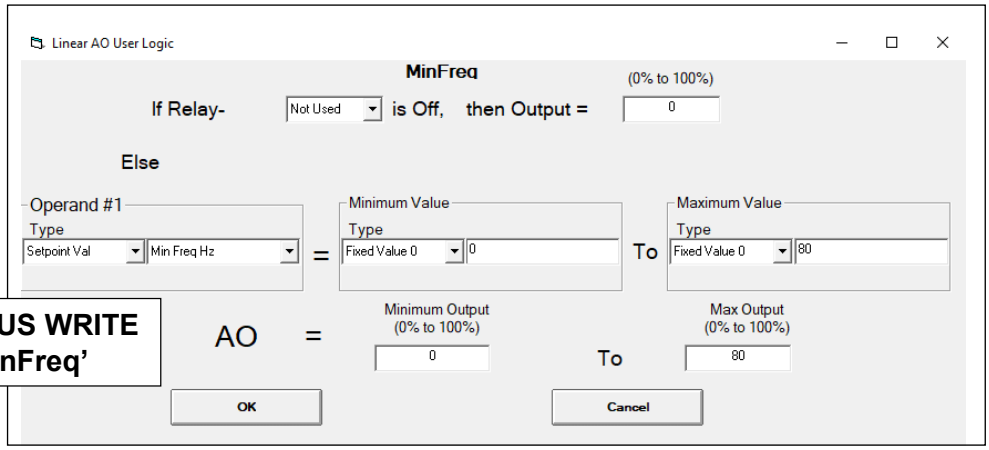
	Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
	1-1 ...	CmpSpeed%M	Linear/Modbus	NO	...	Spare	Not Used
	1-2 ...	MinFreq	Linear/Modbus	NO	...	Spare	Not Used
	1-3 ...	MaxFreq	Linear/Modbus	NO	...	Spare	Not Used



MODBUS WRITE 'CmpSpeed%M'



MODBUS WRITE 'MaxFreq'

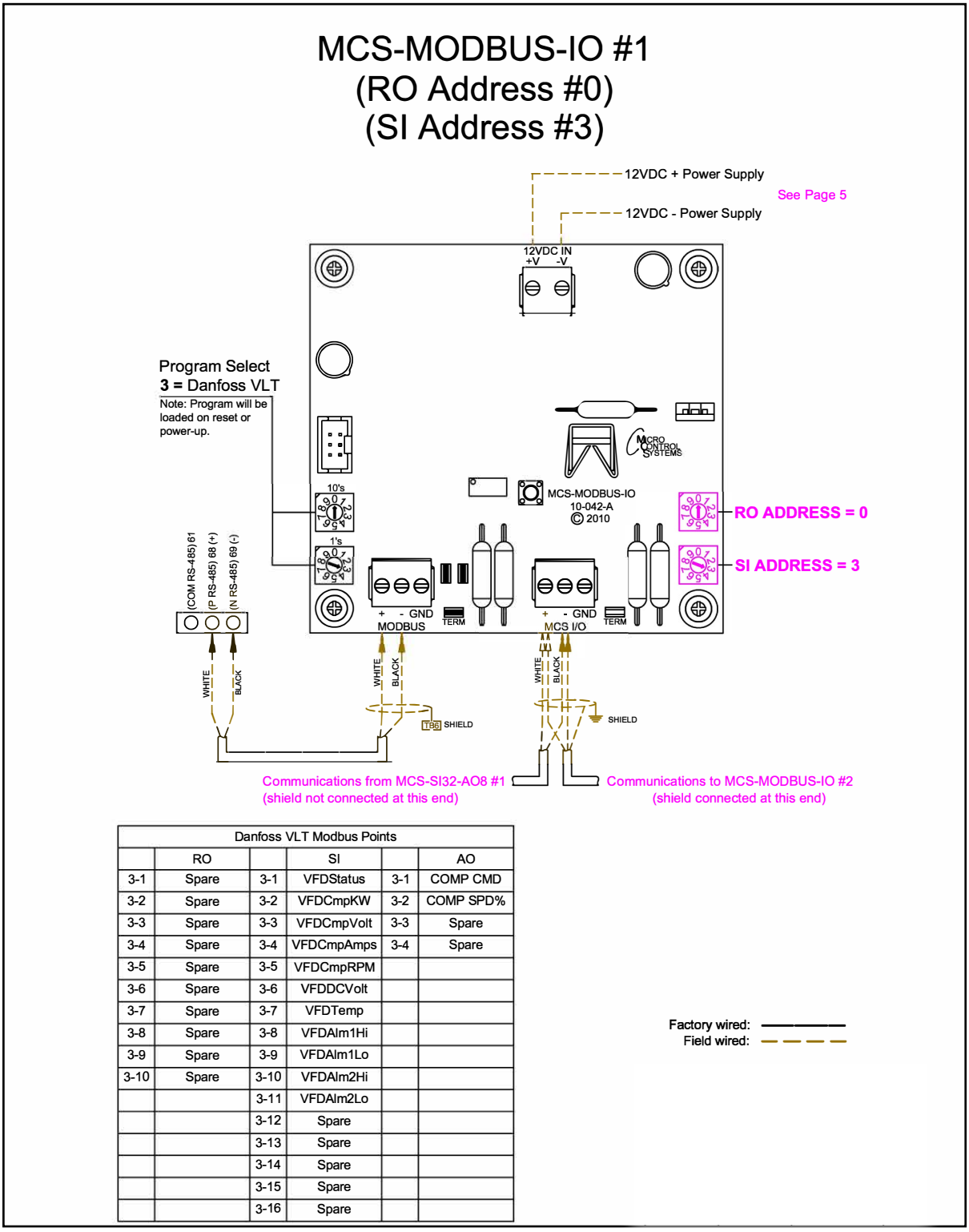


MODBUS WRITE 'MinFreq'

8.3.10 DANFOSS VLT FC102 Wiring Diagram - To Modbus/MCS Expansion Boards/MCS-MAGNUM

IMPORTANT

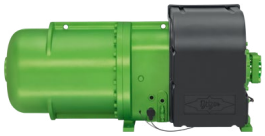
Use terminal 37 as input for safe stop. In rare cases, control cables more than 100 m (330 ft) and analog signals result in 50/60 Hz earth loops due to noise from mains supply cables. If this situation occurs, break the screen or insert a 100 nF capacitor between screen and chassis. Connect the digital and analog in- and outputs separately to the frequency converter common inputs (terminal 20, 55, 39) to avoid earth currents affecting the system.



Danfoss VLT Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFDStatus	3-1	COMP CMD
3-2	Spare	3-2	VFDCmpKW	3-2	COMP SPD%
3-3	Spare	3-3	VFDCmpVolt	3-3	Spare
3-4	Spare	3-4	VFDCmpAmps	3-4	Spare
3-5	Spare	3-5	VFDCmpRPM		
3-6	Spare	3-6	VFDDCVolt		
3-7	Spare	3-7	VFDTemp		
3-8	Spare	3-8	VFDAlm1Hi		
3-9	Spare	3-9	VFDAlm1Lo		
3-10	Spare	3-10	VFDAlm2Hi		
		3-11	VFDAlm2Lo		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————
Field wired: — — — —

8.4. Bitzer CSVH Compressor Mapping - PROGRAM SELECT '4'



Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.
(Screen shots from MCS-CONNECT, readings from Modbus)

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	BITZER

8.4.1 Bitzer Compressor MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	57	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	38	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	39	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	40	(W)Not Used	Signed Int16	65535	1	1	0	1

8.4.2 Bitzer Compressor MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.4.3 Bitzer Compressor MODBUS Read Sensor Inputs 12 Sensors Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	10002	(R) Input Registers	Signed Int16	65535	1	1	0	1
2	1	11001	(R) Input Registers	Signed Int16	65535	1	1	0	1
3	1	11002	(R) Input Registers	Signed Int16	65535	1	1	0	1
4	1	12001	(R) Input Registers	Signed Int16	65535	1	1	0	1
5	1	12002	(R) Input Registers	Signed Int16	65535	1	10	0	1
6	1	12003	(R) Input Registers	Signed Int16	65535	1	10	0	1
7	1	12006	(R) Input Registers	Signed Int16	65535	1	1	0	1
8	1	13001	(R) Input Registers	Signed Int16	65535	1	1	0	1
9	1	14011	(R) Input Registers	Signed Int16	65535	1	1	0	1
10	1	12007	(R) Input Registers	Signed Int16	65535	1	1	0	1
11	1	14101	(R) Input Registers	Signed Int16	65535	1	1	0	1
12	1	14102	(R) Input Registers	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available, hardwire the run/stop.

8.4.4 Bitzer Compressor MODBUS Write Analog Outputs
1 Analog Output pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	112	(W)Single Register	Signed Int16	65535	10	1	0	1
2	1	2039	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	2061	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	1821	(W)Not Used	Signed Int16	65535	1	1	0	1

8.4.5 Bitzer Compressor Write Relay Outputs
1 Relay Output pre-programmed into software.

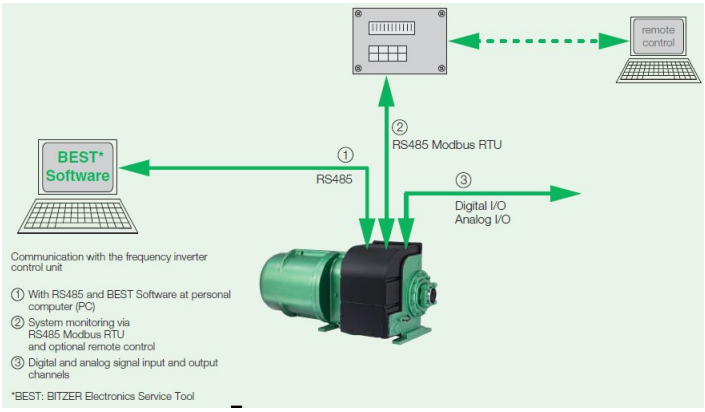
Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	111	(W)Single Register	Signed Int16	65535	72	1	1079	1
2	1	26	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	27	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	28	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	30	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	31	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	32	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	33	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	34	(W)Not Used	Signed Int16	65535	1	1	0	1

8.4.6.2. Initial setup for communication from Bitzer to MCS-MODUS

Bitzer control module Lodam Frequency Converters(FC)

1. Communication PROTOCOL with the FC is via RS485 using Modbus (RTU).
2. The FC is connected using a 2-wire connector on COM1 (X07 communication port).
3. The termination should be set as per the drawing on the previous page
4. MODBUS ADDRESS: **1**
5. BAUD RATE: **38400**
6. NUMBER OF STOP BITS: **1**
7. PARITY: **NO PARITY**



Status LED's
After a power-up sequence is completed the green LED Operation should be On.
If the yellow or the red LED is on, there is an alarm condition.

Communication LED's
If the green COM1 LED is flashing, the Modbus communication is active.
If the green COM2 LED is flashing, communication with LMT is active.

8.4.7 MCS-MAGNUM - Bitzer Screw Compressor Configuration (Lodam Frequency Converter)

8.4.7.1. Sensor Input (12) Information from MCS-CONFIG

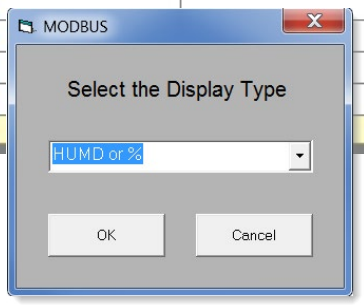
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	CMP RPM	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	RPM'S
1-2	VFD ALM LO	BitFltLo	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-3	VFD ALM HI	BitFltHi	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-4	OIL TEMP	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-5	SUCT PSI	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	14.5	1	-14.7	PSI GAGE
1-6	DISC PSI	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	14.5	1	-14.7	PSI GAGE
1-7	ENVLP STAT	BitEnvSt	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-8	MOTOR TMP	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-9	DC LinkVlt	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
1-10	EnvelopZn	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-11	IGBT Temp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-12	ColdPlatTp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP

8.4.7.2. Analog Output (1) Information from MCS-CONFIG

Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Typ
M-1	EXV 1 %	Standard	NO		SPARE
M-2	Cond Fan %	Standard	NO		SPARE
M-3	SPAREM-3	Standard	NO		SPARE
M-4	SPAREM-4	Standard	NO		SPARE
1-1	CMP SPD%	Modbus	NO		HUMD or %



8.4.7.3. Relay Output (1) Information from MCS-CONFIG

Relay Output Information Screen

Point Number	Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of St
M-1	3 Phase ON	———	———	———	———	———	———
M-2	FAN 1,2&3	———	———	———	———	———	———
M-3	FAN 4,5&6	———	———	———	———	———	———
M-4	SPAREM-4	———	———	———	———	———	———
M-5	SPAREM-5	———	———	———	———	———	———
M-6	SPARE	———	———	———	———	———	———
M-7	SPARE	———	———	———	———	———	———
M-8	SPARE	———	———	———	———	———	———
M-9	SPARE	———	———	———	———	———	———
M10	ALARM	———	———	———	———	———	———
1-1	CmpVFDRun	79	10	21	30	230	100

Circuit: Choose a Circuit

List1

IMPORTANT

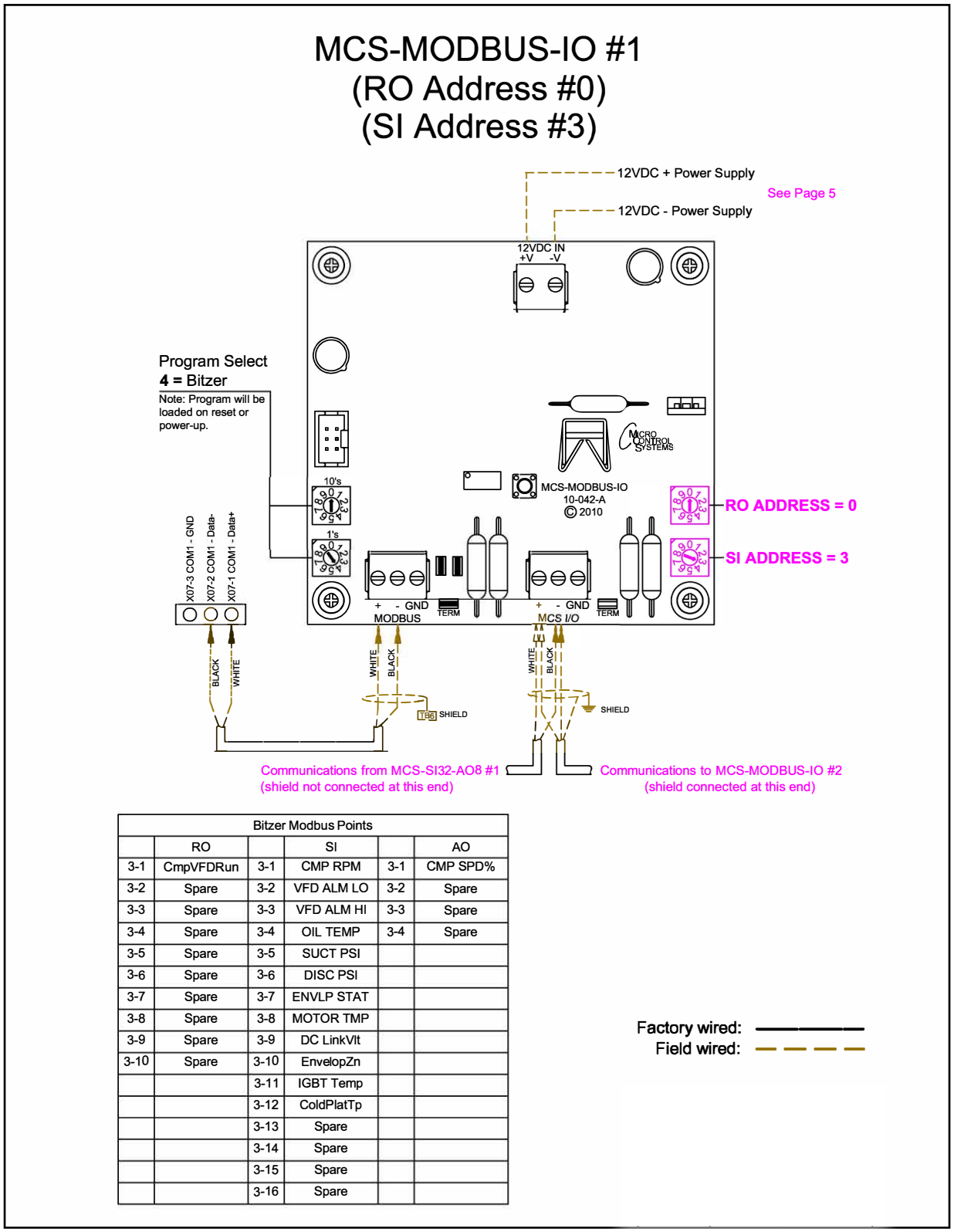
NOTE: ANALOG AND RELAY OUTPUTS CAN BE SETUP IN THE CONFIGURATION FILE AS MODBUS CONTROL TYPES OR CAN BE HARDWIRED DIRECTLY

8.4.6 Bitzer Wiring Diagram

To Modbus/MCS Expansion Boards/MCS-MAGNUM

8.4.6.1. Compressor Control Module CM-RC-01

The compressor control module (Lodam Frequency Converter) compares the measured values with the programmed data, sending signals via Modbus to the MCS-MAGNUM or MCS Expansion Boards.



Bitzer Modbus Points					
	RO		SI		AO
3-1	CmpVFDRun	3-1	CMP RPM	3-1	CMP SPD%
3-2	Spare	3-2	VFD ALM LO	3-2	Spare
3-3	Spare	3-3	VFD ALM HI	3-3	Spare
3-4	Spare	3-4	OIL TEMP	3-4	Spare
3-5	Spare	3-5	SUCT PSI		
3-6	Spare	3-6	DISC PSI		
3-7	Spare	3-7	ENVLP STAT		
3-8	Spare	3-8	MOTOR TMP		
3-9	Spare	3-9	DC LinkVlt		
3-10	Spare	3-10	EnvelopZn		
		3-11	IGBT Temp		
		3-12	ColdPlatTp		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ——————
Field wired: — — — —

8.5. DANFOSS CDS 303 - PROGRAM SELECT '5'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.
(Screen shots from MCS-CONNECT, readings from Modbus)

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	DANFOSS CDS

8.5.1 DANFOSS CDS 303 MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	57	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	38	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	39	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	40	(W)Not Used	Signed Int16	65535	1	1	0	1

8.5.2 DANFOSS CDS 303 MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	19200
Parity	Even Parity
Stop Bits	1
Poll Delay (ms)	20
Poll Timeout (ms)	600

8.5.3 DANFOSS CDS 303 MODBUS Read Sensor Inputs 15 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2910	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	16100	(R) Hold Registers	Signed Int16	65535	1	1	0	2
3	1	16120	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	16140	(R) Hold Registers	Signed Int16	65535	1	1	0	2
5	1	16170	(R) Hold Registers	Signed Int16	65535	1	1	0	2
6	1	16300	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	16340	(R) Hold Registers	Signed Int16	65535	1	1	0	1
8	1	16900	(R) Hold Registers	High Byte	65535	1	1	0	2
9	1	16900	(R) Hold Registers	Low Byte	65535	1	1	0	2
10	1	16910	(R) Hold Registers	High Byte	65535	1	1	0	2
11	1	16910	(R) Hold Registers	Low Byte	65535	1	1	0	2
12	1	16920	(R) Hold Registers	High Byte	65535	1	1	0	2
13	1	16920	(R) Hold Registers	Low Byte	65535	1	1	0	2
14	1	16930	(R) Hold Registers	High Byte	65535	1	1	0	2
15	1	16930	(R) Hold Registers	Low Byte	65535	1	1	0	2
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.5.4 DANFOSS CDS 303 MODBUS Write Analog Outputs
2 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2810	(W)Single Register	Signed Int16	65535	64	10	1084	1
2	1	2811	(W)Single Register	Signed Int16	65535	16384	1000	0	1

8.5.5 DANFOSS CDS 303 Write Relay Outputs
No Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	25	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	26	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	27	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	28	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	30	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	31	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	32	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	33	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	34	(W)Not Used	Signed Int16	65535	1	1	0	1

8.5.6 DANFOSS CDS 303 Setup for MCS-Modbus I0-12

Below are the parameters that can be setup using the Danfoss CDS 303 communicating to the MCS-MODBUS IO-12.

See wiring for Danfoss to MCS-MODUBS previous page.

PARAMETER DESCRIPTION	VFD PARAMETER # FC102	SETTING DESCRIPTION	SETTING VALUE
Control Site	8-01	Control Word Only	2
Protocol	8-30	Modbus RTU	2
Address	8-31	1	1
Baud Rate	8-32	19200	3
Parity / Stop Bits	8-33	Even Parity / 1 Stopbit	0

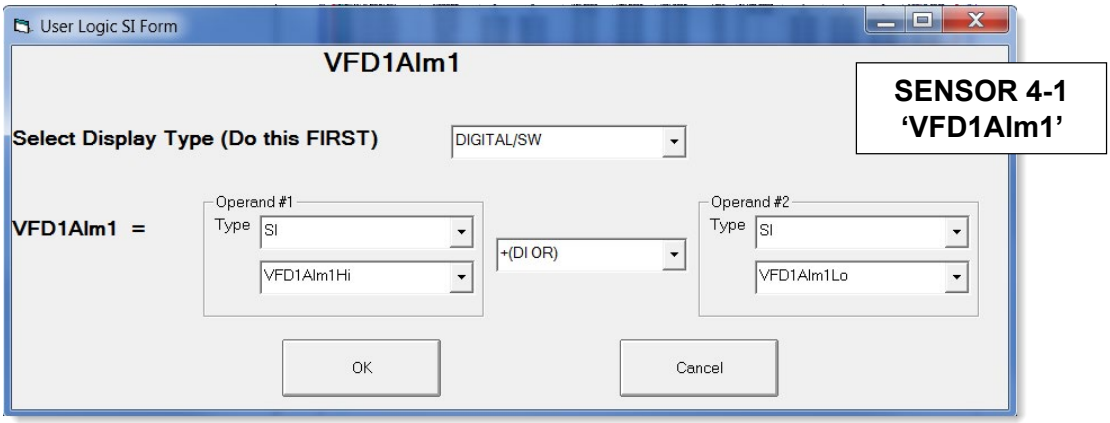
Reference Function	3-04	External / Preset	1
Reference 1 Source	3-15	No Function	0
Reference 2 Source	3-16	No Function	0
Relay 1	5-40	Running	5
Relay 2	5-40	Alarm / Warning	10

8.5.7 DANFOSS CDS 303 - Config Sensors (10 + 3 User Logic)

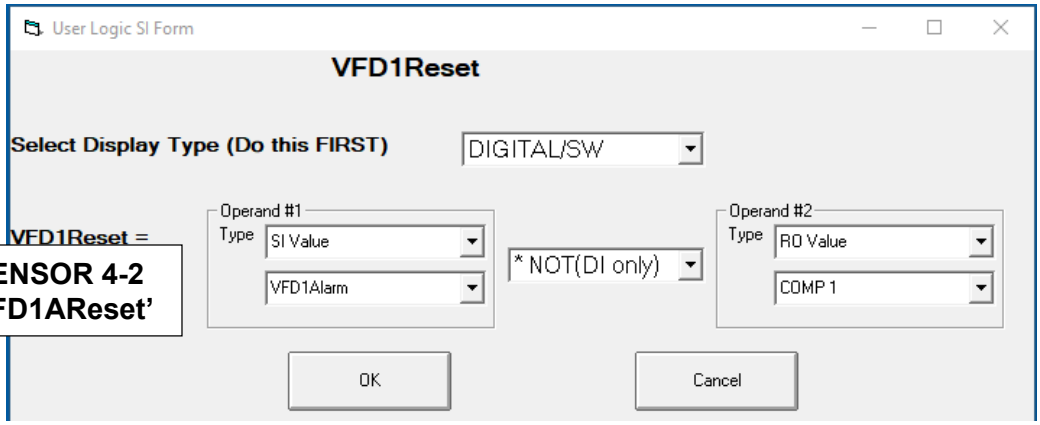
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	VFDStatus1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	SECONDS
2-2	VFD KW 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	KW
2-3	VFD Volt 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	10	1	0	VOLTS-1Dec
2-4	VFD Amps 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	AMPS/CT
2-5	VFD RPM 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	RPM'S
2-6	VFDDCVolt1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
2-7	VFDTemp 1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	90	5	32	TEMP
2-8	VFD1Alm1Hi	DanFltHi	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	1	Not Used	Not Used	Not Used	Not Used
2-9	VFD1Alm1Lo	DanFltLo	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	1	Not Used	Not Used	Not Used	Not Used
2-10	VFD1Alm2Hi	DFlt2Hi	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	1	Not Used	Not Used	Not Used	Not Used
4-1	VFD1Alm1	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
4-2	VFD1Alm2	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
4-3	VFD1Alarm	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW

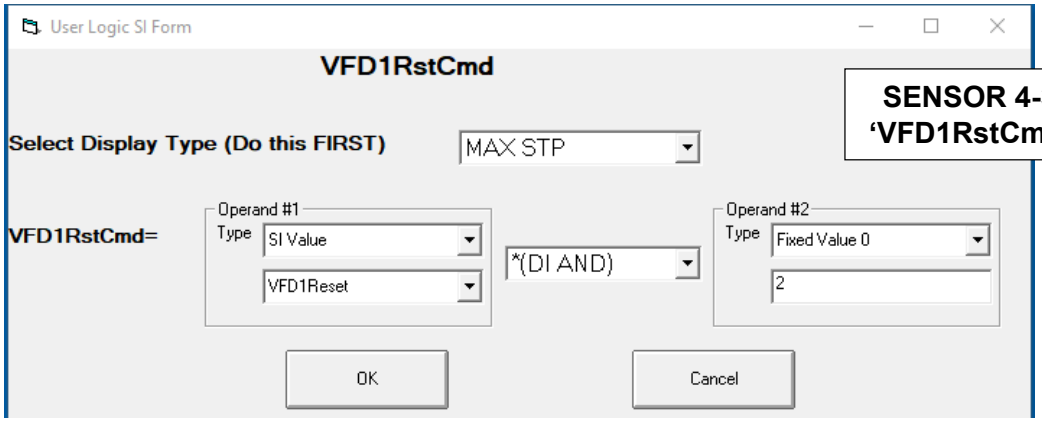
8.5.7.1. DANFOSS CDS 303 Config Sensors - User Logic (3)



SENSOR 4-1 'VFD1Alm1'



SENSOR 4-2 'VFD1AReset'



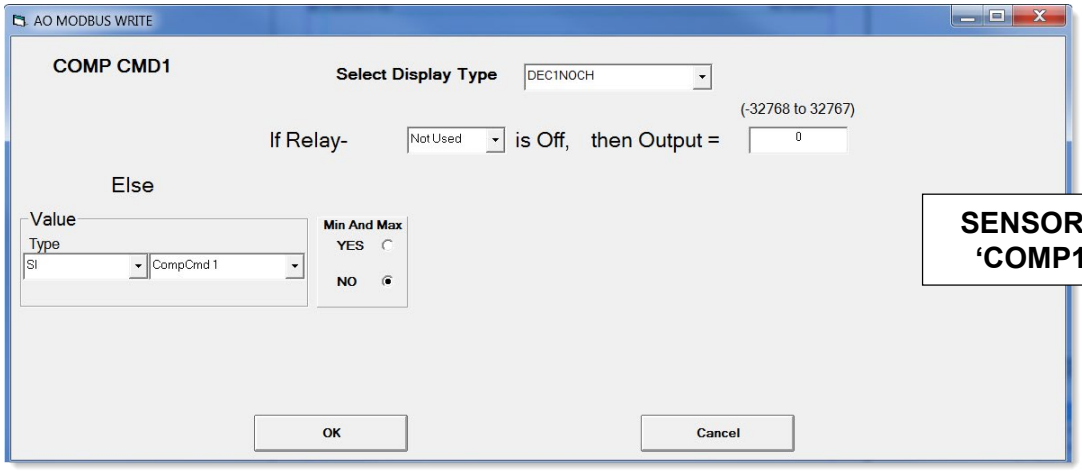
SENSOR 4-3 'VFD1RstCmd'

8.5.8 MCS-MAGNUM - DANFOSS CDS 303 (2) ANALOG OUTPUTS

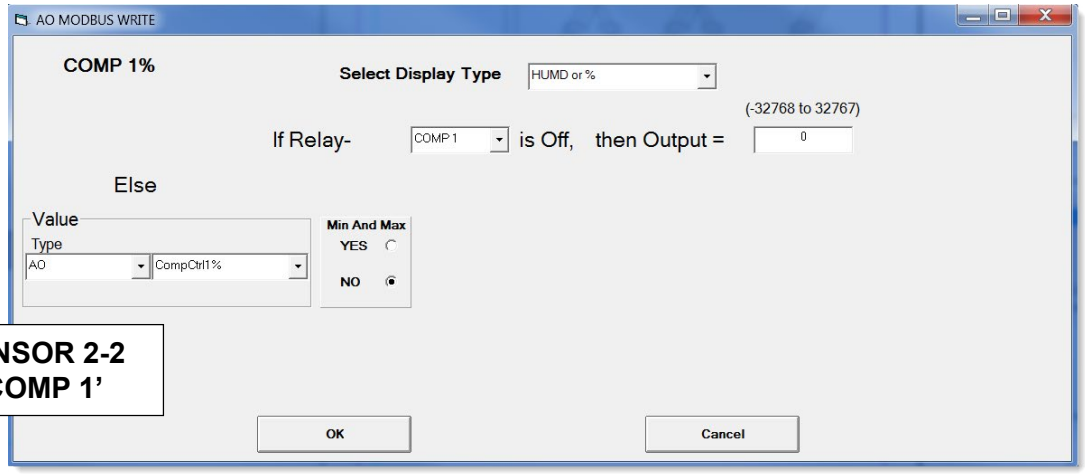
Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
M-1	CND VALVE%	Standard	NO		SPARE
M-2	CompCtrl1%	Standard	NO		SPARE
M-3	EXV1 %	Standard	NO		SPARE
M-4	SPAREM-4	Standard	NO		SPARE
1-1	SPARE1-1	Standard	NO		SPARE
1-2	CompCtrl2%	Standard	NO		SPARE
1-3	EXV2 %	Standard	NO		SPARE
1-4	SPARE1-4	Standard	NO		SPARE
2-1	COMP CMD1	Modbus Write	NO		DEC1NOCH
2-2	COMP 1%	Modbus Write	NO		HUMD or %

Analog Output (2) Modbus Write



SENSOR 2-1 'COMP1%'



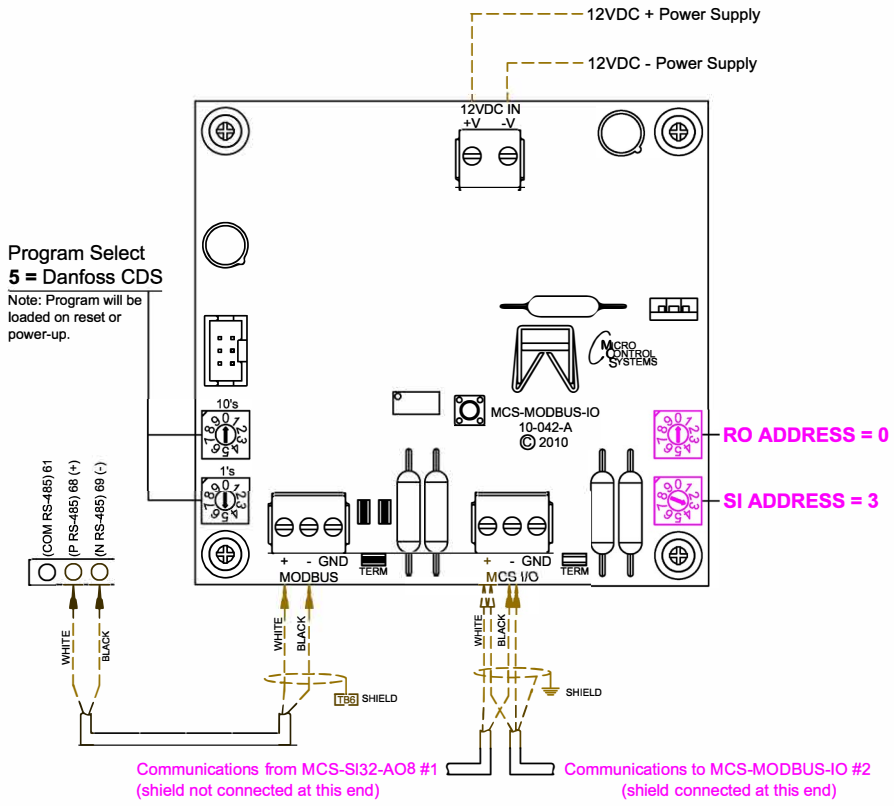
SENSOR 2-2 'COMP 1'

8.5.9 DANFOSS CDS 303 Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

IMPORTANT

Use terminal 37 as input for safe stop. In rare cases, control cables more than 100 m (330 ft) and analog signals result in 50/60 Hz earth loops due to noise from mains supply cables. If this situation occurs, break the screen or insert a 100 nF capacitor between screen and chassis. Connect the digital and analog in- and outputs separately to the frequency converter common inputs (terminal 20, 55, 39) to avoid earth currents affecting the system.

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



Danfoss CDS Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFDStatus	3-1	COMP CMD1
3-2	Spare	3-2	VFD KW	3-2	COMP 1%
3-3	Spare	3-3	VFD Volt	3-3	Spare
3-4	Spare	3-4	VFD Amps	3-4	Spare
3-5	Spare	3-5	VFD RPM		
3-6	Spare	3-6	VFDDCVolt		
3-7	Spare	3-7	VFDTemp		
3-8	Spare	3-8	VFD1Alm1Hi		
3-9	Spare	3-9	VFD1Alm1Lo		
3-10	Spare	3-10	VFD1Alm2Hi		
		3-11	VFD1Alm2Lo		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————
Field wired: — — — —

8.6. Emerson CSD-100 Mapping - PROGRAM SELECT '6'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus)

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	EMERSON

8.6.1 Emerson CSD-100 MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	24	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.6.2 Emerson CSD-100 MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	20
Poll Timeout (ms)	600

8.6.3 Emerson CSD-100 MODBUS Read Sensor Inputs 5 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	31	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	57	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	22	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	23	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	21	(R) Hold Registers	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.6.4 Emerson CSD-100 MODBUS Write Analog Output 3 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	19	(W)Single Register	Signed Int16	65535	720	100	0	1
2	1	25	(W)Single Register	Signed Int16	65535	1	10	0	1
3	1	26	(W)Single Register	Signed Int16	65535	1	10	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.6.5 Emerson CSD-100 Write Relay Outputs 2 Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20	(W)Single Register	Signed Int16	65535	65535	1	34	1
2	1	20	(W)Single Register	Signed Int16	65535	16	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.6.5.1. Initial setup for communication from EMERSON to MCS-MODUS

EMERSON COPELAND SCROLL CONTROLS

Communication PROTOCOL RS485 using Modbus (RTU).

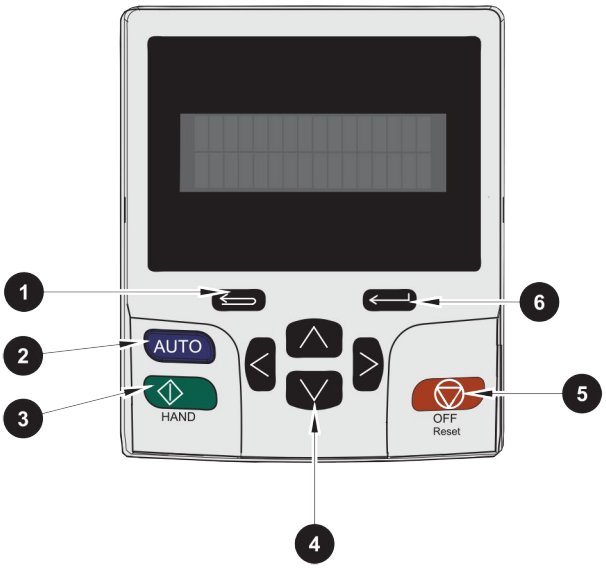
Set parameter 29.011 bit 8 to 1 (0000000100000000 This will enable the drive to receive instruction from MCS-MODBUS-IO-12)

Set parameter 07.024 to 00.000 then pres the Red Button

Set parameter 07.000 to “SAFE” then pres the Red Button

BAUD RATE: Emerson VFD parameter 11.025 - 19200 DEFAULT

PARITY Emerson VFD parameter 11.024 - 8 bit/NP/2 (Default)



DRIVE KEYPAD

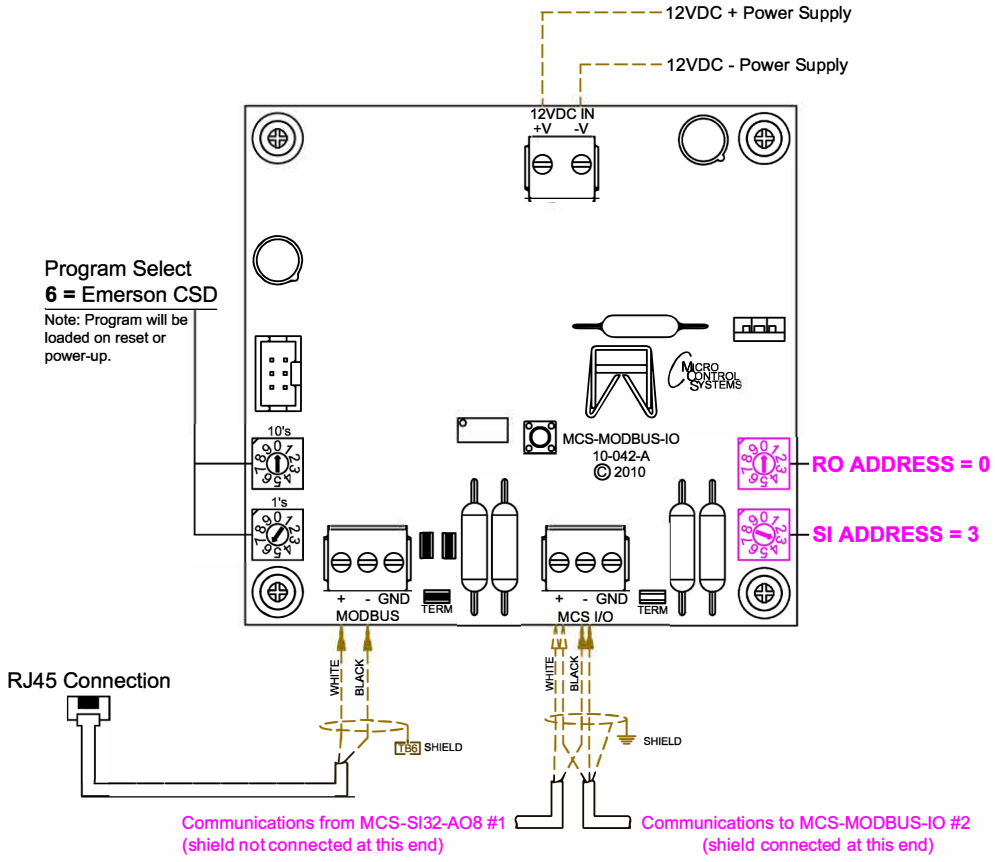
1. Escape button
2. Auto (blue) button
3. Hand (green)
4. Navigation keys (x4)
5. Stop / Reset / OFF (red) button
6. Enter button

NOTE

The red stop button is also used to reset the drive.

8.6.6 Emerson CSD-100 Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



Emerson CSD Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	DiscLnTmp	3-1	COMP %
3-2	Spare	3-2	C STATE	3-2	COND PSI
3-3	Spare	3-3	C ALERTS	3-3	EVAP PSI
3-4	Spare	3-4	C WARNINGS	3-4	Spare
3-5	Spare	3-5	C TRIP		
3-6	Spare	3-6	Spare		
3-7	Spare	3-7	Spare		
3-8	Spare	3-8	Spare		
3-9	Spare	3-9	Spare		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

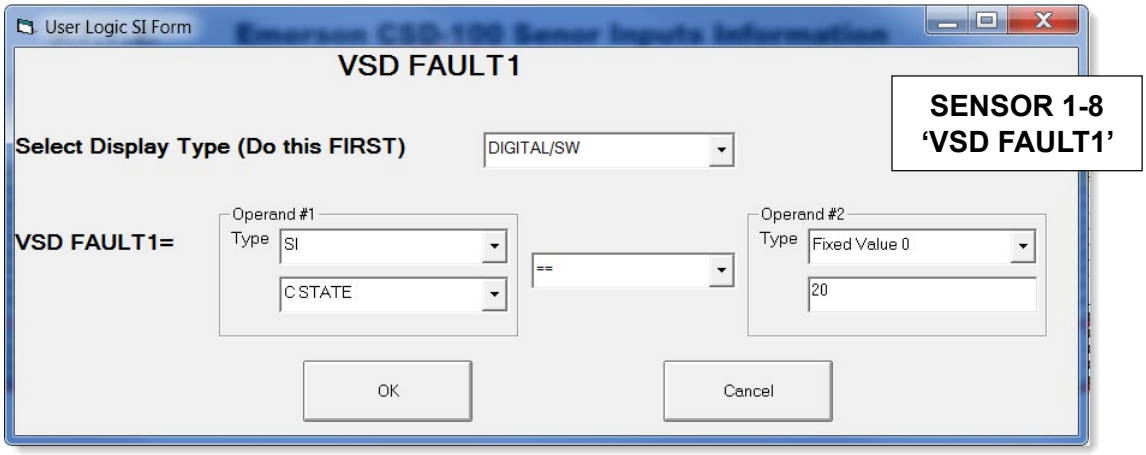
Factory wired: ————————
Field wired: — — — —

8.6.6.1. MCS-MAGNUM -Emerson CSD-100 - Sensor Inputs (5 + 1 User Logic)

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-8 ...	VSD FAULT1	User Logic	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
1-9 ...	SPARE1-9	SPARE	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-10 ...	SPARE1-10	SPARE	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-11 ...	SPARE1-11	SPARE	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-12 ...	SPARE1-12	SPARE	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-13 ...	SPARE1-13	SPARE	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-14 ...	SPARE1-14	SPARE	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-15 ...	CHW RESET	TRGTRST	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
1-16 ...	HOTWTR RST	TRGTRST	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	Not Used	Not Used	Not Used	Not Used
2-1 ...	DiscLnTmp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	Spare
2-2 ...	C STATE	MODBUS	0	20	Not Used	Not Used	Not Used	Auto ...	Not Used	0	0	0	Spare
2-3 ...	C ALERTS	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	0	0	0	Spare
2-4 ...	C WARNINGS	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	0	0	0	Spare
2-5 ...	C TRIP	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	0	0	0	Spare

8.6.7 Sensor Input (1) Point Number 1-8 - User Logic



8.6.8 Relay Output (1 User Logic)

Relay Output Information Screen

Point Number	Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of Step)	EXV Start (When Lead)	Type	EXV Load Adjust %	EXV Unld Adjust %
1-1 ...	COMP 1	——	——	——	——	——	0	40	Step w\ EXV	40	40
1-2 ...	LockOutRst	——	——	——	——	——	——	——	Standard	——	——

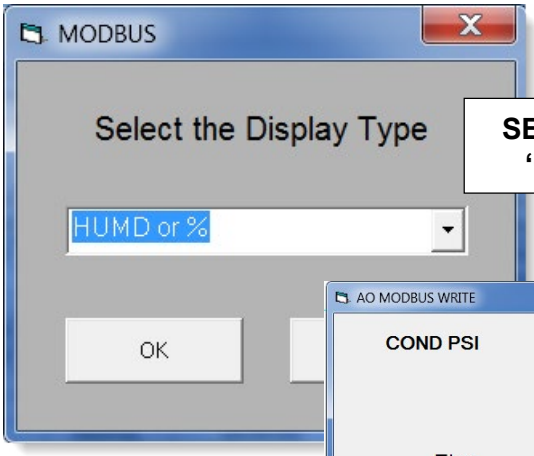
Circuit: Choose a Circuit

List1

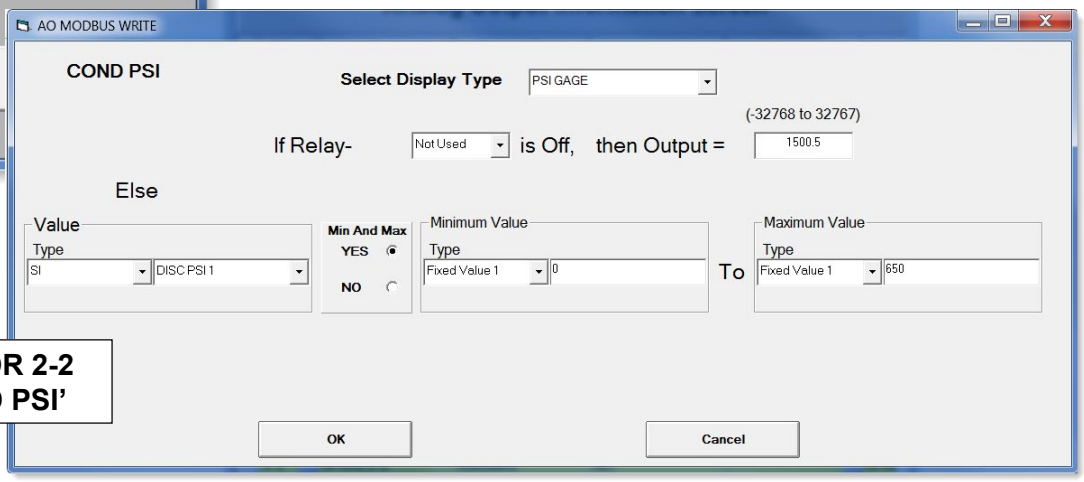
8.6.9 MCS-MAGNUM - - Emerson CSD-100 Analog Outputs (3)

Analog Output Information Screen

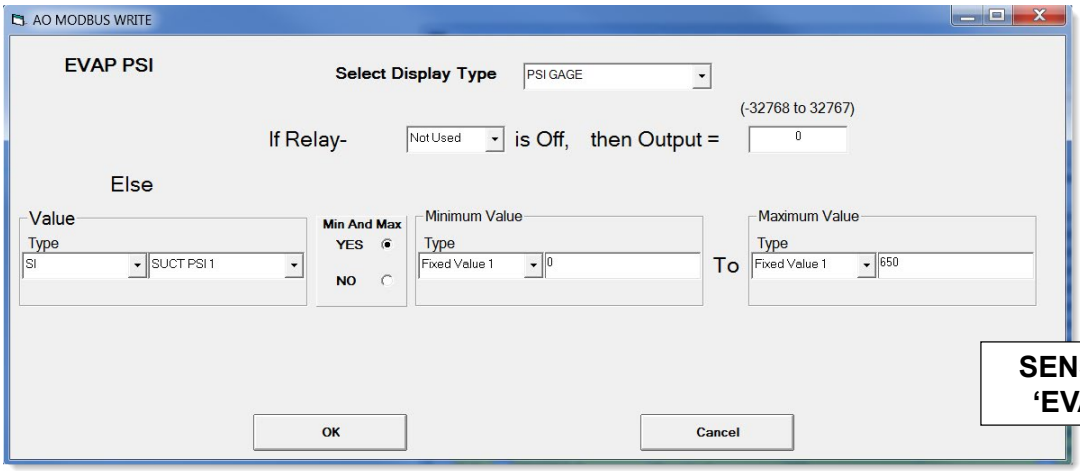
Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
M-1	CND VALVE%	Standard	NO		SPARE
M-2	SPAREM-2	Standard	NO		SPARE
M-3	EXV 2%	Standard	NO		SPARE
M-4	SPAREM-4	Standard	NO		SPARE
1-1	SPARE1-1	Standard	NO		SPARE
1-2	SPARE1-2	Standard	NO		SPARE
1-3	EXV 1%	Standard	NO		SPARE
1-4	SPARE1-4	Standard	NO		SPARE
2-1	COMP 1%	Modbus	NO		HUMD or %
2-2	COND PSI	Modbus Write	NO		PSI GAGE
2-3	EVAP PSI	Modbus Write	NO		PSI GAGE



SENSOR 2-1 'COMP%'



SENSOR 2-2 'COND PSI'



SENSOR 2-3 'EVAP PSI'

8.7. MCS-POWERMETER 3037 Mapping - PROGRAM SELECT '7'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.
(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

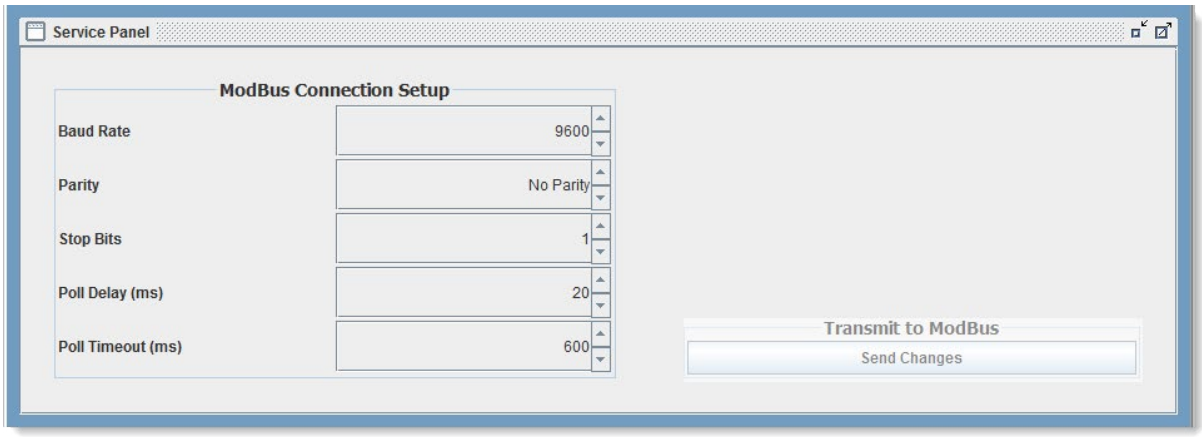
Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	KW POWERSCOUT

8.7.1 MCS-POWERMETER MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Type	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Not Used	65535	1	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1
5	1	0	(W)Not Used	Not Used	65535	1	1	0	1
6	1	0	(W)Not Used	Not Used	65535	1	1	0	1

8.7.2 MCS-POWERMETER MCS-MODBUS Communication Setup

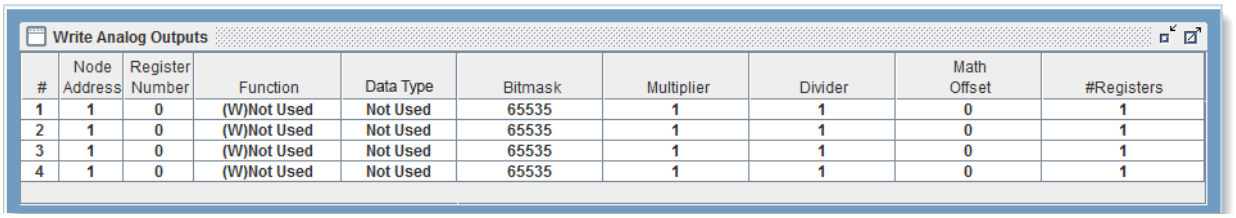


8.7.3 MCS-POWERMETER MODBUS Read Sensor Inputs 11 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Type	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	4003	(R) Hold Registers	Not Used	65535	1	1	0	1
2	1	4004	(R) Hold Registers	Not Used	65535	1	1	0	1
3	1	4005	(R) Hold Registers	Not Used	65535	1	1	0	1
4	1	4015	(R) Hold Registers	Not Used	65535	1	1	0	1
5	1	4056	(R) Hold Registers	Not Used	65535	1	1	0	1
6	1	4057	(R) Hold Registers	Not Used	65535	1	1	0	1
7	1	4058	(R) Hold Registers	Not Used	65535	1	1	0	1
8	1	4019	(R) Hold Registers	Not Used	65535	1	1	0	1
9	1	4020	(R) Hold Registers	Not Used	65535	1	1	0	1
10	1	4021	(R) Hold Registers	Not Used	65535	1	1	0	1
11	1	4001	(R) Hold Registers	Power Mtr	65535	1	1	0	1
12	1	0	(R) Not Used	Not Used	65535	1	1	0	1
13	1	0	(R) Not Used	Not Used	65535	1	1	0	1
14	1	0	(R) Not Used	Not Used	65535	1	1	0	1
15	1	0	(R) Not Used	Not Used	65535	1	1	0	1
16	1	0	(R) Not Used	Not Used	65535	1	1	0	1

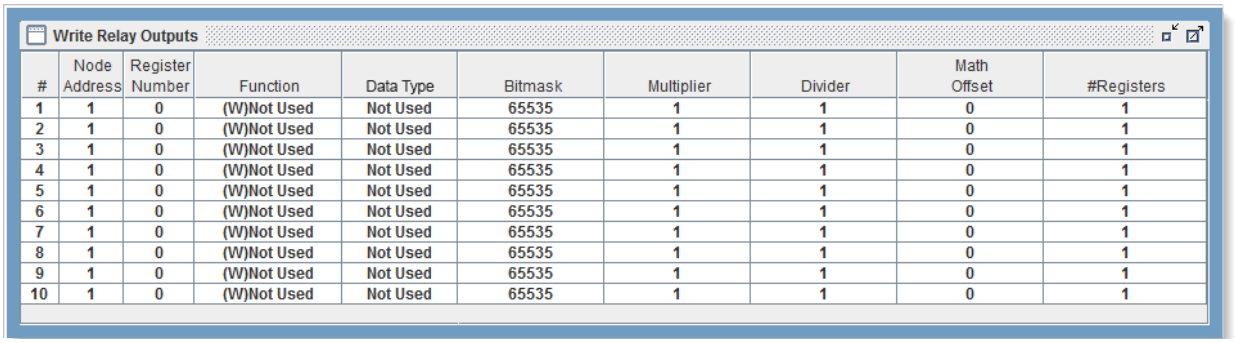
8.7.4 MCS-POWERMETER MODBUS Write Analog Outputs
No Analog Outputs pre-programmed into software.



Write Analog Outputs

#	Node Address	Register Number	Function	Data Type	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Not Used	65535	1	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1

8.7.5 MCS-POWERMETER Write Relay Outputs
No Relay Outputs pre-programmed into software.

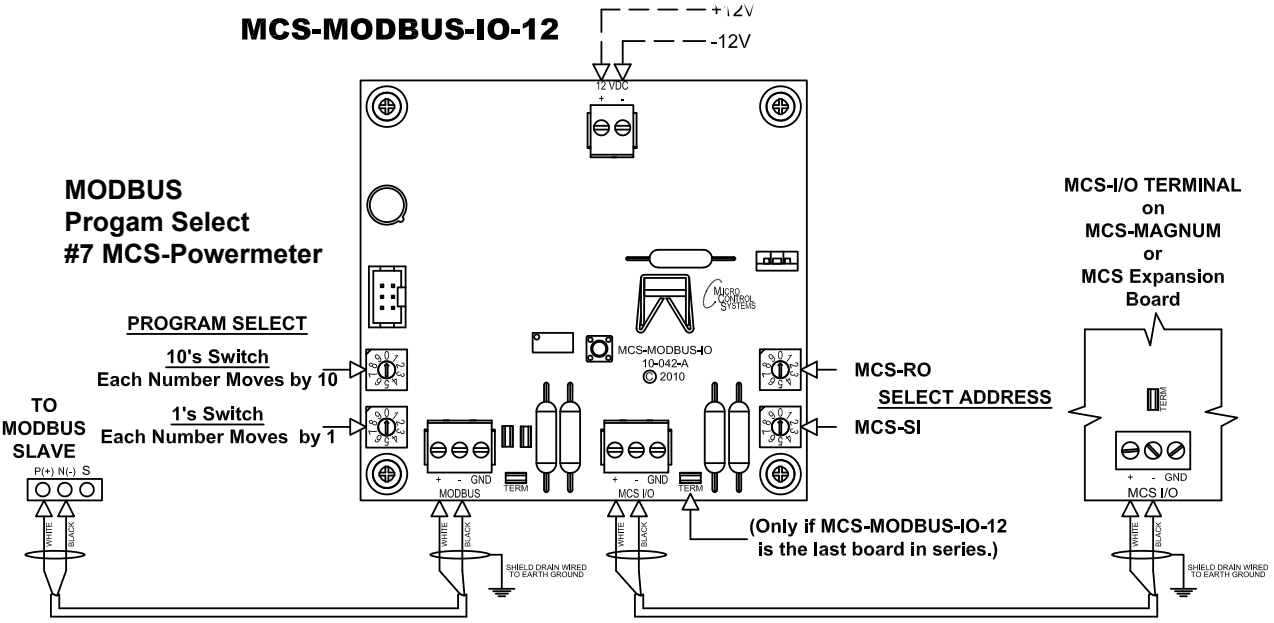


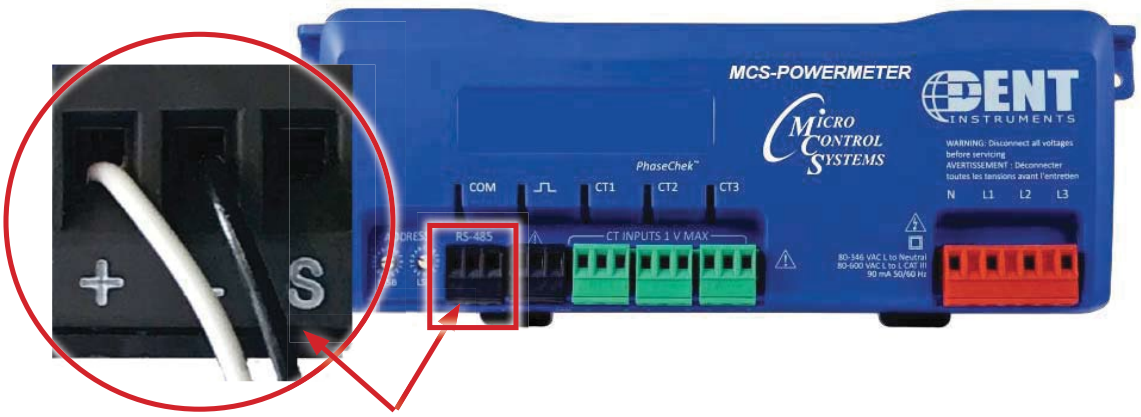
Write Relay Outputs

#	Node Address	Register Number	Function	Data Type	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Not Used	65535	1	1	0	1
2	1	0	(W)Not Used	Not Used	65535	1	1	0	1
3	1	0	(W)Not Used	Not Used	65535	1	1	0	1
4	1	0	(W)Not Used	Not Used	65535	1	1	0	1
5	1	0	(W)Not Used	Not Used	65535	1	1	0	1
6	1	0	(W)Not Used	Not Used	65535	1	1	0	1
7	1	0	(W)Not Used	Not Used	65535	1	1	0	1
8	1	0	(W)Not Used	Not Used	65535	1	1	0	1
9	1	0	(W)Not Used	Not Used	65535	1	1	0	1
10	1	0	(W)Not Used	Not Used	65535	1	1	0	1

8.7.6 MCS-POWERMETER Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

A two wire plus shielded cable is connected between the MCS-MODBUS and the MCS-POWERMETER. Requires firmware 2.02I or better





RS-485 Connection from MCS-MODBUS

Address for MCS-POWERMETER and MCS-MODBUS

The address for I/O communication over the RS-485 protocol is set using the address switches located on the MCS-POWERMETER. The address must match that of the MCS-MODBUS that is communicating with it.

MSB SWITCH = 0

LSB SWITCH = 1

THE MCS-POWERMETER IS SHIPPED FROM MCS WITH THE DEFAULT ADDRESS SETTING OF 1 AS SHOWN ABOVE.

THE ADDRESS YOU USE MUST MATCH THE SETTING ON THE MCS-MODBUS.

8.7.6.1. MCS-MAGNUM - MCS-POWERMETER Senor Inputs (11)

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
4-1 ...	KW AVERAGE	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	KW
4-2 ...	KW PEAK	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	KW
4-3 ...	KW DEMAND	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	KW
4-4 ...	KW PFACTOR	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	DEC2NOCH
4-5 ...	CHL AMPS1	MODBUS	0	0	Not Used	Not Used	Not Used	Manual ...	Not Used	1	1	0	AMPS/CT
4-6 ...	CHL AMPS2	MODBUS	0	0	Not Used	Not Used	Not Used	Manual ...	Not Used	1	1	0	AMPS/CT
4-7 ...	CHL AMPS3	MODBUS	0	0	Not Used	Not Used	Not Used	Manual ...	Not Used	1	1	0	AMPS/CT
4-8 ...	CHLVOLTS1	MODBUS	0	440	Not Used	Not Used	Not Used	Manual ...	Not Used	1	1	0	VOLTS-1Dec
4-9 ...	CHLVOLTS2	MODBUS	0	440	Not Used	Not Used	Not Used	Manual ...	Not Used	1	1	0	VOLTS-1Dec
4-10 ...	CHLVOLTS3	MODBUS	0	440	Not Used	Not Used	Not Used	Manual ...	Not Used	1	1	0	VOLTS-1Dec
4-11 ...	KW HR	MODBUS	0	0	Not Used	Not Used	Not Used	Auto ...	Not Used	1	1	0	KW

8.8. RUKING-(COPELAND) Mapping - PROGRAM SELECT '8'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	RUKING VFD

8.8.1 RUKING MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.8.2 RUKING MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	19200
Parity	Even Parity
Stop Bits	1
Poll Delay (ms)	20
Poll Timeout (ms)	600

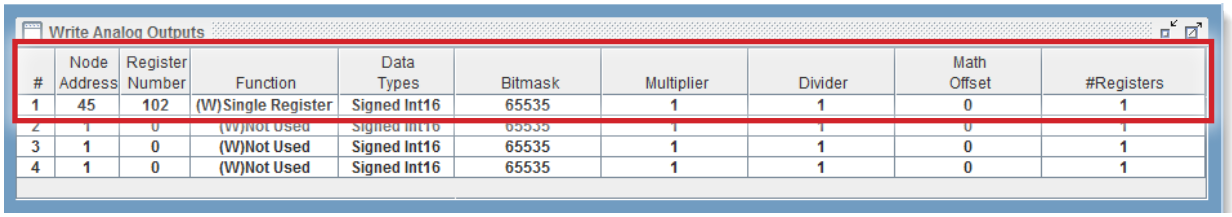
8.8.3 RUKING MODBUS Read Sensor Inputs
10 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	45	61	(R) Hold Registers	Signed Int16	65535	1	2	0	1
2	45	67	(R) Hold Registers	Signed Int16	65535	1	256	0	1
3	45	69	(R) Hold Registers	Signed Int16	65535	1	256	0	1
4	45	71	(R) Hold Registers	Signed Int16	65535	1	32	0	1
5	45	74	(R) Hold Registers	Signed Int16	65535	1	32	0	1
6	45	78	(R) Hold Registers	Signed Int16	65535	1	32	0	1
7	45	81	(R) Hold Registers	Signed Int16	65535	1	1	0	1
8	45	82	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	45	85	(R) Hold Registers	Signed Int16	65535	1	1	0	1
10	45	86	(R) Hold Registers	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

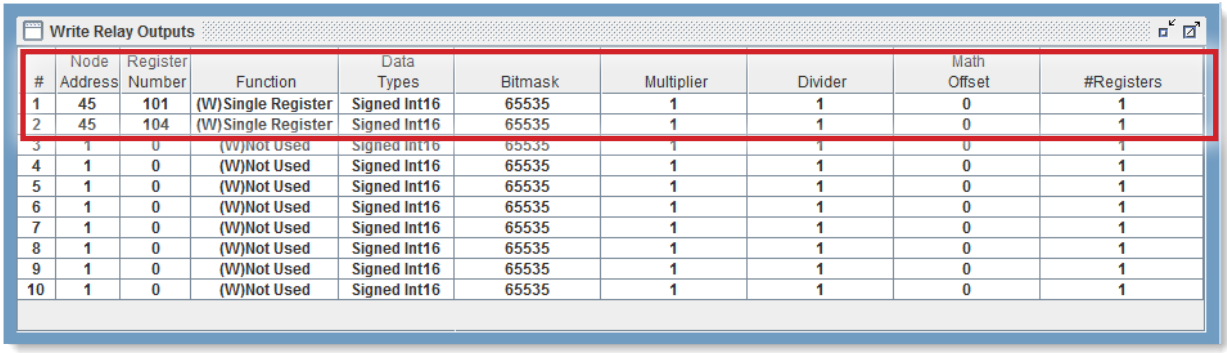
8.8.4 RUKING MODBUS Write Analog Outputs
1 Analog Output pre-programmed into software.



Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	45	102	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.8.5 RUKING Write Relay Outputs
2 Relay Outputs pre-programmed into software.



Write Relay Outputs

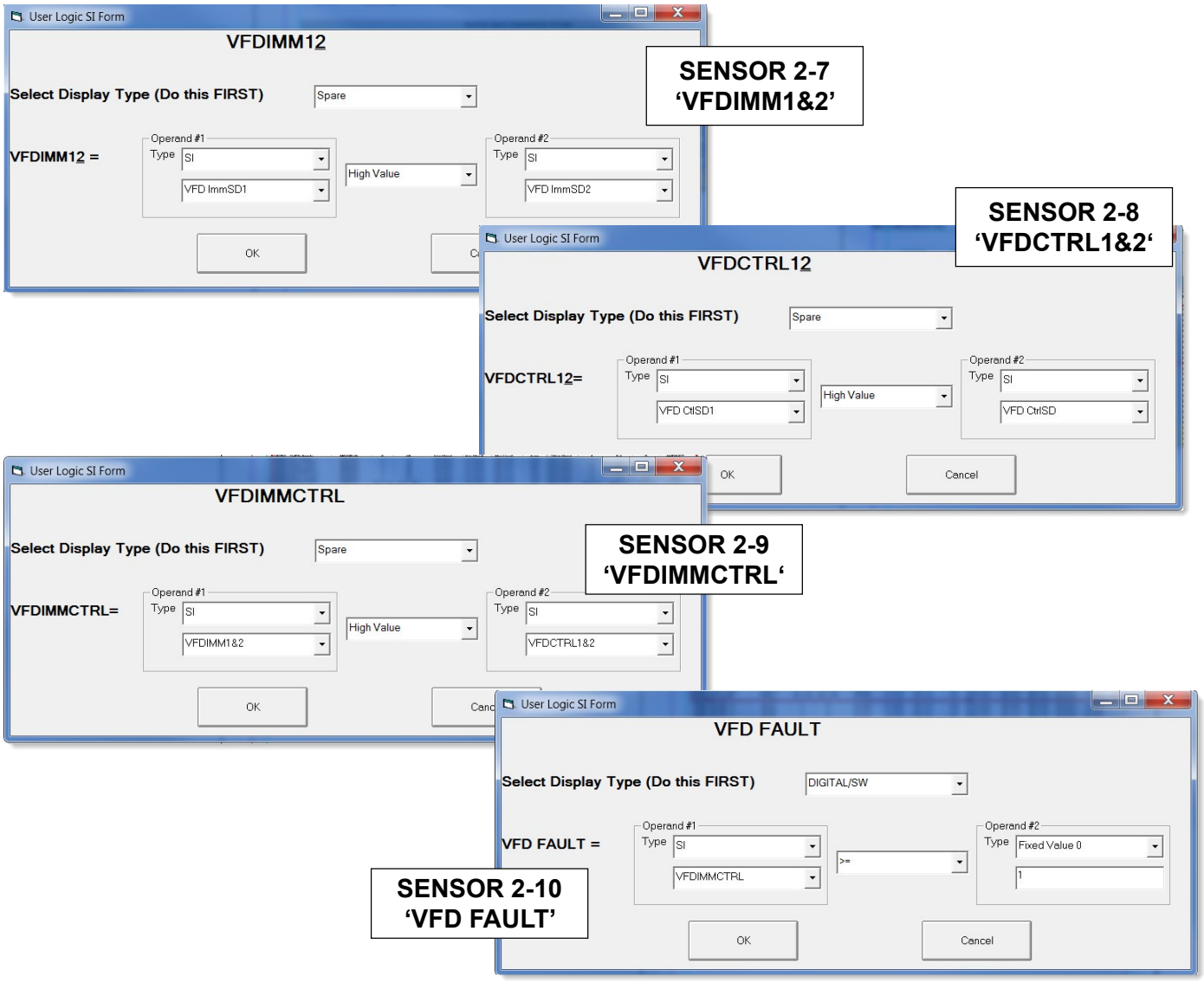
#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	45	101	(W)Single Register	Signed Int16	65535	1	1	0	1
2	45	104	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.8.6 MCS-MAGNUM - Ruking Sensor Inputs (10 + 4 User Logics)

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	VFD CmpRPM	MODBUS	0	150	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-2	VFD AmpIn	MODBUS	0	10	Not Used	Not Used	Not Used	Auto	Not Used	1	0.1	0	AMPS/CT
1-3	VFD AmpOut	MODBUS	0	10	Not Used	Not Used	Not Used	Auto	Not Used	1	0.1	0	AMPS/CT
1-4	VFD InvTmp	MODBUS	0	76	Not Used	Not Used	Not Used	Auto	Not Used	9	0.5	32	TEMP
1-5	VFD PFCTmp	MODBUS	0	78	Not Used	Not Used	Not Used	Auto	Not Used	9	0.5	32	TEMP
1-6	VFD DisTmp	MODBUS	0	140	Not Used	Not Used	Not Used	Auto	Not Used	9	0.5	32	TEMP
1-7	VFD ImmSD1	RKNG F1	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-8	VFD CtlSD1	RKNG F2	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-9	VFD ImmSD2	RKNG F3	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-10	VFD CtlSD	RKNG F4	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-11	SPARE1-11	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-12	SPARE1-12	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-13	SPARE1-13	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-14	SPARE1-14	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-15	SPARE1-15	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-16	SPARE1-16	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
2-1	SUB COOL	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	TEMP
2-2	UNT STATE	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	CYCLES/CFM
2-3	CMP STATE	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	CYCLES/CFM
2-4	EXV STATE	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	CYCLES/CFM
2-5	SUPERHT	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	TEMP
2-6	RPM CALC	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	RPM'S
2-7	VFDIMM1&2	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
2-8	VFDCTRL1&2	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
2-9	VFDIMMCTRL	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
2-10	VFD FAULT	User Logic	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW

Sensor User Logic (4)

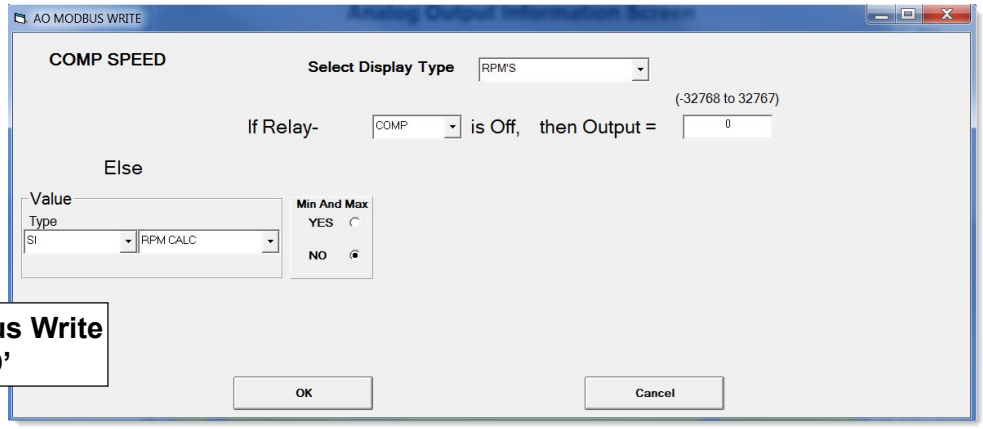


8.8.7 MCS-MAGNUM - Ruking Analog Outputs, Linear CTRL Modbus write (1)

Analog Output Information Screen

	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
...	COMP %	Standard	NO		Spare	Not Used
...	EXV %	Standard	NO		Spare	Not Used
...	CndFanSPD%	Linear CTRL	NO		Spare	Not Used
...	VFD FAN	Linear CTRL	NO		Spare	Not Used
...	COMP SPEED	Modbus Write	NO		RPM'S	Not Used

8.8.8 Modbus write (1)



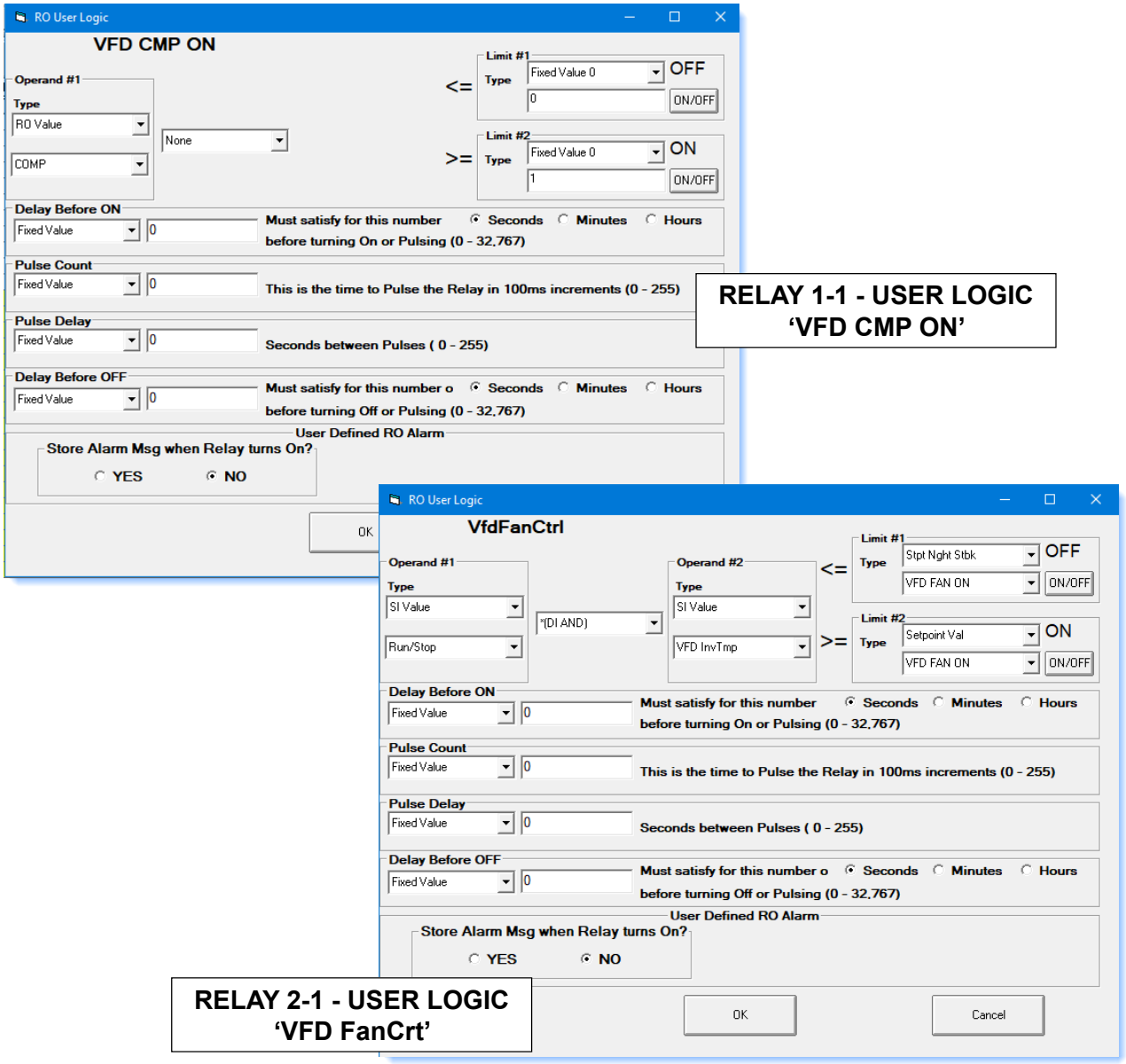
ANALOG 1-1 - Modbus Write 'COMP SPEED'

8.8.9 MCS-MAGNUM - Ruking RELAY Outputs (2)

Relay Output Information Screen

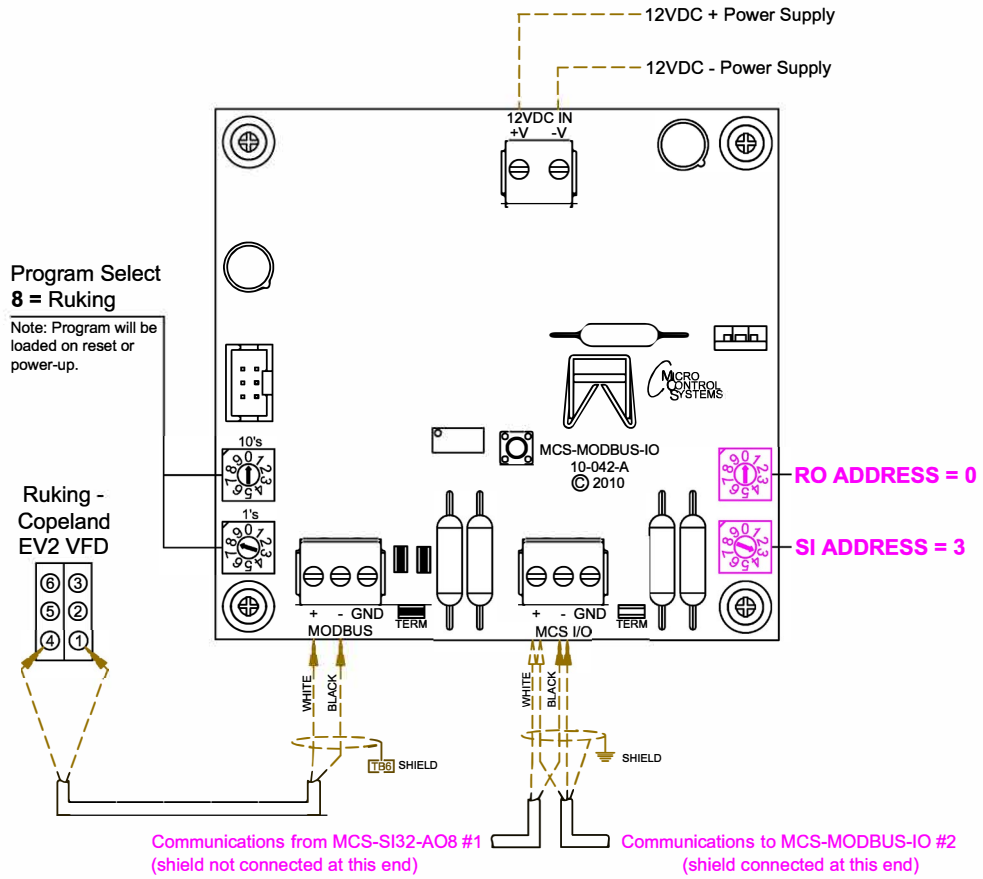
Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of Step)	EXV Start (When Lead)	Type	EXV Load Adjust %	EXV Unld Adjust %	Comments	Starting Speed(RPM)
VFD CMP ON	------	------	------	------	------	------	------	User Logic	------	------	...	------
VFD RESET	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-3	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-4	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-5	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-6	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-7	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-8	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-9	------	------	------	------	------	------	------	Standard	------	------	...	------
SPARE1-10	------	------	------	------	------	------	------	Standard	------	------	...	------
VfdFanCtrl	------	------	------	------	------	------	------	User Logic	------	------	...	------

8.8.10 Ruking RELAY Outputs USER LOGIC (2)



8.8.11 RUKING Wiring Diagram

To Modbus/MCS Expansion Boards/MCS-MAGNUM



Ruking Modbus Points					
	RO		SI		AO
3-1	VFD CMP ON	3-1	VFD CmpRPM	3-1	COMP SPEED
3-2	VFD RESET	3-2	VFD AmpIn	3-2	Spare
3-3	Spare	3-3	VFD AmpOut	3-3	Spare
3-4	Spare	3-4	VFD InvTmp	3-4	Spare
3-5	Spare	3-5	VFD PFCTmp		
3-6	Spare	3-6	VFD DisTmp		
3-7	Spare	3-7	VFD ImmSD1		
3-8	Spare	3-8	VFD CtlSD1		
3-9	Spare	3-9	VFD ImmSD2		
3-10	Spare	3-10	VFD CtlSD2		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————————
Field wired: — — — —

8.9. ABB - ACS880 Mapping - PROGRAM SELECT '10'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	ABB ACS880 VFD

8.9.1 ABB MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	57	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	38	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	39	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	40	(W)Not Used	Signed Int16	65535	1	1	0	1

8.9.2 ABB MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	19200
Parity	Even Parity
Stop Bits	1
Poll Delay (ms)	20
Poll Timeout (ms)	600

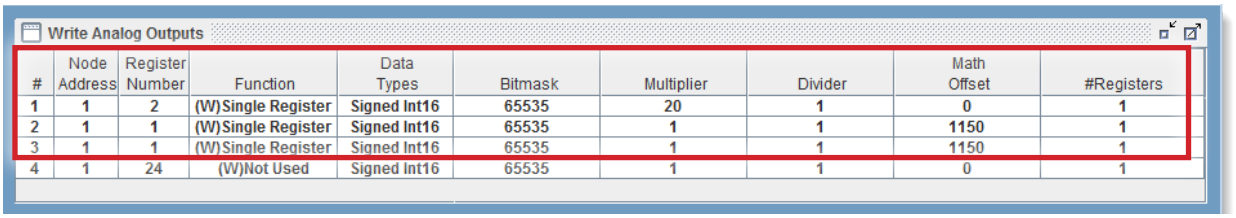
8.9.3 ABB MODBUS Read Sensor Inputs
9 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	101	(R) Hold Registers	Signed Int16	65535	18	100	0	1
2	1	114	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	107	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	113	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	111	(R) Hold Registers	Signed Int16	65535	1	10	0	1
6	1	511	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	611	(R) Hold Registers	Invert DI	8	1	8	0	1
8	1	421	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	1	422	(R) Hold Registers	Signed Int16	65535	1	1	0	1
10	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
11	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

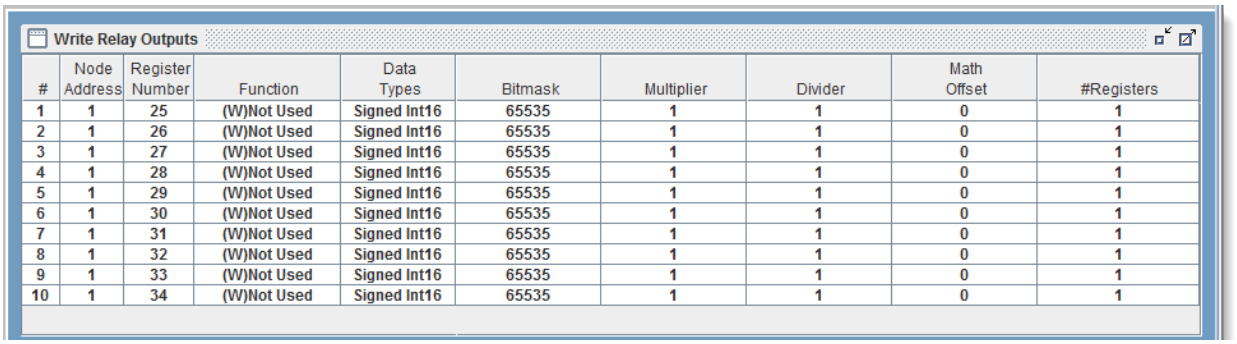
8.9.4 ABB MODBUS Write Analog Outputs
3 Analog Outputs pre-programmed into software.



Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2	(W)Single Register	Signed Int16	65535	20	1	0	1
2	1	1	(W)Single Register	Signed Int16	65535	1	1	1150	1
3	1	1	(W)Single Register	Signed Int16	65535	1	1	1150	1
4	1	24	(W)Not Used	Signed Int16	65535	1	1	0	1

8.9.5 ABB Write Relay Outputs
<u>No Relay Outputs</u> pre-programmed into software.



Write Relay Outputs

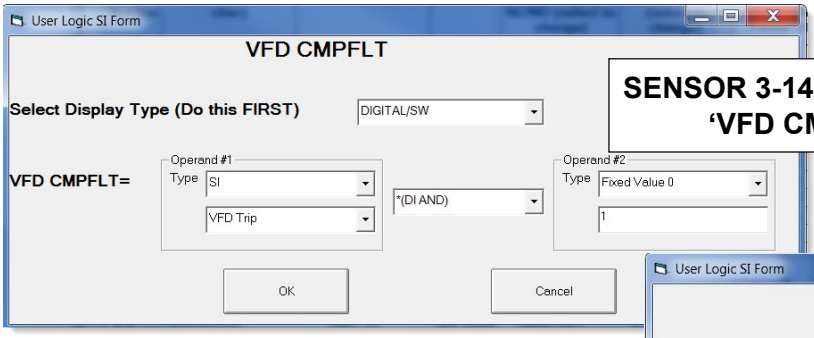
#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	25	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	26	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	27	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	28	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	29	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	30	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	31	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	32	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	33	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	34	(W)Not Used	Signed Int16	65535	1	1	0	1

8.9.7 MCS-MAGNUM - ABB Sensor Inputs (9 + 4 User Logics)

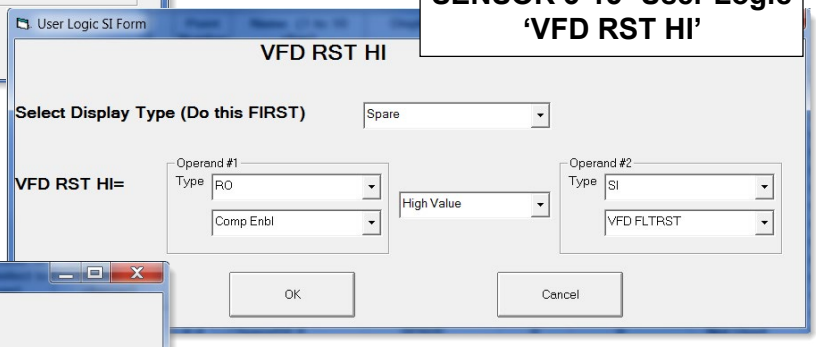
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
3-1	VFD Speed	MODBUS	0	10	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
3-2	VFD KW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
3-3	VFD Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	DEC2NOCH
3-4	VFD Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC2NOCH
3-5	VFD DC Bus	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
3-6	VFD HSink	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	REF LEVEL
3-7	VFD Trip	MODBUS	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
3-8	VFD Fault1	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
3-9	VFD Fault2	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
3-10	Spare3-10	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
3-11	Spare3-11	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
3-12	UnitInL/O	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
3-13	CtlRun/Stp	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Manual ON	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
3-14	VFD CMPFLT	User Logic	Not Used	Closed=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
3-15	VFD RST HI	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
3-16	VFD FLTRST	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
4-1	VFD CMD	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare

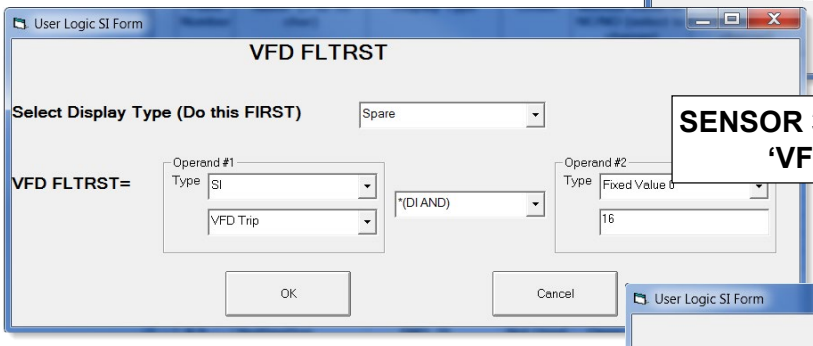
8.9.8 Sensor User Logic (4)



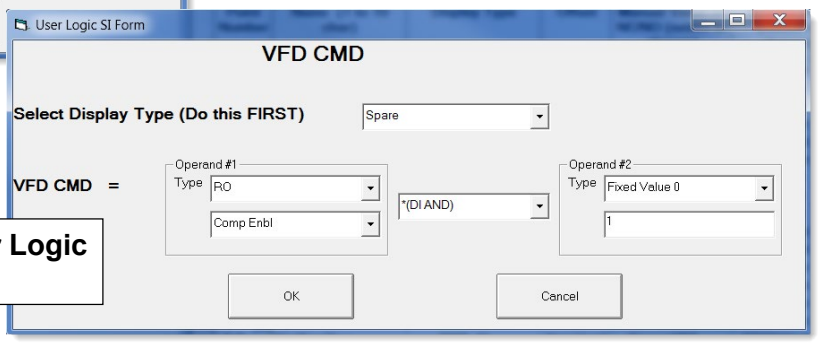
SENSOR 3-14 - User Logic 'VFD CMPFLT'



SENSOR 3-15- User Logic 'VFD RST HI'



SENSOR 3-16 - User Logic 'VFD FLTRST'

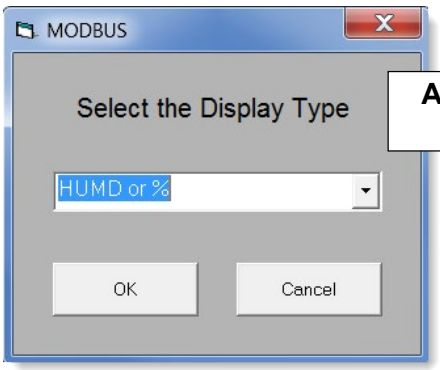


SENSOR 4-1 - User Logic 'VFD CMD'

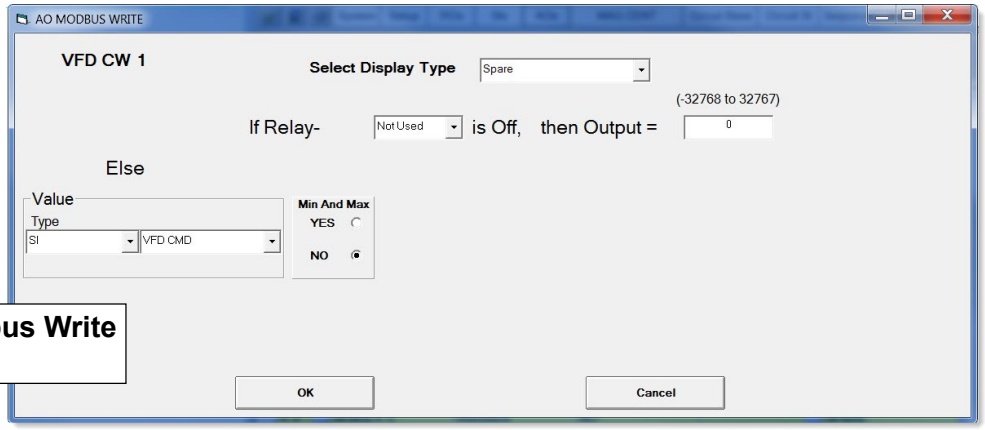
8.9.9 MCS-MAGNUM ABB - Analog Outputs / Modbus write (3)

Analog Output Information Screen

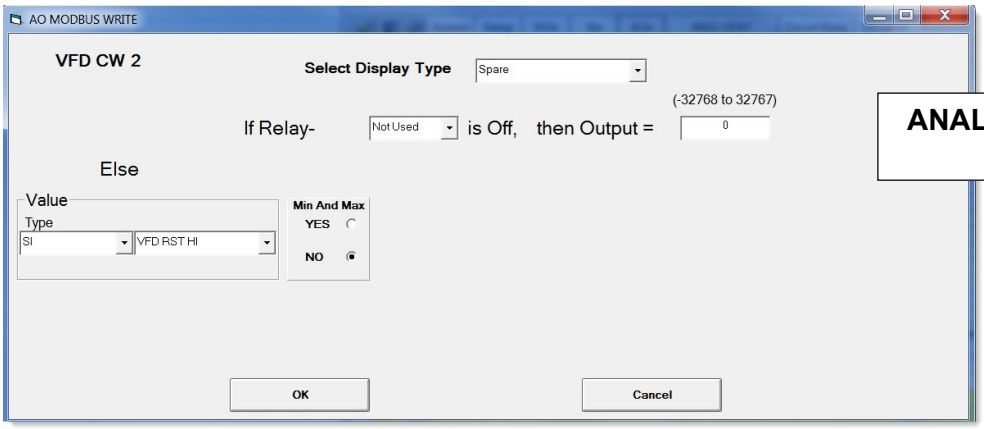
	Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
	3-1 ...	COMP SPEED	Modbus	NO	...	HUMD or %
	3-2 ...	VFD CW 1	Modbus Write	NO	...	Spare
	3-3 ...	VFD CW 2	Modbus Write	NO	...	Spare



ANALOG 3-1 - Modbus 'COMP SPEED %'



ANALOG 3-2 - Modbus Write 'VFD CW 1'



ANALOG 3-3 - Modbus Write 'VFD CW 2'

8.9.6 ABB - AC880 Wiring Diagram

To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)

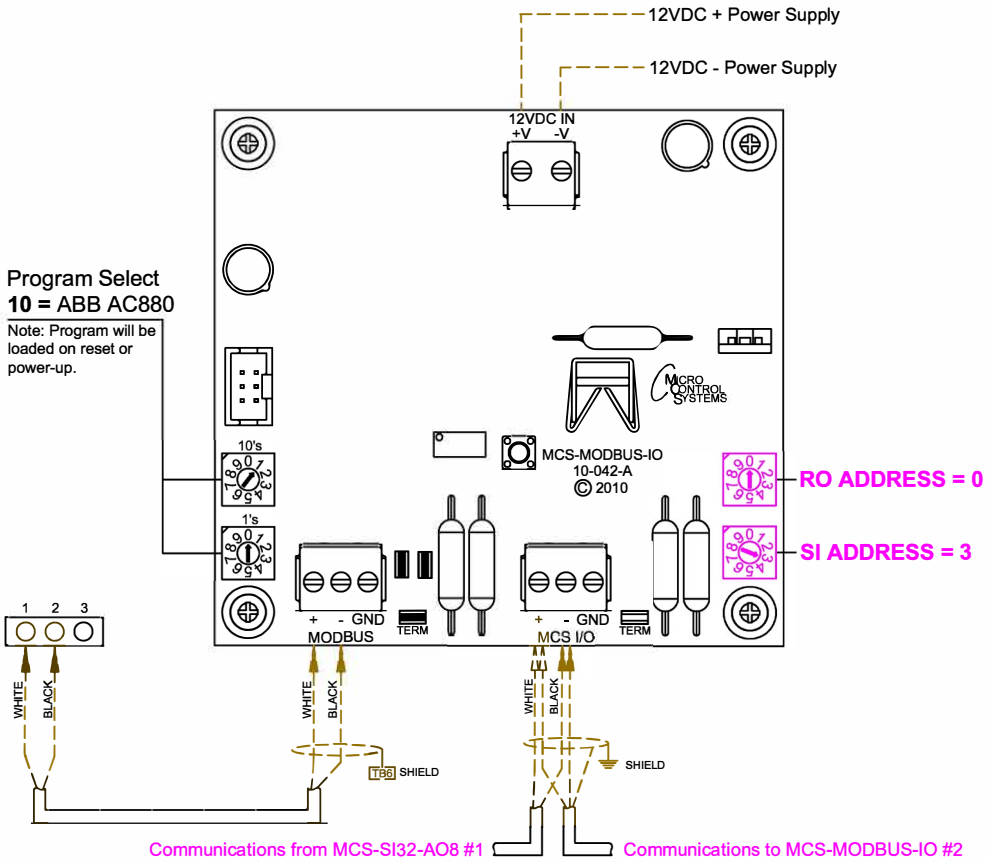


ABB AC880 Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFD Speed	3-1	COMP SPEED
3-2	Spare	3-2	VFD KW	3-2	VFD CW 1
3-3	Spare	3-3	VFD Amps	3-3	VFD CW 2
3-4	Spare	3-4	VFD Volts	3-4	Spare
3-5	Spare	3-5	VFD DC Bus		
3-6	Spare	3-6	VFD HSink		
3-7	Spare	3-7	VFD Trip		
3-8	Spare	3-8	VFD Fault1		
3-9	Spare	3-9	VFD Fault2		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————————
Field wired: — — — —

8.10. EMERSON EVC-1150B Mapping - PROGRAM SELECT '11'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	ABB ACS880 VFD

8.10.1 EMERSON EVC-1150B MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	24	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.10.2 EMERSON EVC-1150B MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	20
Poll Timeout (ms)	600

8.10.3 EMERSON EVC-1150B MODBUS Read Sensor Inputs 7 Sensor Inputs pre-programmed into software.

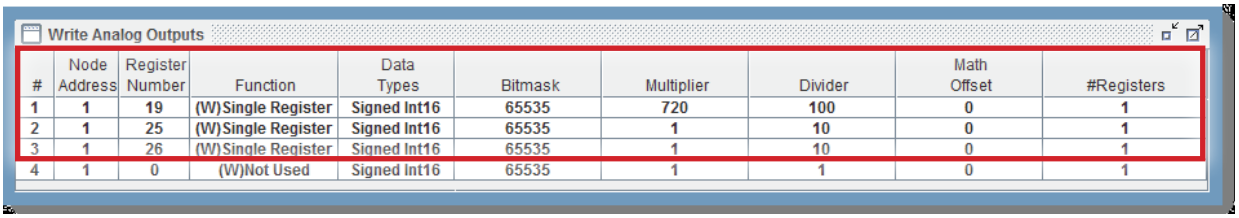
Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	11	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	18	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	20	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	17	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	15	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	24	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	1001	(R) Hold Registers	Signed Int16	65535	1	1	0	1

IMPORTANT

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

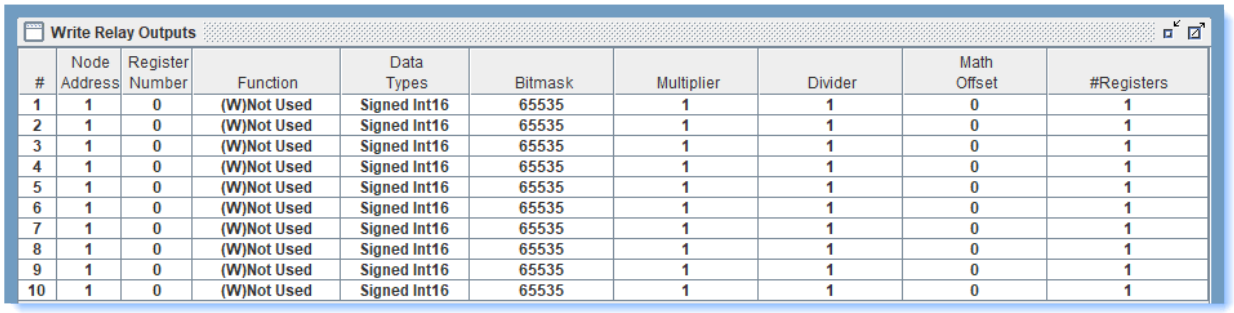
8.10.4 EMERSON EVC-110B MODBUS Write Analog Outputs
3 Analog Outputs pre-programmed into software.



Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	19	(W)Single Register	Signed Int16	65535	720	100	0	1
2	1	25	(W)Single Register	Signed Int16	65535	1	10	0	1
3	1	26	(W)Single Register	Signed Int16	65535	1	10	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.10.5 EMERSON EVC-1150B Write Relay Outputs
NO Relay Outputs pre-programmed into software.



Write Relay Outputs

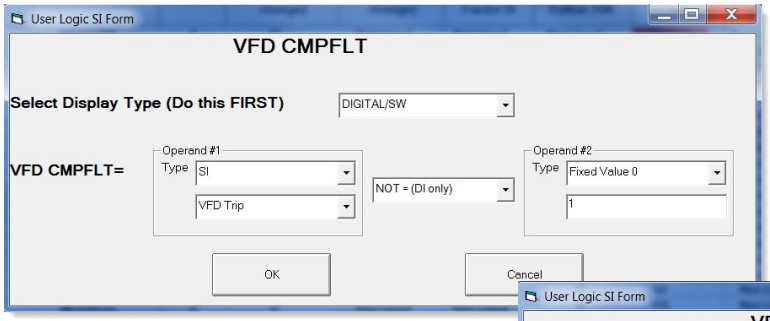
#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.10.7 MCS-MAGNUM Emerson EVC 1150B Sensor Inputs (7 + 4 User Logics)

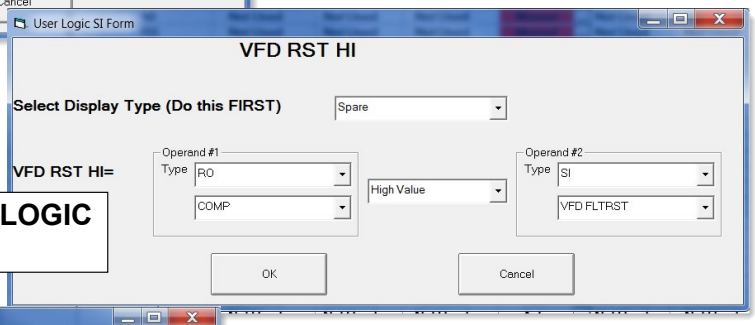
Sensor Input Information Screen

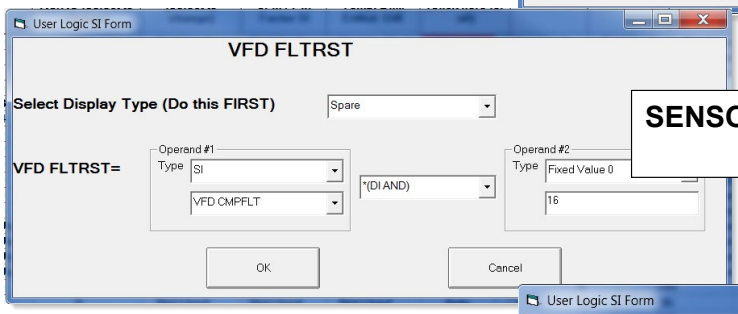
Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	VFD Speed	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
1-2	VFD KW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	TEMP
1-3	VFD Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-4	VFD Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-5	VFD DC Bus	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	RPM'S
1-6	VFD HSink	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-7	VFD Trip	MODBUS	Not Used	0	OFF/ON	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
1-8	SPARE 1-8	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-9	SPARE 1-9	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-10	SPARE 1-10	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-11	SPARE1-11	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-12	VFD CMPFLT	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
1-13	VFD RST HI	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
1-14	VFD FLTRST	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
1-15	VFD CMD	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare

Sensor User Logic (4) (yellow)

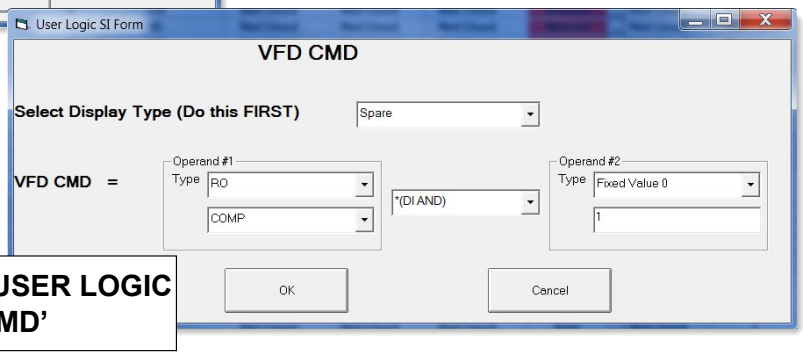


SENSOR 1-12 - USER LOGIC 'VFD RST HI'





SENSOR 1-12 - USER LOGIC 'VFD FLTRST'

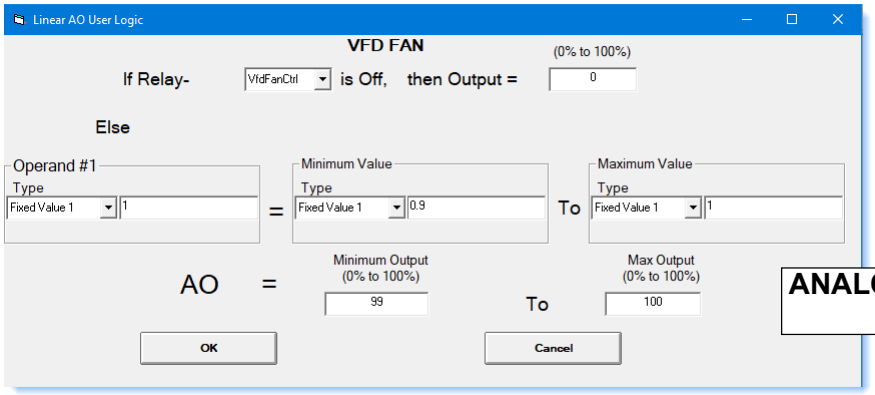


SENSOR 1-12 - USER LOGIC 'VFD CMD'

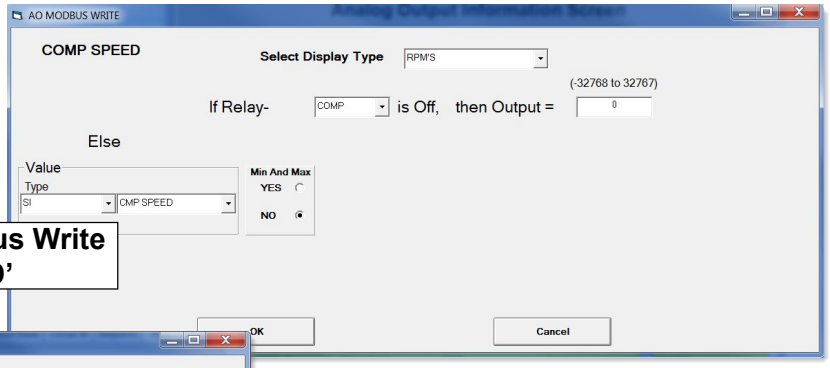
8.10.8 MCS-MAGNUM - Emerson EVC-1150B Analog Outputs (3)

Analog Output Information Screen

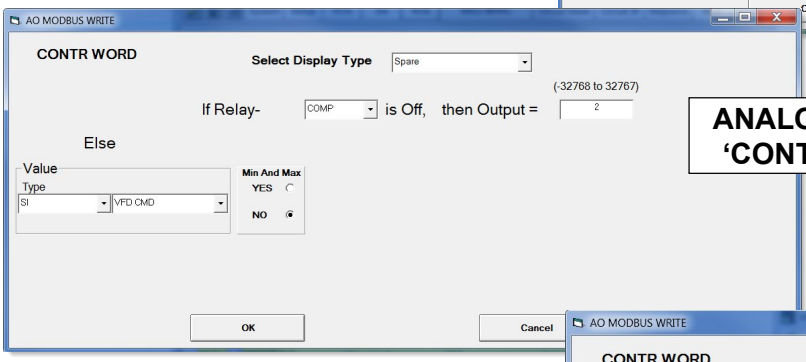
Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
1-1 ...	COMP SPEED	Modbus Write	NO	...	RPM'S	Not Used
1-2 ...	CONTR WORD	Modbus Write	NO	...	Spare	Not Used
1-3 ...	CONTR WORD	Modbus Write	NO	...	Spare	Not Used



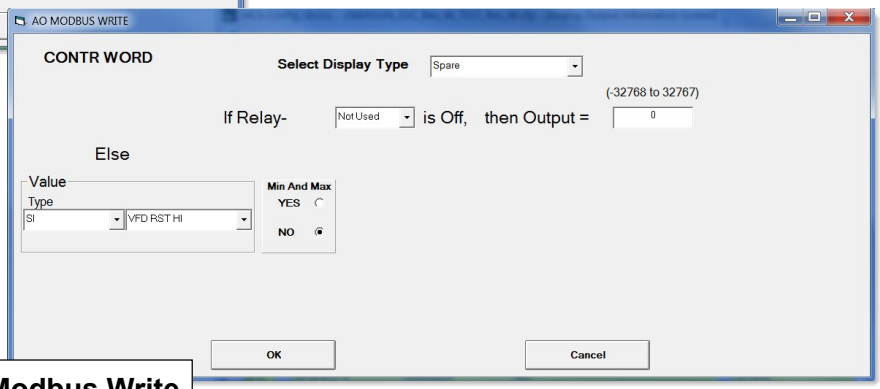
ANALOG M-4 - LINEAR CTRL 'VFD FAN'



ANALOG 1-1 - Modbus Write 'COMP SPEED'



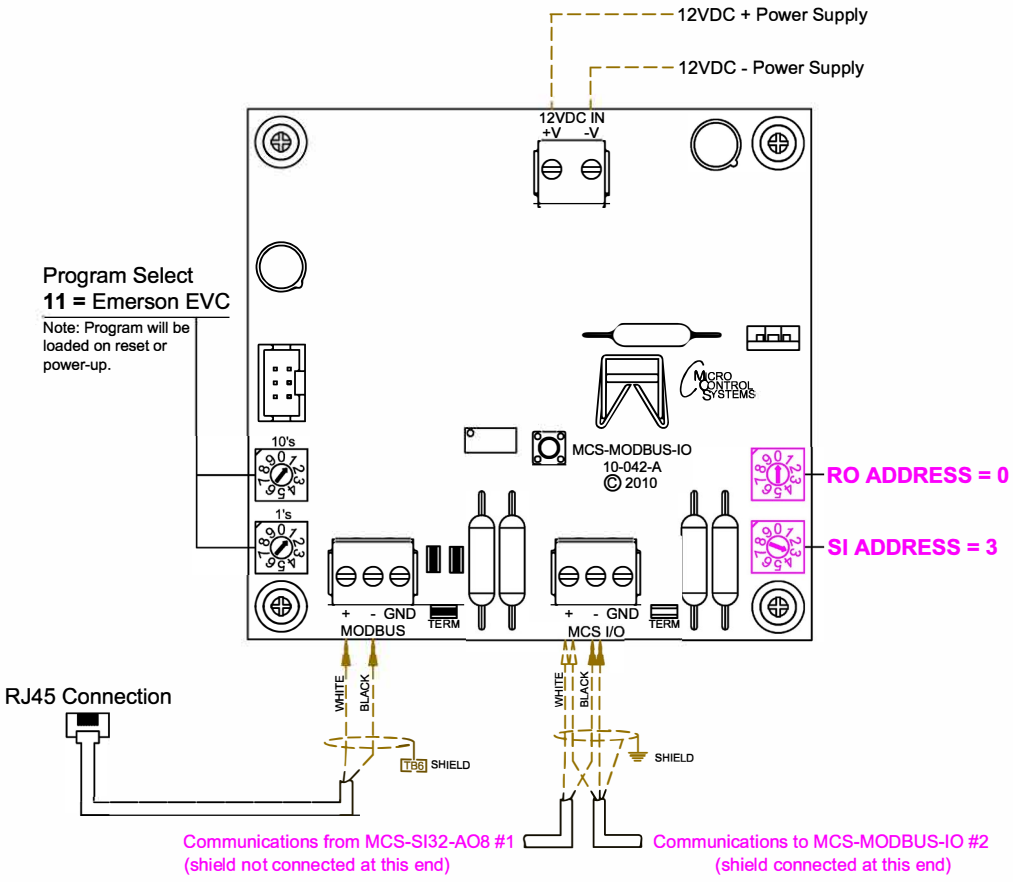
ANALOG 1-2- Modbus Write 'CONTR WORD VFD CMD'



ANALOG 1-3 - Modbus Write 'CONTR WORD VFD RST HI'

8.10.6 EMERSON EVC-1150B Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



Emerson EVC Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFD Speed	3-1	COMP SPEED
3-2	Spare	3-2	VFD KW	3-2	VFD CMD
3-3	Spare	3-3	VFD Amps	3-3	VFD RST HI
3-4	Spare	3-4	VFD Volts	3-4	MONITOR
3-5	Spare	3-5	VFD DC Bus		
3-6	Spare	3-6	VFD HSink		
3-7	Spare	3-7	VFD Trip		
3-8	Spare	3-8	Spare		
3-9	Spare	3-9	Spare		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————
Field wired: — — — —

8.11. SKF Magnetic Bearing Controller Mapping - PROGRAM SELECT '12'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	SKF BEARING

8.11.1 SKF BEARING-MBC MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	272	(W)Single Register	Startup Msg	65535	1	1	1	1
2	1	273	(W)Single Register	Startup Msg	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.11.2 SKF BEARING-MBC MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	Even Parity
Stop Bits	1
Poll Delay (ms)	100
Poll Timeout (ms)	500

8.11.3 SKF BEARING-MBC MODBUS Read Sensor Inputs 8 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	420	(R) Hold Registers	Invert DI	65535	1	1	0	1
2	1	418	(R) Hold Registers	Invert DI	65535	1	1	0	1
3	1	444	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	387	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	411	(R) Hold Registers	Float-LSB	65535	1000	1	0	2
6	1	413	(R) Hold Registers	Float-LSB	65535	1000	1	0	2
7	1	388	(R) Hold Registers	Signed Int16	65535	1	1	0	1
8	1	443	(R) Hold Registers	Signed Int16	65535	1	1	0	1
10	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
11	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.11.4 SKF BEARING-MBC MCS-MODBUS Write Analog Outputs
NO Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.11.5 SKF BEARING-MBC - MCS MODBUS Write Relay Outputs
3 Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	274	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	275	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	270	(W)Single Register	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.11.6 MCS-MAGNUM - SKF BEARING-MBC Relay Outputs 3) - Configuration

Relay Output Information Screen

Point Number	Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of Step)	EXV Start (When Lead)	Type
2-1 ...	MBC1Levit	------	------	------	------	------	------	------	Standard
2-2 ...	MBC1Rotate	------	------	------	------	------	------	------	Standard
2-3 ...	MBC1Reset	------	------	------	------	------	------	------	Standard

8.11.7 MCS-MAGNUM - SKF BEARING-MBC Sensor Inputs (7) - Configuration

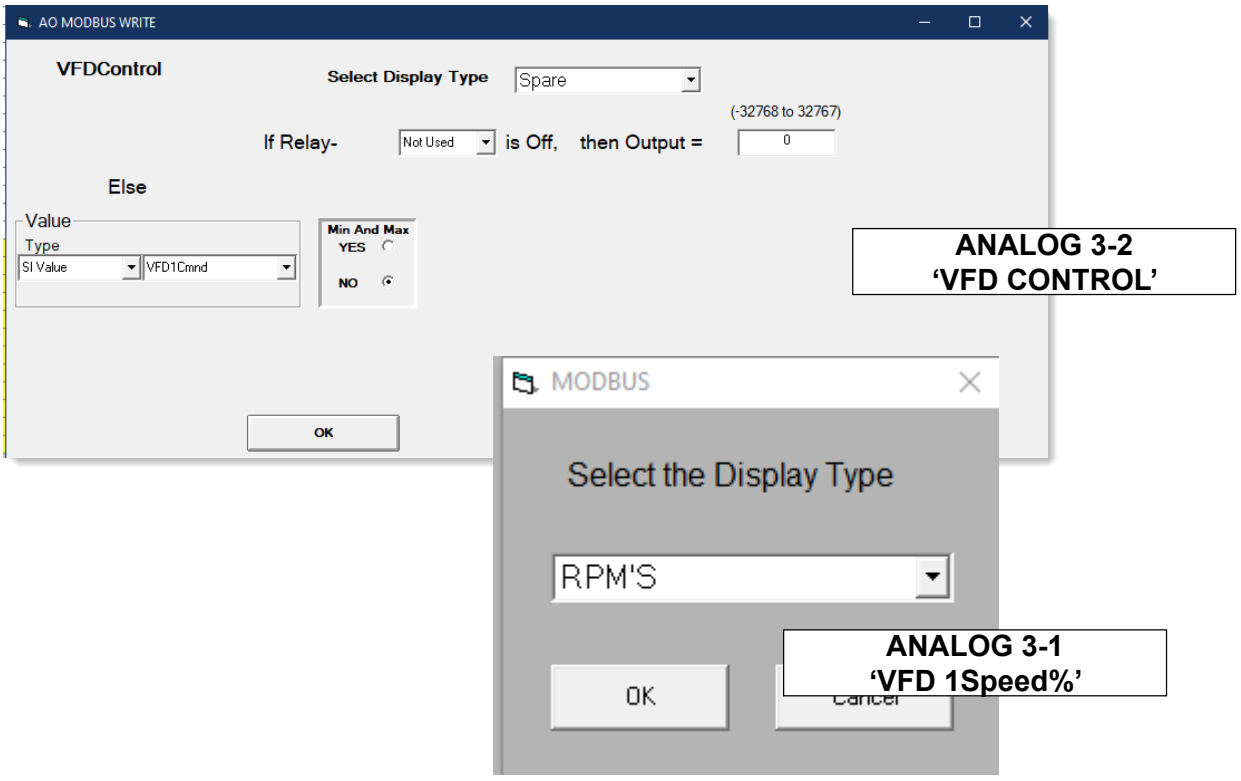
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	MBC1 Ready	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-2	MBC1 OkRun	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-3	MBC1 Alive	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-4	MBC1ThdAlm	MODBUS	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-5	MBC1BrAlm1	MODBUS	0	121	Not Used	Not Used	Not Used	Auto	Not Used	5	9	32	TEMP
2-6	MBC1BrAlm2	MODBUS	0	116	Not Used	Not Used	Not Used	Auto	Not Used	5	9	32	TEMP
2-7	MBC1 RPMs	MODBUS	0	13360	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	RPM'S

8.11.8 MCS-MAGNUM - SKF BEARING-MBC Analog Outputs (2) - Configuration

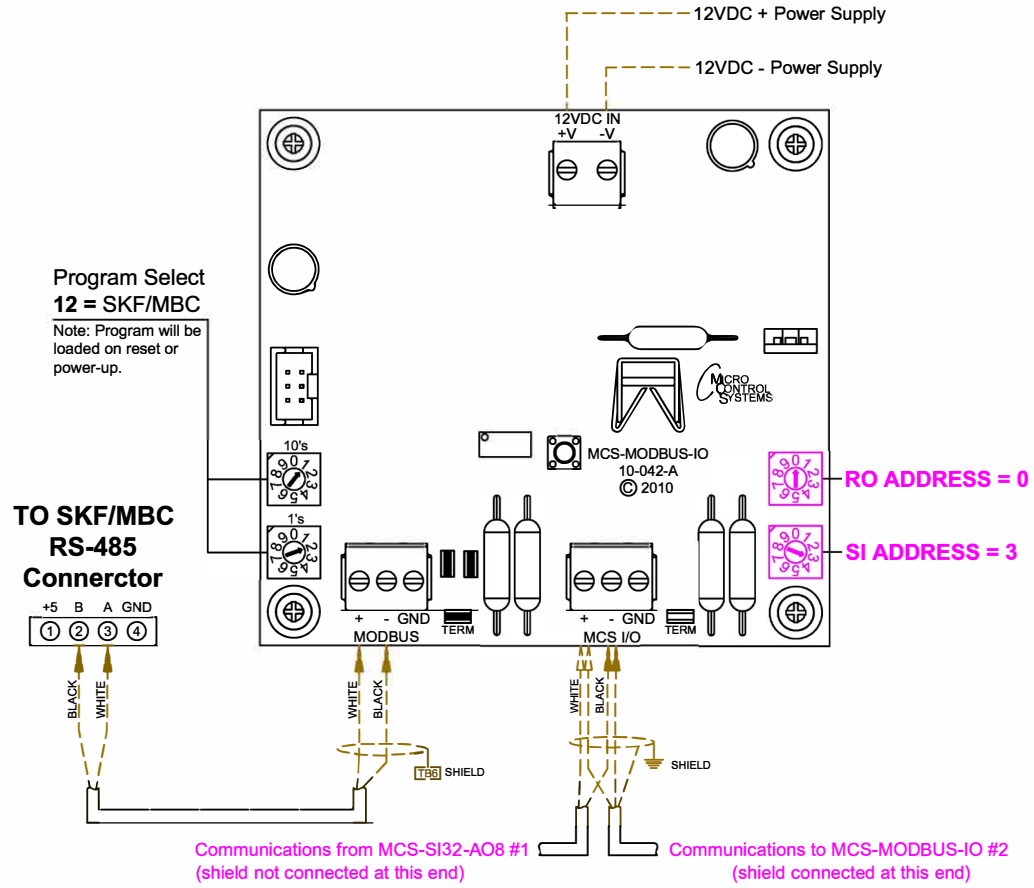
Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	EvpEXV%	Standard	NO		Spare	Not Used
M-2	SubClrEXV%	Standard	NO		Spare	Not Used
M-3	HotGasByp%	Standard	NO		Spare	Not Used
M-4	CndTwrFan%	Standard	NO		Spare	Not Used
1-1	VANES1%	Standard	NO		Spare	Not Used
1-2	SPARE1-2	Standard	NO		Spare	Not Used
1-3	SPARE1-3	Standard	NO		Spare	Not Used
1-4	SPARE1-4	Standard	NO		Spare	Not Used
2-1	SPARE1-5	Standard	NO		Spare	Not Used
2-2	SPARE1-6	Standard	NO		Spare	Not Used
2-3	SPARE2-3	Standard	NO		Spare	Not Used
2-4	SPARE2-4	Standard	NO		Spare	Not Used
3-1	VFD1Speed%	Modbus	NO		RPM'S	Not Used
3-2	VFDControl	Modbus Write	NO		Spare	Not Used



8.11.9 SKF BEARING-MBC - Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



SKF/MBC Modbus Points					
	RO		SI		AO
3-1	VFD1Speed%	3-1	MBC1 Ready	3-1	Spare
3-2	VFDControl	3-2	MBC1 OkRun	3-2	Spare
3-3	Spare	3-3	MBC1 Alive	3-3	Spare
3-4	Spare	3-4	MBC1ThdAlm	3-4	Spare
3-5	Spare	3-5	MBC1BrAlm1		
3-6	Spare	3-6	MBC1BrAlm2		
3-7	Spare	3-7	MBC1 RPMs		
3-8	Spare	3-8	Spare		
3-9	Spare	3-9	Spare		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————————
Field wired: — — — —

8.12. KEB F5A - MCS-MODBUS Mapping - PROGRAM SELECT '13'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	KEB F5 A

8.12.1 KEB F5A - MCS-MODBUS ONE-TIME WRITES 0- INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.12.2 KEB F5A - MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	100
Poll Timeout (ms)	500

8.12.3 KEB F5A - MCS-MODBUS Read Sensor Inputs 6 Sensor Inputs pre-programmed into software.

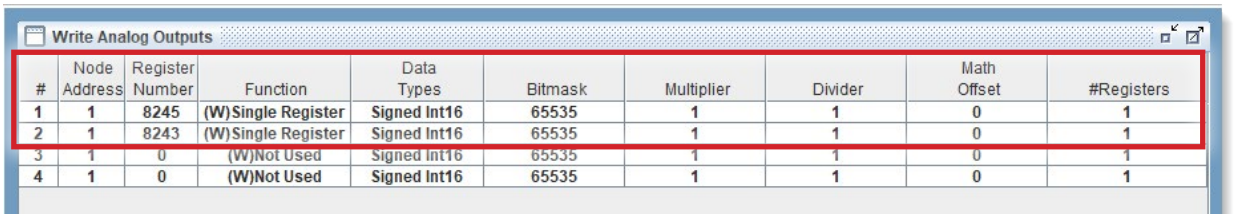
Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8244	(R) Hold Registers	Signed Int16	2	1	1	0	1
2	1	8244	(R) Hold Registers	Signed Int16	4	1	1	0	1
3	1	8246	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	8720	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	8786	(R) Hold Registers	Signed Int16	65535	1	1	0	2
6	1	8725	(R) Hold Registers	Signed Int16	65535	1	1	0	2

IMPORTANT

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

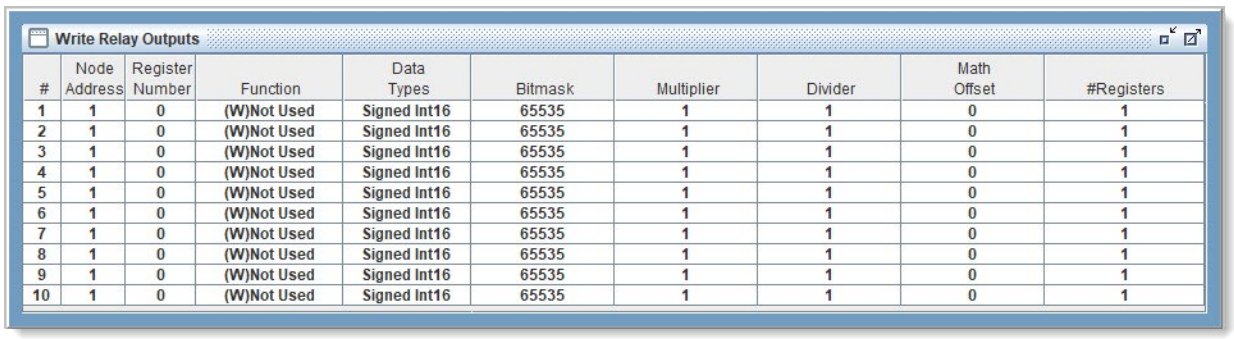
8.12.4 KEB F5A - MCS-MODBUS Write Analog Outputs
2 Analog Outputs pre-programmed into software.



Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8245	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	8243	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.12.5 KEB F5A - MCS-MODBUS Write Relay Outputs
<u>NO Relay Outputs</u> pre-programmed into software.



Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.12.6 MCS-MAGNUM - KEB F5A - Sensor Inputs (6) - Configuration

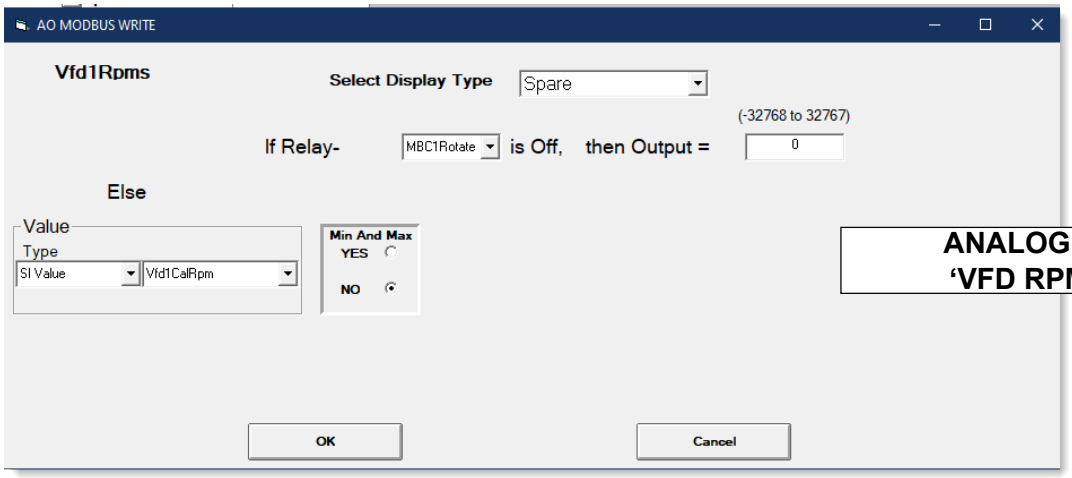
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	VFD1 Alarm	MODBUS	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
2-2	VFD1Proof	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
2-3	VFD1 RPMs	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	10	0	RPM'S
2-4	VFD1 AMPS	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	AMPS/CT
2-5	VFD1 KW	MODBUS	0	121	Not Used	Not Used	Not Used	Manual	Not Used	1	10	0	KW
2-6	VFD1 Volts	MODBUS	0	1160	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	VOLTS-0Dec

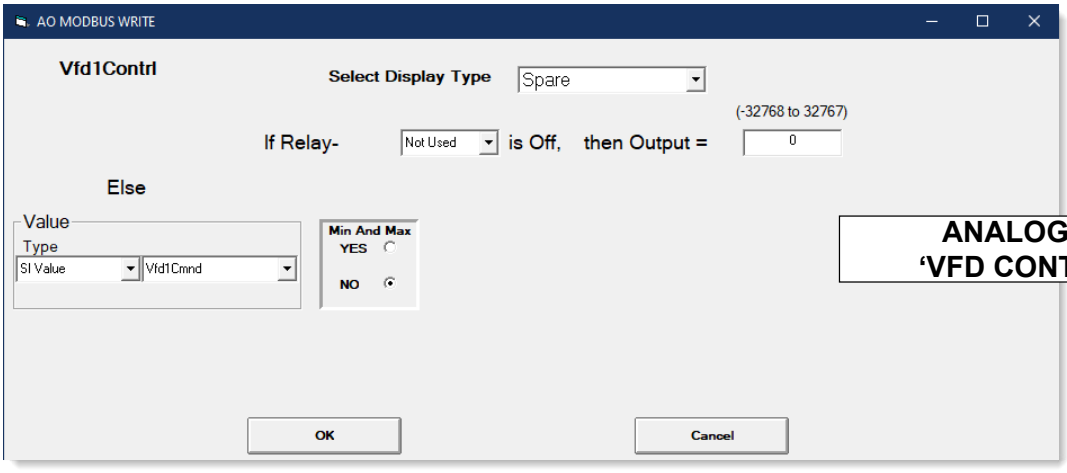
8.12.7 MCS-MAGNUM - KEB F5A Analog Outputs (2) - Configuration

Analog Output Information S

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	EvpEXV1	Standard	NO		Spare	Not Used
M-2	EvpEXV2	Linear CTRL	NO		Spare	Not Used
M-3	HotGasByp	Linear 2-10vdc	NO		Spare	Not Used
M-4	CTFanSpeed	Standard	NO		Spare	Not Used
1-1	SPARE1-1	Standard	NO		Spare	Not Used
1-2	SPARE1-2	Standard	NO		Spare	Not Used
1-3	SPARE1-3	Standard	NO		Spare	Not Used
1-4	SPARE1-4	Standard	NO		Spare	Not Used
2-1	Vfd1Rpms	Modbus Write	NO		Spare	Not Used
2-2	Vfd1Contrl	Modbus Write	NO		Spare	Not Used



ANALOG 2-1 'VFD RPMS'

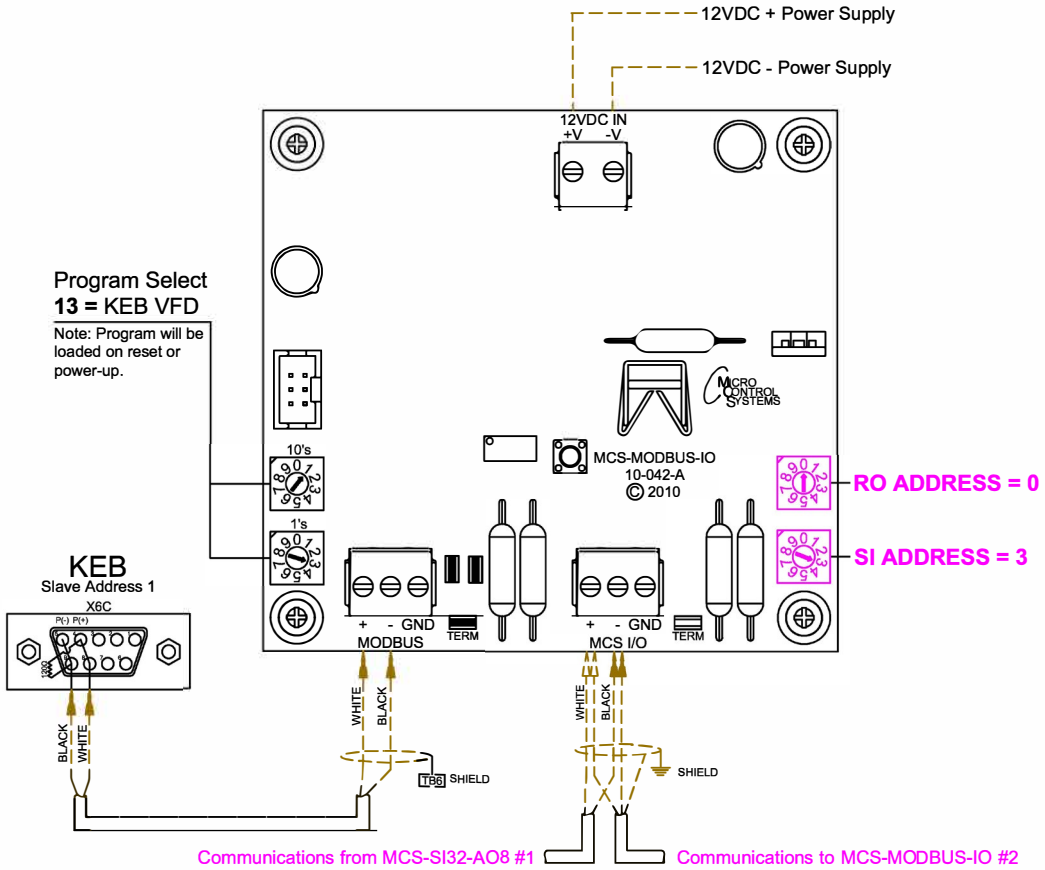


ANALOG 2-1 'VFD CONTROL'

8.12.8 KEB F5A - Wiring Diagram

To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



KEB VFD Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFD1 Alarm	3-1	Vfd1Rpms
3-2	Spare	3-2	VFD1Proof	3-2	Vfd1Contrl
3-3	Spare	3-3	VFD1 RPMs	3-3	Spare
3-4	Spare	3-4	VFD1 AMPS	3-4	Spare
3-5	Spare	3-5	VFD1 KW		
3-6	Spare	3-6	VFD1 Volts		
3-7	Spare	3-7	Spare		
3-8	Spare	3-8	Spare		
3-9	Spare	3-9	Spare		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Factory wired: ————
Field wired: — — — —

8.13. SKF Magnetic Bearing Controller - TANDEM Mapping - PROGRAM SELECT '14'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	SKF BEARING

(Screen shots from MCS-CONNECT, readings from Modbus

8.13.1 SKF Magnetic Bearing Controller - TANDEM - MODBUS ONE-TIME WRITES

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	272	(W) Single Register	Startup Msg	65535	1	1	1	1
2	1	273	(W) Single Register	Startup Msg	65535	1	1	0	1
3	2	272	(W) Single Register	Startup Msg	65535	1	1	1	1
4	2	273	(W) Single Register	Startup Msg	65535	1	1	0	1
5	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1

8.13.2 SKF Magnetic Bearing Controller - TANDEM - MODBUS Comm. Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	Even Parity
Stop Bits	1
Poll Delay (ms)	100
Poll Timeout (ms)	500

8.13.3 SKF Magnetic Bearing Controller - TANDEM - MODBUS Read Sensor Inputs 16 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	420	(R) Hold Registers	Invert DI	65535	1	1	0	1
2	1	418	(R) Hold Registers	Invert DI	65535	1	1	0	1
3	1	444	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	387	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	411	(R) Hold Registers	Float-LSB	65535	1000	1	0	2
6	1	413	(R) Hold Registers	Float-LSB	65535	1000	1	0	2
7	1	388	(R) Hold Registers	Signed Int16	65535	1	1	0	1
8	1	443	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	2	420	(R) Hold Registers	Invert DI	65535	1	1	0	1
10	2	418	(R) Hold Registers	Invert DI	65535	1	1	0	1
11	2	444	(R) Hold Registers	Signed Int16	65535	1	1	0	1
12	2	387	(R) Hold Registers	Signed Int16	65535	1	1	0	1
13	2	411	(R) Hold Registers	Float-LSB	65535	1000	1	0	2
14	2	413	(R) Hold Registers	Float-LSB	65535	1000	1	0	2
15	2	388	(R) Hold Registers	Signed Int16	65535	1	1	0	1
16	2	443	(R) Hold Registers	Signed Int16	65535	1	1	0	1

IMPORTANT

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.13.4 SKF Magnetic Bearing Controller - TANDEM - MODBUS Write Analog Outputs <u>NO Analog Outputs</u> pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

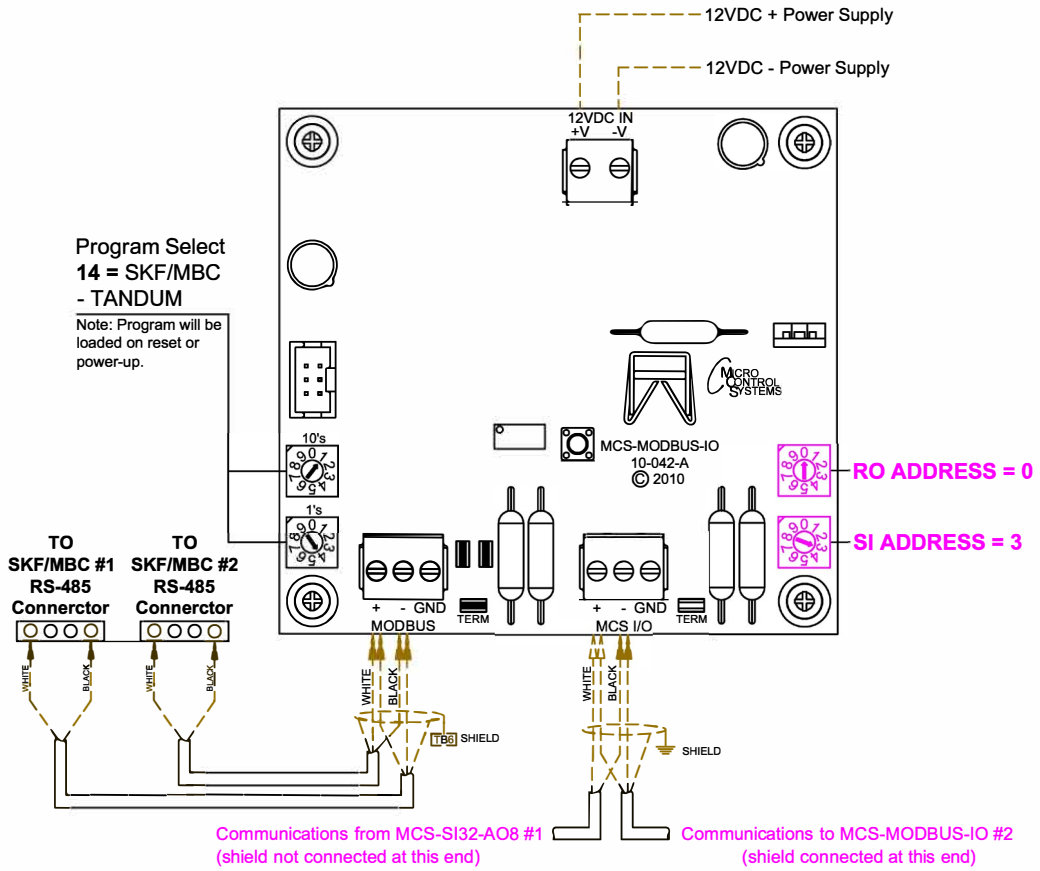
8.13.5 SKF Magnetic Bearing Controller - TANDEM- MODBUS Write Relay Outputs (6) Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	274	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	275	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	270	(W)Single Register	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	2	274	(W)Single Register	Signed Int16	65535	1	1	0	1
6	2	275	(W)Single Register	Signed Int16	65535	1	1	0	1
7	2	270	(W)Single Register	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.13.6 SKF Magnetic Bearing Controller - TANDEM - Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



SKF/MBC - TANDUM Modbus Points					
	RO		SI		AO
3-1	MBC1Levit	3-1	MBC1 Ready	3-1	Spare
3-2	MBC1Rotate	3-2	MBC1 OkRun	3-2	Spare
3-3	MBC1Reset	3-3	MBC1Alarm1	3-3	Spare
3-4	MBC2Levit	3-4	MBC1Elong	3-4	Spare
3-5	MBC2Rotate	3-5	MBC1Brg1		
3-6	MBC2Reset	3-6	MBC1Brg2		
3-7	Spare	3-7	MBC1 HZ		
3-8	Spare	3-8	MBC1Status		
3-9	Spare	3-9	MBC2 Ready		
3-10	Spare	3-10	MBC2 OkRun		
		3-11	MBC2Alarm1		
		3-12	MBC2Elong		
		3-13	MBC2Brg1		
		3-14	MBC2Brg2		
		3-15	MBC2 HZ		
		3-16	MBC2Status		

Factory wired: ————
Field wired: — — — —

8.13.7 MCS-MAGNUM - SKF Magnetic Bearing Controller - TANDEM - Sensor Inputs (16) - Configuration

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	MBC1 Ready	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
1-2	MBC1 OkRun	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
1-3	MBC1Alarm1	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	Spare
1-4	MBC1Elong	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	VOLTS-0Dec
1-5	MBC1Brg1	MODBUS	0	2	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	DEC2NOCH
1-6	MBC1Brg2	MODBUS	0	2	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	DEC2NOCH
1-7	MBC1 HZ	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	0.1	0	DEC1NOCH
1-8	MBC1Status	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	SECONDS
1-9	MBC2 Ready	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
1-10	MBC2 OkRun	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
1-11	MBC2Alarm1	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	Spare
1-12	MBC2Elong	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	VOLTS-0Dec
1-13	MBC2Brg1	MODBUS	0	2	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	DEC2NOCH
1-14	MBC2Brg2	MODBUS	0	2	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	DEC2NOCH
1-15	MBC2 HZ	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	0.1	0	DEC1NOCH
1-16	MBC2Status	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	SECONDS

8.13.8 MCS-MAGNUM - SKF Magnetic Bearing Controller - TANDEM - Relay Outputs (6) - Configuration

Relay Output Information Sc

Point Number	Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of Step)	EXV Start (When Lead)	Type
M-1	ChWtrPmp1	------	------	------	------	------	------	------	Standard
M-2	ChWtrPmp2	------	------	------	------	------	------	------	Standard
M-3	CndWtrPmp	------	------	------	------	------	------	------	User Logic
M-4	CITwrFan1	------	------	------	------	------	------	------	Standard
M-5	CITwrFan2	------	------	------	------	------	------	------	Standard
M-6	CITwrFan3	------	------	------	------	------	------	------	Standard
M-7	SPAREM-7	------	------	------	------	------	------	------	Standard
M-8	SPAREM-8	------	------	------	------	------	------	------	Standard
M-9	Warning	------	------	------	------	------	------	------	Standard
M10	Alarm	------	------	------	------	------	------	------	Standard
1-1	MBC1Levit	------	------	------	------	------	0	30	Step w\ EXV
1-2	MBC1Rotate	------	------	------	------	------	------	------	Standard
1-3	MBC1Reset	------	------	------	------	------	------	------	Standard
1-4	SPARE1-4	------	------	------	------	------	------	------	Standard
1-5	MBC2Levit	------	------	------	------	------	0	30	Step w\ EXV
1-6	MBC2Rotate	------	------	------	------	------	------	------	Standard
1-7	MBC2Reset	------	------	------	------	------	------	------	Standard
1-8	SPARE1-8	------	------	------	------	------	------	------	Standard

8.14. KEB F5A-TANDEN - MCS-MODBUS Mapping - PROGRAM SELECT '15'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	KEB F5 A

8.14.1 KEB F5A-TANDEN - MCS-MODBUS ONE-TIME WRITES - INSTALLATION- 0

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.14.2 KEB F5A-TANDEN - MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	100
Poll Timeout (ms)	500

8.14.3 KEB F5A-TANDEN - MCS-MODBUS Read Sensor Inputs 12 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8244	(R) Hold Registers	Signed Int16	2	1	1	0	1
2	1	8244	(R) Hold Registers	Signed Int16	4	1	1	0	1
3	1	8246	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	8720	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	8786	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	8725	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
8	2	8244	(R) Hold Registers	Signed Int16	2	1	1	0	1
9	2	8244	(R) Hold Registers	Signed Int16	3	1	1	0	1
10	2	8246	(R) Hold Registers	Signed Int16	65535	1	1	0	1
11	2	8720	(R) Hold Registers	Signed Int16	65535	1	1	0	1
12	2	8786	(R) Hold Registers	Signed Int16	65535	1	1	0	1
13	2	8725	(R) Hold Registers	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.14.4 KEB F5A-TANDEN - MCS-MODBUS Write Analog Outputs
4 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8245	(W)Single Register	Signed Int16	65535	1	1	0	1
2	1	8243	(W)Single Register	Signed Int16	65535	1	1	0	1
3	2	8245	(W)Single Register	Signed Int16	65535	1	1	0	1
4	2	8243	(W)Single Register	Signed Int16	65535	1	1	0	1

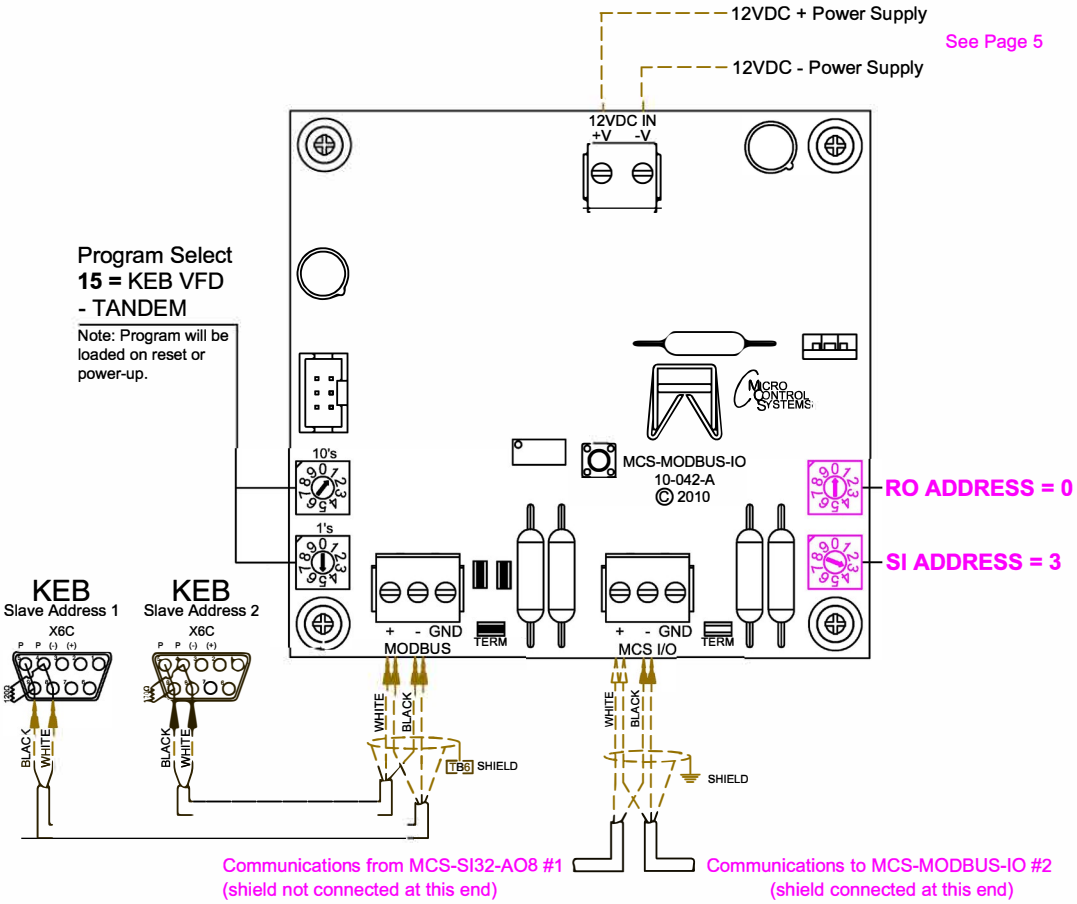
8.14.5 KEB F5A-TANDEN - MCS-MODBUS Write Relay Outputs
<u>NO Relay Outputs</u> pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.14.6 KEB F5A-TANDEN - Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)



KEB VFD - TANDEM Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFD1 Alarm	3-1	Vfd1Rpms
3-2	Spare	3-2	VFD1Proof	3-2	Vfd1Contrl
3-3	Spare	3-3	VFD1 RPMs	3-3	Vfd2Rpms
3-4	Spare	3-4	VFD1 AMPS	3-4	Vfd2Contrl
3-5	Spare	3-5	VFD1 KW		
3-6	Spare	3-6	VFD1 Volts		
3-7	Spare	3-7	Spare		
3-8	Spare	3-8	Spare		
3-9	Spare	3-9	VFD2 Alarm		
3-10	Spare	3-10	VFD2Proof		
		3-11	VFD2 RPMs		
		3-12	VFD2 AMPS		
		3-13	VFD2 KW		
		3-14	VFD2 Volts		
		3-15	Spare		
		3-16	Spare		

Factory wired: ——————
Field wired: — — — —

8.14.7 MCS-MAGNUM - KEB F5A-TANDEN Sensor Inputs (12) - Configuration

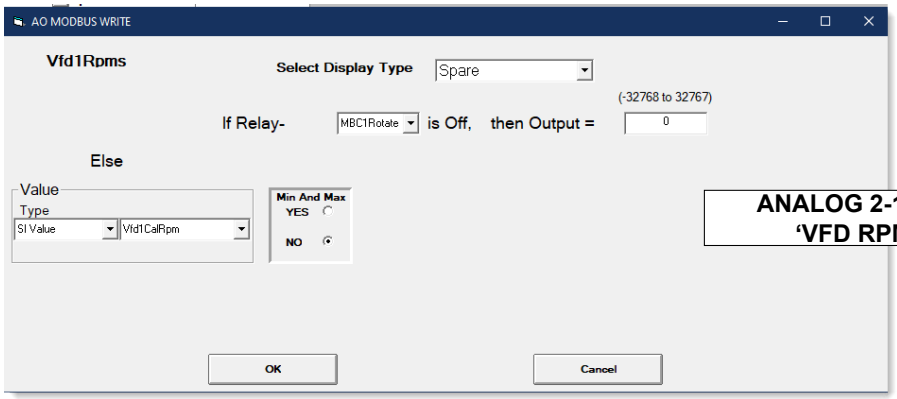
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Displa Type
2-1	VFD1 Alarm	MODBUS	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-2	VFD1Proof	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-3	VFD1 RPMs	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	RPM'S
2-4	VFD1 AMPS	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
2-5	VFD1 KW	MODBUS	0	121	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	KW
2-6	VFD1 Volts	MODBUS	0	1160	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
2-7	SucPsiCtrl	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	PSI GAGE
2-8	SucPStgCtl	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	PSI GAGE
2-9	VFD2 Alarm	MODBUS	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-10	VFD2Proof	MODBUS	Not Used	Open=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
2-11	VFD2 RPMs	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	RPM'S
2-12	VFD2 AMPS	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
2-13	VFD2 KW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	KW
2-14	VFD2 Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec

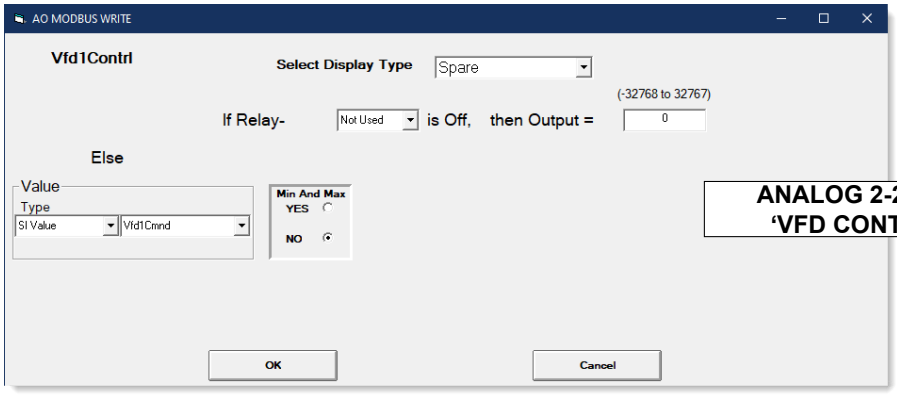
8.14.8 MCS-MAGNUM - KEB F5A-TANDEN Analog Outputs (4) - Configuration

Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	EvpEXV1	Standard	NO		Spare	Not Used
M-2	EvpEXV2	Linear CTRL	NO		Spare	Not Used
M-3	HotGasByp	Linear 2-10vdc	NO		Spare	Not Used
M-4	CTFanSpeed	Standard	NO		Spare	Not Used
1-1	SPARE1-1	Standard	NO		Spare	Not Used
1-2	SPARE1-2	Standard	NO		Spare	Not Used
1-3	SPARE1-3	Standard	NO		Spare	Not Used
1-4	SPARE1-4	Standard	NO		Spare	Not Used
2-1	Vfd1Rpms	Modbus Write	NO		Spare	Not Used
2-2	Vfd1Contrl	Modbus Write	NO		Spare	Not Used
2-3	Vfd2Rpms	Modbus Write	NO		Spare	Not Used
2-4	Vfd2Contrl	Modbus Write	NO		Spare	Not Used



ANALOG 2-1 & 2-3 'VFD RPMS'



ANALOG 2-2 & 2-4 'VFD CONTROL'

8.15. ABB - ACH580 Mapping - PROGRAM SELECT '16'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	ABB ACH580 VFD

8.15.1 ABB MCS-MODBUS ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.15.2 ABB MCS-MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	19200
Parity	Even Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

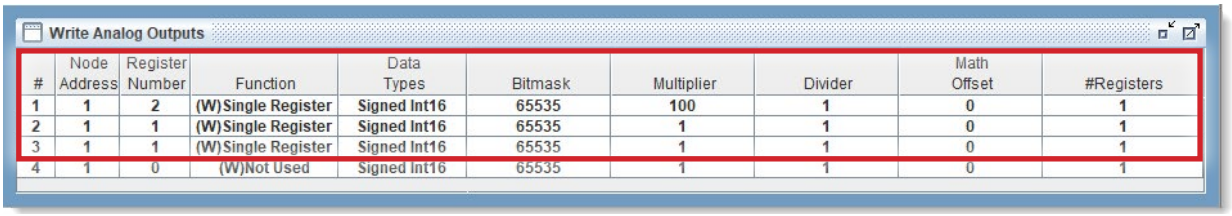
8.15.3 ABB MODBUS Read Sensor Inputs
8 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	20212	(R) Hold Registers	High Byte	65535	1	100	0	2
2	1	20228	(R) Hold Registers	High Byte	65535	1	1	0	2
3	1	20214	(R) Hold Registers	High Byte	65535	1	1	0	2
4	1	113	(R) Hold Registers	Signed Int16	65535	1	1	0	1
5	1	111	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	511	(R) Hold Registers	Signed Int16	65535	10	1	0	1
7	1	611	(R) Hold Registers	Invert DI	8	1	1	0	1
8	1	401	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
11	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

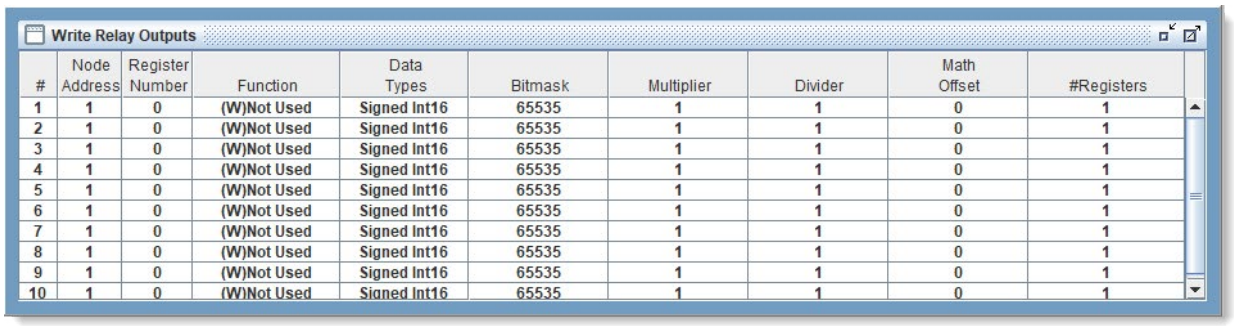
8.15.4 ABB MODBUS Write Analog Outputs
3 Analog Outputs pre-programmed into software.



Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	2	(W) Single Register	Signed Int16	65535	100	1	0	1
2	1	1	(W) Single Register	Signed Int16	65535	1	1	0	1
3	1	1	(W) Single Register	Signed Int16	65535	1	1	0	1
4	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1

8.15.5 ABB Write Relay Outputs
<u>No Relay Outputs</u> pre-programmed into software.



Write Relay Outputs

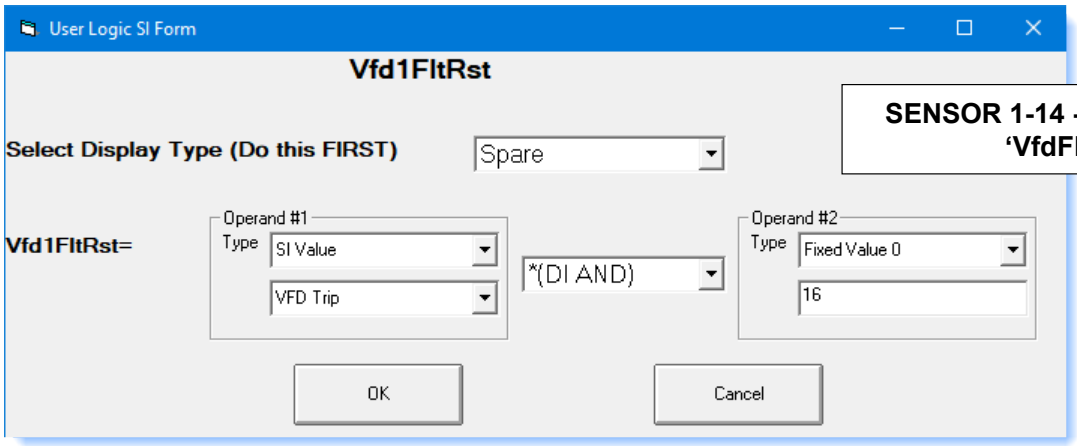
#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W) Not Used	Signed Int16	65535	1	1	0	1

8.15.6 MCS-MAGNUM - ABB Sensor Inputs (8 and 2 User Logics)

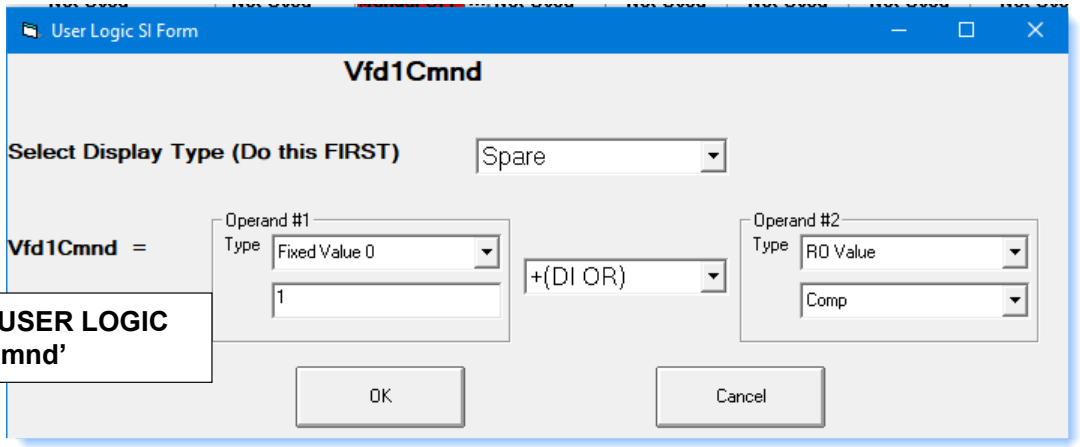
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	VFD Speed	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	HOURS
1-2	VFD KW	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	KW
1-3	VFD Amps	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	AMPS/CT
1-4	VFD Volts	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
1-5	VFD DC Bus	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
1-6	VFD HtSink	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	REF LEVEL
1-7	VFD Trip	Not Used	Open=OFF	OK/TRIP	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
1-8	Vfd1 Flt#	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-9	SPARE1-9	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-10	SPARE1-10	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-11	SPARE1-11	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-12	SPARE1-12	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-13	SPARE1-13	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
1-14	Vfd1FltRst	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
1-15	Vfd1Cmnd	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare

8.15.7 ABB Sensor Inputs USER LOGICS



SENSOR 1-14 - USER LOGIC 'VfdFltRst'

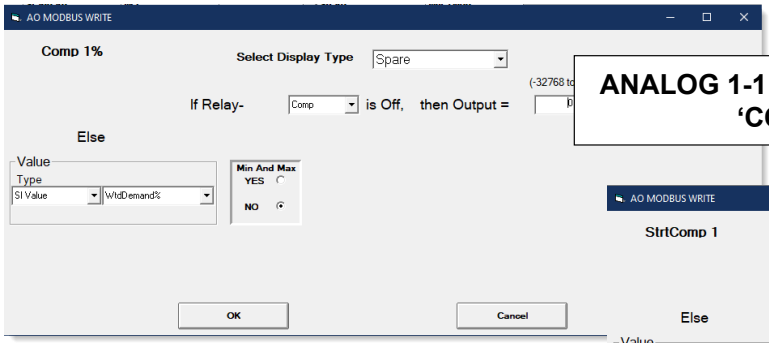


SENSOR 1-15 - USER LOGIC 'VfdF1Cmnd'

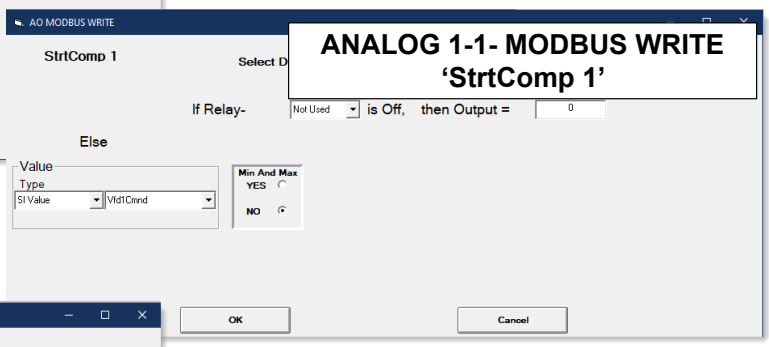
8.15.8 MCS-MAGNUM - ABB Analog Inputs - MODBUS WRITE (3)

Analog Output Information Screen

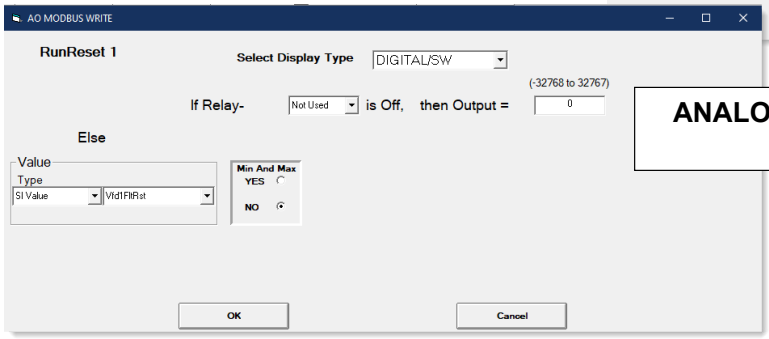
	Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
	M-1 ...	Exv%	Standard	NO	...	Spare	Not Used
	M-2 ...	Cmp Spd%	Standard	NO	...	Spare	Not Used
	M-3 ...	SPAREM-3	Standard	NO	...	Spare	Not Used
	M-4 ...	SPAREM-4	Standard	NO	...	Spare	Not Used
	1-1 ...	Comp 1%	Modbus Write	NO	...	Spare	Not Used
	1-2 ...	StrtComp 1	Modbus Write	NO	...	DIGITAL/SW	Not Used
	1-3 ...	RunReset 1	Modbus Write	NO	...	DIGITAL/SW	Not Used



ANALOG 1-1 - MODBUS WRITE 'COMP 1%



ANALOG 1-1- MODBUS WRITE 'StrtComp 1'



ANALOG 1-3- MODBUS WRITE 'RunReset 1'

8.15.9 ABB - ACH580 Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS-IO #1
(RO Address #0)
(SI Address #3)

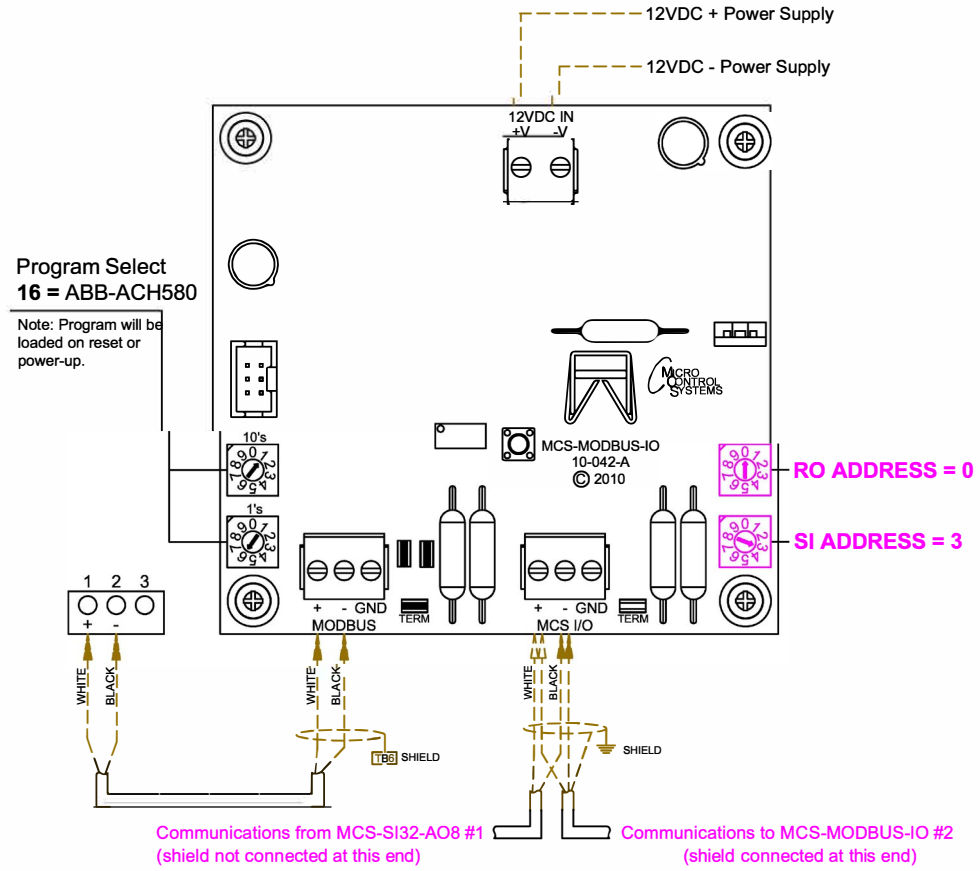


ABB-ACH580 Modbus Points					
	RO		SI		AO
3-1	Spare	3-1	VFD Speed	3-1	Comp 1%
3-2	Spare	3-2	VFD KW	3-2	StrtComp 1
3-3	Spare	3-3	VFD Amps	3-3	RunReset 1
3-4	Spare	3-4	VFD Volts	3-4	Spare
3-5	Spare	3-5	VFD DC Bus		
3-6	Spare	3-6	VFD HtSink		
3-7	Spare	3-7	Spare		
3-8	Spare	3-8	Vfd1 Flt#		
3-9	Spare	3-9	Spare		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Vfd1FltRst		
		3-16	Vfd1Cmnd		

Factory wired: ————
Field wired: — — — —

8.16. RHYMEBUS RM6F5 Mapping - PROGRAM SELECT '17'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	RHYMEBUS RM6F5

8.16.1 RHYMEBUS RM6F5 ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.16.2 RHYMEBUS RM6F5 Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.16.3 RHYMEBUS RM6F5 Read Sensor Inputs
8 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8449	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	8450	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	8962	(R) Hold Registers	Signed Int16	65535	1	1	0	1
4	1	8452	(R) Hold Registers	Signed Int16	65535	1	10	0	1
5	1	8453	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	8455	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
8	1	8454	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	1	10503	(R) Hold Registers	Signed Int16	65535	1	1	0	1
10	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
11	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.16.4 RHYMEBUS RM6F5 Write Analog Outputs
3 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8194	(W)Single Register	Signed Int16	65535	10	1	0	1
2	1	8193	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	8195	(W)Single Register	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.16.5 RHYMEBUS RM6F5 Write Relay Outputs
<u>No Relay Outputs</u> pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.16.6 MCS-MAGNUM - RHYMEBUS RM6F5 (9) - Configuration

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	VFD Error	ModbusHex	0	1	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-2	VFD Stat	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-3	Spare2-3	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
2-4	VFD Freq	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
2-5	VFD Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
2-6	VFD Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
2-7	VFD Power	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	KW
2-8	VFD Bus V	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
2-9	VFD Temp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
2-10	VFD RPM	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-11	Spare2-11	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used

SHOWS 9 POINTS - SHOULD BE 8

8.16.7 MCS-MAGNUM - RHYMEBUS RM6F5 (1) - RO Configuration

SHOULD BE 0 ???

Relay Output Information Screen

Point Number	Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of Step)	EXV Start (When Lead)	Type
2-1	VfdRstDly	------	------	------	------	------	------	------	User Logic

RO User Logic

VfdRstDly

Operand #1
Type: SI Value
VFD Error
None

<= Limit #1 Type: Fixed Value 0 — OFF — 0 — ON/OFF

>= Limit #2 Type: Fixed Value 0 — ON — 1 — ON/OFF

Delay Before ON: Fixed Value 5 — Must satisfy for this number ◉ Seconds ○ Minutes ○ Hours before turning On or Pulsing (0 - 32,767)

Pulse Count: Fixed Value 0 — This is the time to Pulse the Relay in 100ms increments (0 - 255)

Pulse Delay: Fixed Value 0 — Seconds between Pulses (0 - 255)

Delay Before OFF: Fixed Value 0 — Must satisfy for this number o ◉ Seconds ○ Minutes ○ Hours before turning Off or Pulsing (0 - 32,767)

User Defined RO Alarm
Store Alarm Msg when Relay turns On?
○ YES ◉ NO

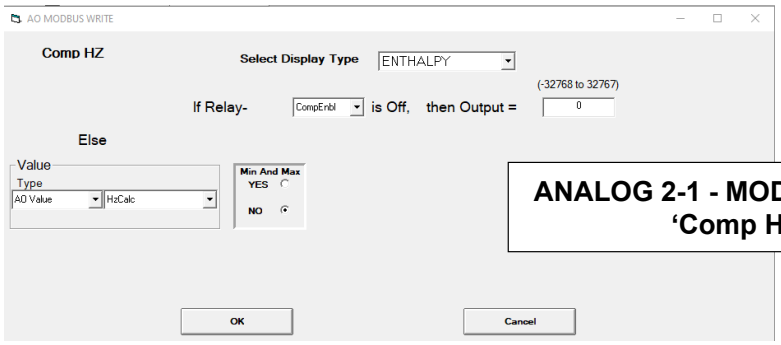
OK Cancel

8.16.8 MCS-MAGNUM - RHYMEBUS RM6F5 - AO MODBUS WRITE (2) - Configuration

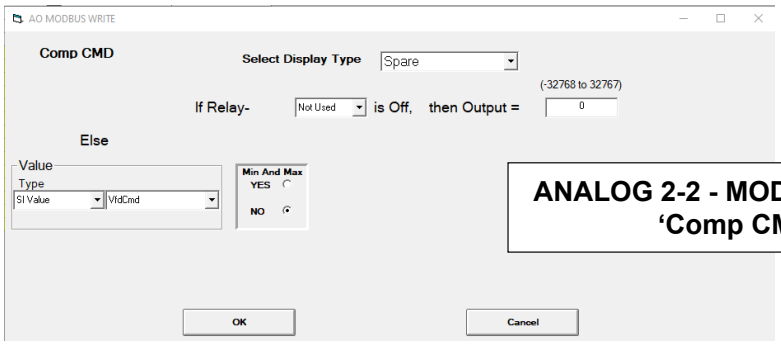
SHOULD BE 3

Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
M-1	EXV %	Standard	NO		Spare
M-2	SpareM-2	Standard	NO		Spare
M-3	SpareM-3	Standard	NO		Spare
M-4	SpareM-4	Standard	NO		Spare
1-1	Spare1-1	Standard	NO		Spare
1-2	Spare1-2	Standard	NO		Spare
1-3	Spare1-3	Standard	NO		Spare
1-4	Spare1-4	Standard	NO		Spare
2-1	Comp HZ	Modbus Write	NO		ENTHALPY
2-2	Comp CMD	Modbus Write	NO		Spare



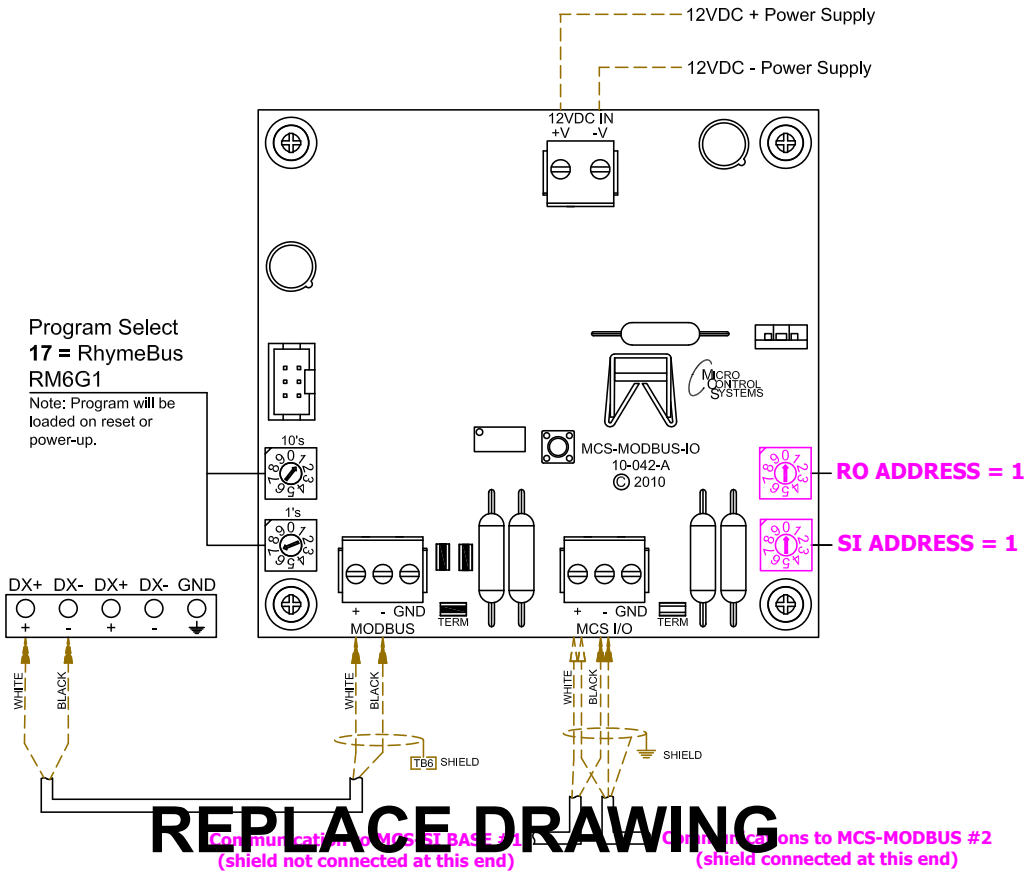
ANALOG 2-1 - MODBUS WRITE 'Comp HZ'



ANALOG 2-2 - MODBUS WRITE 'Comp CMD'

8.16.9 RHYMEBUS RM6F5 - Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



REPLACE DRAWING

(shield not connected at this end)

(shield connected at this end)

RhymeBus RM6G1 Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
3-1	VfdRstDly	3-1	VFD Error	3-1	Comp HZ
3-2	Spare	3-2	VFD Stat	3-2	Comp CMD
3-3	Spare	3-3	Spare	3-3	Spare
3-4	Spare	3-4	VFD Freq	3-4	Spare
3-5	Spare	3-5	VFD Amps		
3-6	Spare	3-6	VFD Volts		
3-7	Spare	3-7	VFD Power		
3-8	Spare	3-8	VFD Bus V		
3-9	Spare	3-9	VFD Temp		
3-10	Spare	3-10	VFD RPM		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————

Field wired: — — — —

8.17. RHYMEBUS RM6G1 Mapping - PROGRAM SELECT '18'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	RHYMEBUS RM6G1

8.17.1 RHYMEBUS RM6G1 ONE-TIME WRITES - INSTALLATION

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	10242	(W)Single Register	Signed Int16	65535	10	1	0	1
2	1	10241	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.17.2 RHYMEBUS RM6G1 Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.17.3 RHYMEBUS RM6G1 Read Sensor Inputs
9 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	24596	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	24590	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
4	1	24579	(R) Hold Registers	Signed Int16	65535	1	10	0	1
5	1	24581	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	24580	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	24591	(R) Hold Registers	Signed Int16	65535	1	1	0	1
8	1	24582	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	1	24583	(R) Hold Registers	Signed Int16	65535	1	1	0	1
10	1	24586	(R) Hold Registers	Signed Int16	65535	1	1	0	1
11	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.17.4 RHYMEBUS RM6G1 Write Analog Outputs

2 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	10242	(W)Single Register	Signed Int16	65535	10	1	0	1
2	1	10241	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.17.5 RHYMEBUS RM6G1 Write Relay Outputs

<u>No Relay Outputs</u> pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

SCREW & CENTRIFUGAL (60 Hz)
MODBUS VFD SETTINGS

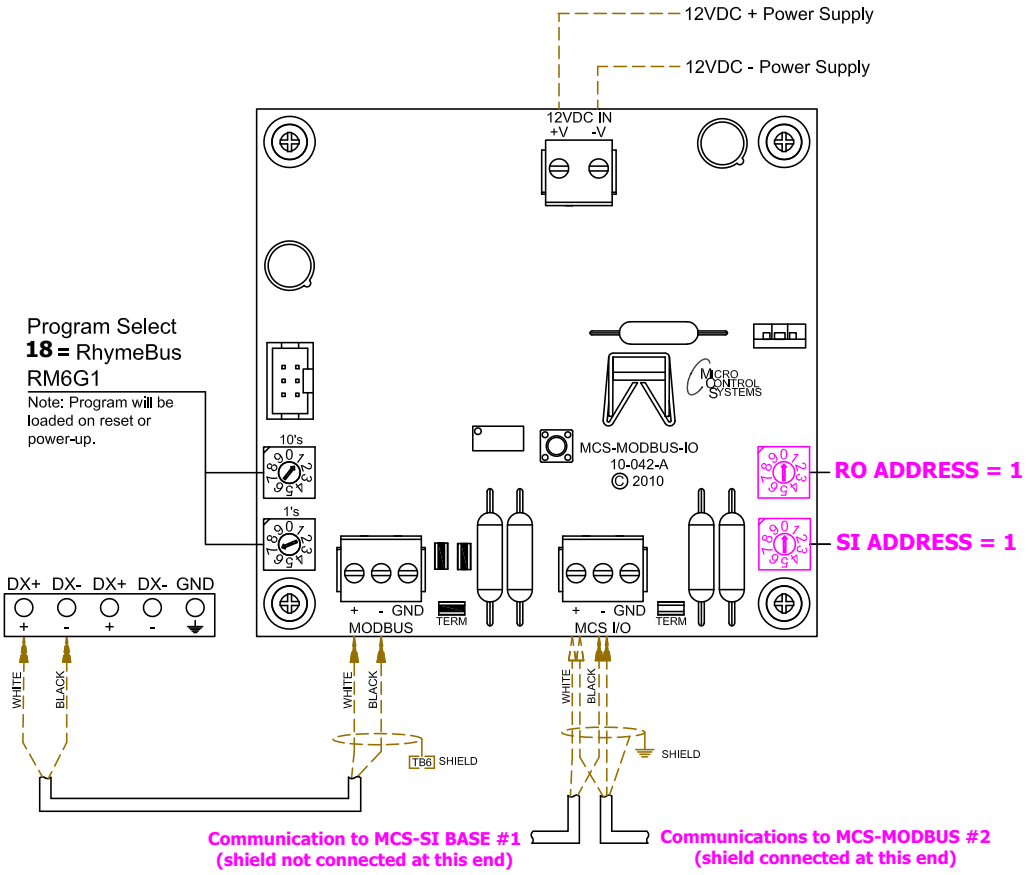
Key features include: Start/Stop, 0-10V Speed Reference, Speed Reference Feedback				
RM6G1 Parameters & Values			**Parameter Description**	**Comments**
#	Value	Comments	Default values in parenthesis (xxxxxx)	Mfg / User
A1-05	DF60	DF60	60HZ	Set HZ first
A1-05	DF-HD	Heavy Duty Mode	HD:heavy duty mode	Set HD mode next
A1-04		Input Voltage Setting	100.0~300.0V(220V series) 240.0~500.0V (380V series)	Set to Motor Voltage
A3-16	0	Display	0: Disable - Alternately Display	
A3-23	104	Dual Display	104 - Left side shows output amps / Right side shows Main Display	
B1-00	3	Primary Frequency Selection	3: Modbus Communications	
B1-02	2	Primary Start Command	2: Modbus Communications	
B1-04	2	Primary Direction Command	2: Modbus Communications	
B1-10	1	Stop Method	1: Coast to stop	
b1-11	1	Reverse Operation Selection	1: Disabled	
C1-01	10/15	Acceleration Time (sec)	10 sec - Acceleration Time from Min Frequency to Max Frequency	15 sec for Centrifugal
C1-02	10/90	Deceleration Time (sec)	10 sec -Deceleration Time from Max Frequency to Min Frequency	90 sec for Centrifugal
D2-02	0.50	Frequency Lower Limit (%)	0.50= 50%	0.70=70% for Centrifugal
E1-01	Maximum Output Voltage Based on Motor Voltage		0.0-300.0V (220V series) 0.0~550.0V (380V series)	Set to Motor Voltage
E1-03	Base Voltage		0.0-300.0V (220V series) 0.0~550.0V (380V series)	Set to Base Voltage

E2-01																										
	RM6G1-2A	010	016	022	031	042	060	075	090	112	150	185	220	275	346	410	500	700	840							
	Rated Output (A)	8	11	17	25	33	46	63	75	90	115	150	185	220	295	346	432	585	700							
	RM6G1-4A	009	012	018	023	031	039	045	058	075	091	110	144	180	216	253	304	377	415	480	585	700	860	960		
	Rated Output (A)	6	9	14	18	24	30	39	45	61	75	91	115	150	180	216	253	310	377	432	480	585	700	866		

E2-04	Set for number of poles on your motor, typically 2	Number of Motor poles	2 = 2 pole motor = 3600 rpm	This parameter only effect the RPM display, if number of poles not set correct, RPM value will be incorrect.
H1-03	-22	Multi-Function Input Terminal (X4)	-22 External Fault - Interlock Relay	
H5-00	1	Comm. Address	1: Modbus Address	
H5-01	38400	Baud Rate	38400 Baud Rate on Modbus Communication	
H5-04	2	Comm. Overtime Disposal (COT)	2: Keep Running on Loss of Communication (Interlock will stop VFD)	
H5-05	5	Comm. Overtime (COT)	0.0 ~ 100.0 sec - Time Out	

8.17.6 RHYMEBUS RM6G1 - Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



RhymeBus RM6G1 Modbus Points					
POINTS	**RO**	**POINTS**	**SI**	**POINTS**	**AO**
3-1	VfdRstDly	3-1	VFD Error	3-1	Comp HZ
3-2	Spare	3-2	VFD Stat	3-2	Comp CMD
3-3	Spare	3-3	Spare	3-3	Spare
3-4	Spare	3-4	VFD Freq	3-4	Spare
3-5	Spare	3-5	VFD Amps		
3-6	Spare	3-6	VFD Volts		
3-7	Spare	3-7	VFD Power		
3-8	Spare	3-8	VFD Bus V		
3-9	Spare	3-9	VFD Temp		
3-10	Spare	3-10	VFD RPM		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————
Field wired: — — — —

8.17.7 MCS-MAGNUM - RHYMEBUS RM6G1 (9) - SI Configuration

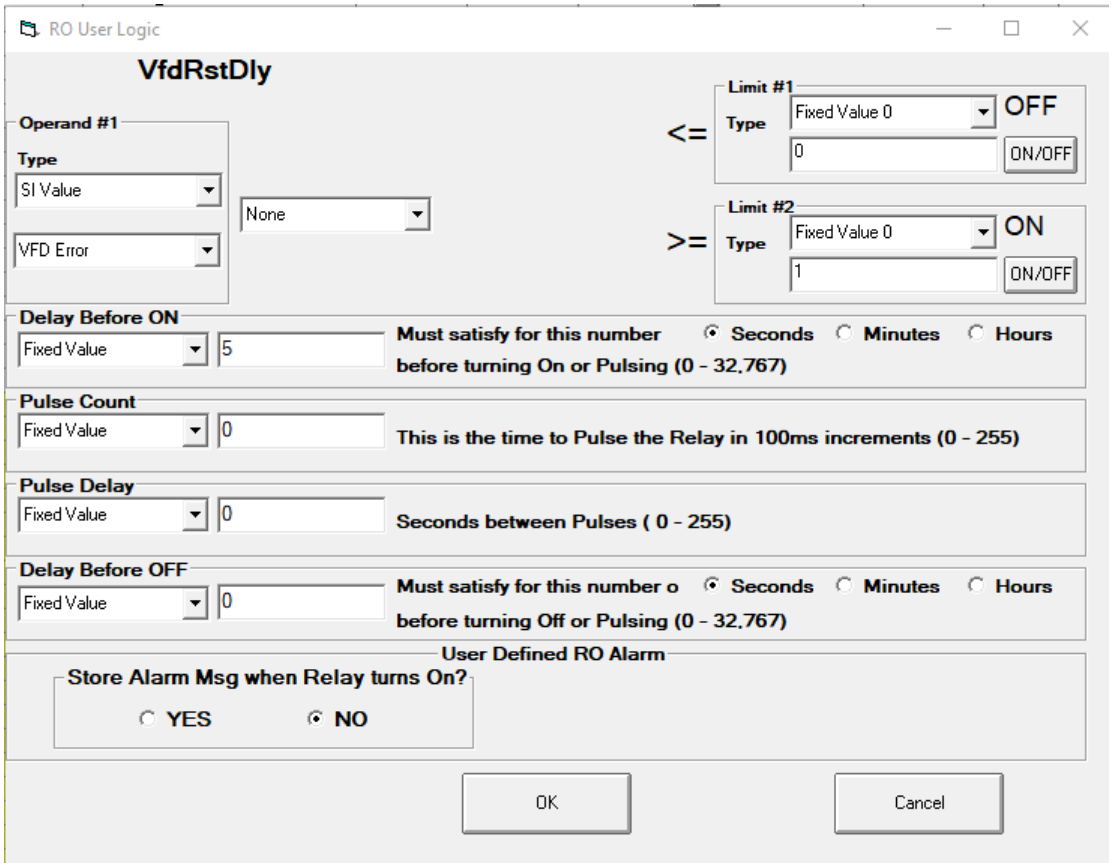
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	VFD Error	ModbusHex	0	1	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-2	VFD Stat	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-3	Spare2-3	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used
2-4	VFD Freq	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
2-5	VFD Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
2-6	VFD Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
2-7	VFD Power	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	KW
2-8	VFD Bus V	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-0Dec
2-9	VFD Temp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
2-10	VFD RPM	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-11	Spare2-11	SPARE	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Not Used

8.17.8 MCS-MAGNUM - RHYMEBUS RM6G1 (1) - RO Configuration

Relay Output Information Screen

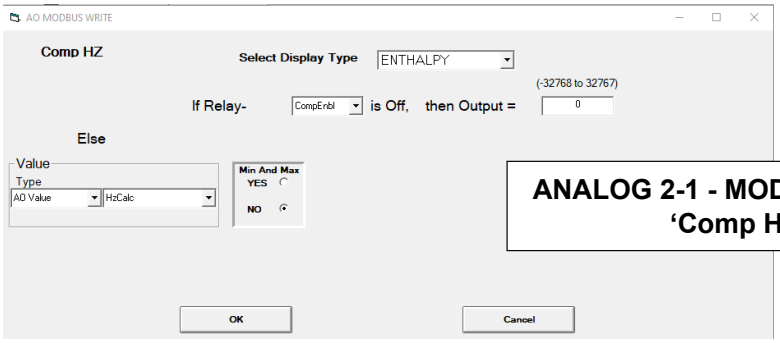
Point Number	Name	Slide Mult.	Slide Div.	Slide Off.	Design Suc.PSI	Design Dis.PSI	Nominal Tonnage(of Step)	EXV Start (When Lead)	Type
2-1	VfdRstDly	------	------	------	------	------	------	------	User Logic



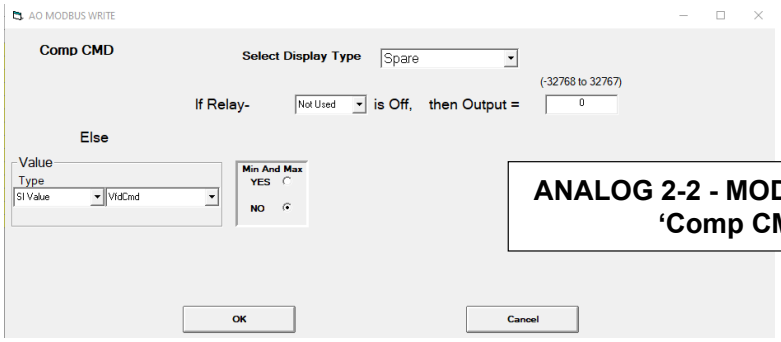
8.17.9 MCS-MAGNUM - RHYMEBUS RM6G1 AO MODBUS WRITE (2)

Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type
M-1	EXV %	Standard	NO		Spare
M-2	SpareM-2	Standard	NO		Spare
M-3	SpareM-3	Standard	NO		Spare
M-4	SpareM-4	Standard	NO		Spare
1-1	Spare1-1	Standard	NO		Spare
1-2	Spare1-2	Standard	NO		Spare
1-3	Spare1-3	Standard	NO		Spare
1-4	Spare1-4	Standard	NO		Spare
2-1	Comp HZ	Modbus Write	NO		ENTHALPY
2-2	Comp CMD	Modbus Write	NO		Spare



ANALOG 2-1 - MODBUS WRITE 'Comp HZ'



ANALOG 2-2 - MODBUS WRITE 'Comp CMD'

8.18. DELTA ME300 VFD Mapping - PROGRAM SELECT '19'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

Site Info | 0 - MCS-MODBUS-IO

Address	HW Serial #	Cfg Name	Company Na...	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	Delta VFD

8.18.1 DELTA VFD ONE-TIME WRITES - INSTALLATION

Write General Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.18.2 DELTA ME300 VFD Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.18.3 DELTA ME 300 VFD Read Sensor Inputs

8 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8449	(R) Hold Registers	Signed Int16	65535	1	1	0	1
2	1	8450	(R) Hold Registers	Signed Int16	65535	1	1	0	1
3	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
4	1	8452	(R) Hold Registers	Signed Int16	65535	1	10	0	1
5	1	8453	(R) Hold Registers	Signed Int16	65535	1	1	0	1
6	1	8455	(R) Hold Registers	Signed Int16	65535	1	1	0	1
7	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
8	1	8454	(R) Hold Registers	Signed Int16	65535	1	1	0	1
9	1	8719	(R) Hold Registers	Signed Int16	65535	1	1	0	1
10	1	8461	(R) Hold Registers	Signed Int16	65535	1	1	0	1
11	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	1	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.18.4 DELTA ME 300 VFD Write Analog Outputs

3 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	8194	(W)Single Register	Signed Int16	65535	10	1	0	1
2	1	8193	(W)Single Register	Signed Int16	65535	1	1	0	1
3	1	8195	(W)Single Register	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.18.5 DELTA ME 300 VFD Write Relay Outputs

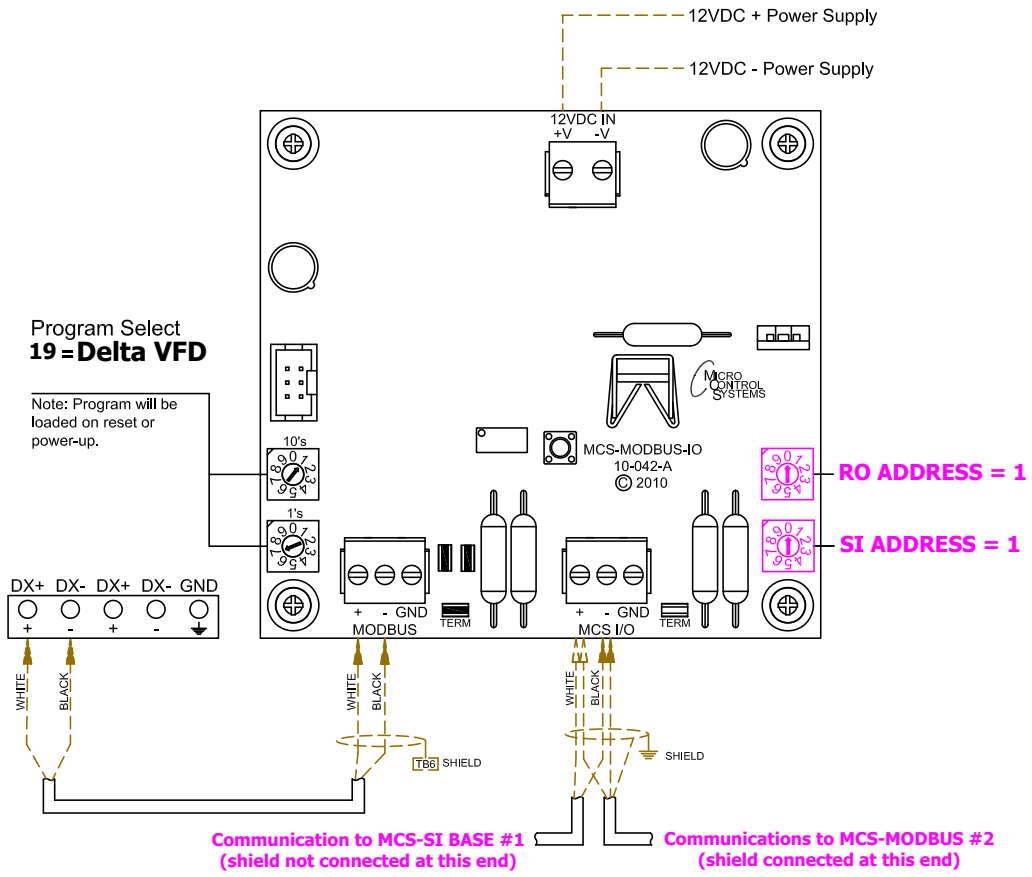
<u>No Relay Outputs</u> pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.18.6 DELTA ME 300 VFD - Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



Delta VFD Modbus Points					
POINTS	**RO**	**POINTS**	**SI**	**POINTS**	**AO**
3-1	VfdRstDly	3-1	VFD Error	3-1	VFD F Cmd
3-2	Spare	3-2	VFD Stat	3-2	VFD F Cmd1
3-3	Spare	3-3	VFD Freq	3-3	VFD O Cmd2
3-4	Spare	3-4	VFD Amps		
3-5	Spare	3-5	VFD Bus V		
3-6	Spare	3-6	VFD Volts		
3-7	Spare	3-7	VFD RPM		
3-8	Spare	3-8	VFD KW		
3-9	Spare	3-9	VFD Temp		
3-10	Spare	3-10	VFD Ct EMF		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————
Field wired: — — — —

8.18.7 MCS-Magnum Sensor Input Configuration – DELTA ME 300 VFD Modbus reads

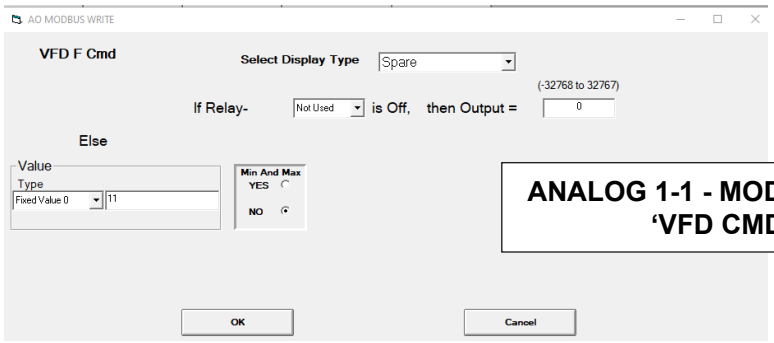
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	VFD Error	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-2	VFD Stat	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-3	VFD Freq	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-4	VFD Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-5	VFD Bus V	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
1-6	VFD Volts	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
1-7	VFD RPM	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	RPM'S
1-8	VFD KW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-9	VFD Temp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-10	VFD Ct EMF	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare

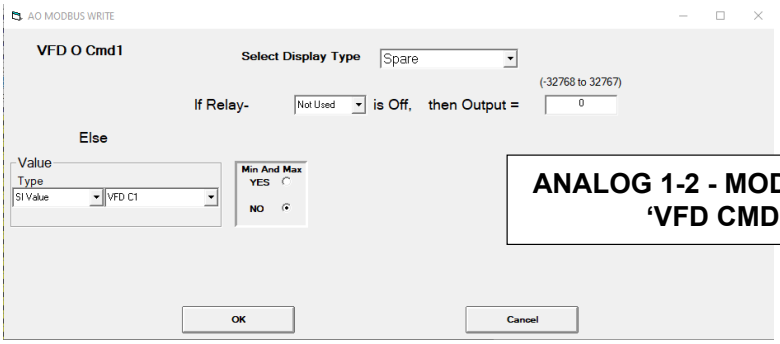
8.18.8 MCS-Magnum Analog Output Configuration – Delta ME 300 VFDs Modbus writes

Analog Output Information Screen

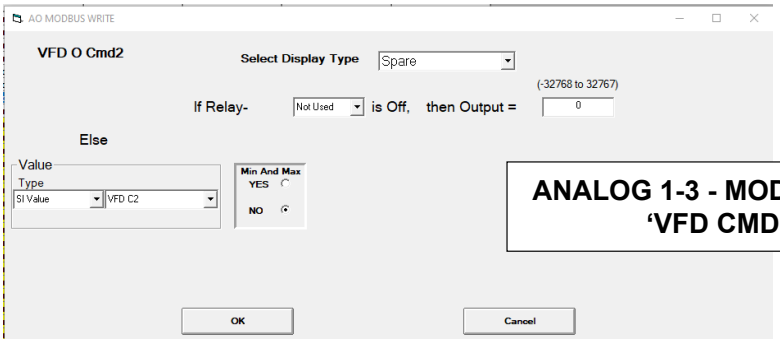
Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	COMP1 SPD%	Standard	NO		Spare	Not Used
M-2	COMP2 SPD%	Standard	NO		Spare	Not Used
M-3	EXV 1%	Standard	NO		Spare	Not Used
M-4	EXV 2%	Standard	NO		Spare	Not Used
1-1	VFD F Cmd	Modbus Write	NO		Spare	Not Used
1-2	VFD O Cmd1	Modbus Write	NO		Spare	Not Used
1-3	VFD O Cmd2	Modbus Write	NO		Spare	Not Used



ANALOG 1-1 - MODBUS WRITE 'VFD CMD F'



ANALOG 1-2 - MODBUS WRITE 'VFD CMD O1'



ANALOG 1-3 - MODBUS WRITE 'VFD CMD O2'

8.19. ONICON D100 MODBUS Mapping - PROGRAM SELECT '20'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

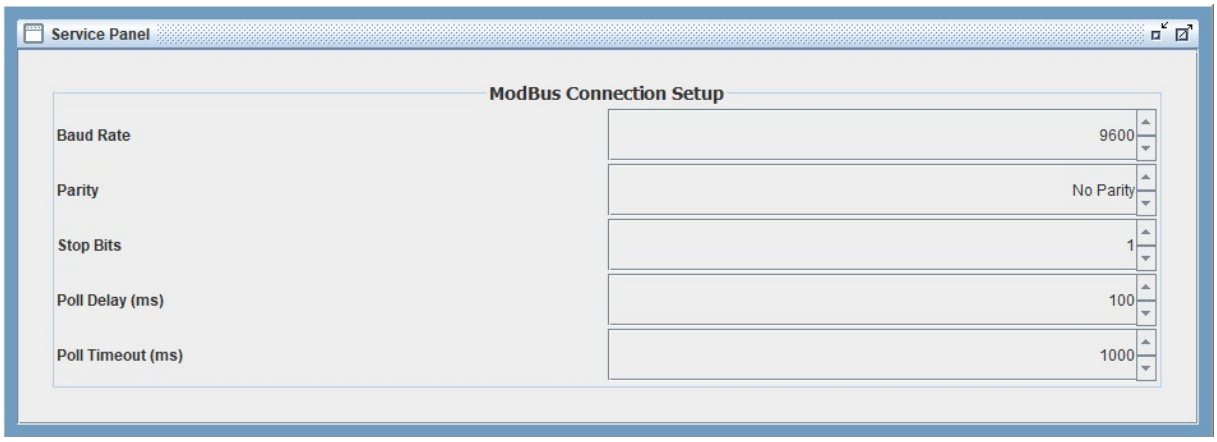
Site Info	0 - MCS-MODBUS-IO			
Address	HW Serial #	Cfg Name	Company Name	Unit Model #
(0)	065535	MCS-MODBUS-IO	MCS	ONICON D100

8.19.1 ONICON D100 MODBUS ONE-TIME WRITES - INSTALLATION

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.19.2 ONICON D100 MODBUS Communication Setup



8.19.3 ONICON D100 MODBUS Read Sensor Inputs

9 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	17	1009	(R) Hold Registers	Float-MSB	65535	10	1	0	2
2	17	1011	(R) Hold Registers	Float-MSB	65535	1	1	0	2
3	17	1013	(R) Hold Registers	Float-MSB	65535	10	1	0	2
4	17	1015	(R) Hold Registers	Float-MSB	65535	10	1	0	2
5	17	1017	(R) Hold Registers	Float-MSB	65535	10	1	0	2
6	17	1019	(R) Hold Registers	Float-MSB	65535	1	100	0	2
7	17	1021	(R) Hold Registers	Float-MSB	65535	10	1	0	2
8	17	1071	(R) Hold Registers	Float-MSB	65535	10	1	0	2
9	17	1073	(R) Hold Registers	Float-MSB	65535	10	1	0	2
10	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1
11	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1
12	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1
13	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1
14	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1
15	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1
16	17	0	(R) Not Used	Signed Int16	65535	1	1	0	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.19.4 ONICON D100 MODBUS Write Analog Outputs

No Analog Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1

8.19.5 ONICON D100 MODBUS Write Relay Outputs

No Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask	Multiplier	Divider	Math Offset	#Registers
1	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
2	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
3	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
4	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
5	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
6	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
7	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
8	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
9	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1
10	17	0	(W)Not Used	Signed Int16	65535	1	1	0	1

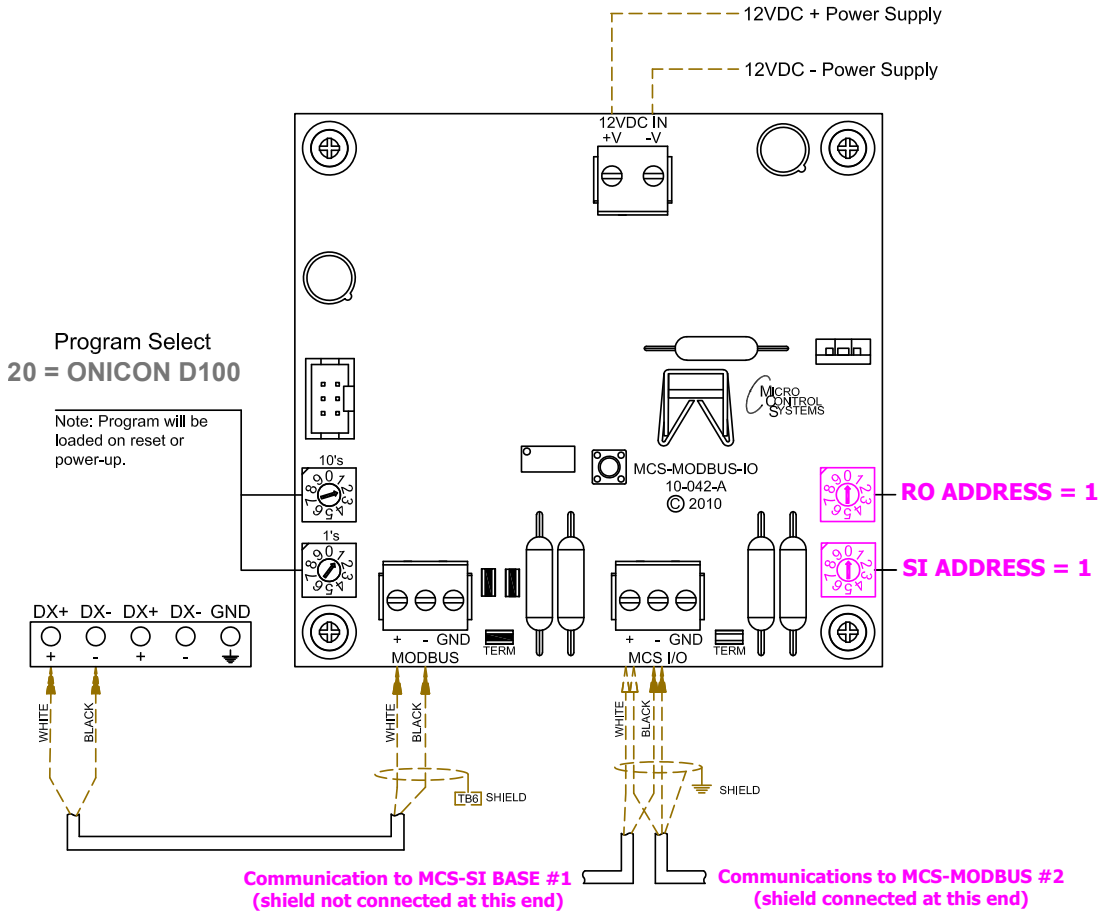
8.19.6 MCS-Magnum Sensor Input Configuration – ONICON D100 Modbus reads

Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	GPM	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-2	GPH	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-3	MGD	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-4	L-S	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-5	L-M	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-6	L-Hr	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	KW
1-7	M3-Hr	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-8	Ft3-S	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH
1-9	Ft3-M	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH

8.19.7 ONICON D100 Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



ONICON D100 Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
3-1	Spare	3-1	GPM	3-1	Spare
3-2	Spare	3-2	GPH	3-2	Spare
3-3	Spare	3-3	MGD	3-3	Spare
3-4	Spare	3-4	L-S		
3-5	Spare	3-5	L-M		
3-6	Spare	3-6	L-Hr		
3-7	Spare	3-7	M3-Hr		
3-8	Spare	3-8	Ft3-S		
3-9	Spare	3-9	Ft3-M		
3-10	Spare	3-10	Spare		
		3-11	Spare		
		3-12	Spare		
		3-13	Spare		
		3-14	Spare		
		3-15	Spare		
		3-16	Spare		

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————
Field wired: — — — —

8.20. DELTA VFD MODBUS Mapping - PROGRAM SELECT '21'

(only for Hanbell RTM compressors)

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

8.20.1 DELTA VFD MODBUS ONE-TIME WRITES - INSTALLATION

General Read/Write Registers

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
6	1	8480	(R)Hold Registers	Signed Int16	0xFFFF	65535	1	256	0	1

8.20.2 DELTA VFD MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.20.3 DELTA VFD MODBUS Read Sensor Inputs

10 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	8449	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
2	1	8450	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
3	1	8452	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	10	1	1
4	1	8453	(R) Hold Registers	Dynamic 6	0xFFFF	65535	1	1	1	1
5	1	8454	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
6	1	8455	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
7	1	8461	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	10	1	1
8	1	8464	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
9	1	8719	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
10	1	8768	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
11	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
12	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
13	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
14	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
15	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
16	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.20.4 DELTA VFD MODBUS Write Analog Outputs

3 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	8194	(W)Single Register	Signed Int16	0xFFFF	65535	10	1	0	1
2	1	8193	(W)Single Register	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	8195	(W)Single Register	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1

8.20.5 DELTA VFD MODBUS Write Relay Outputs

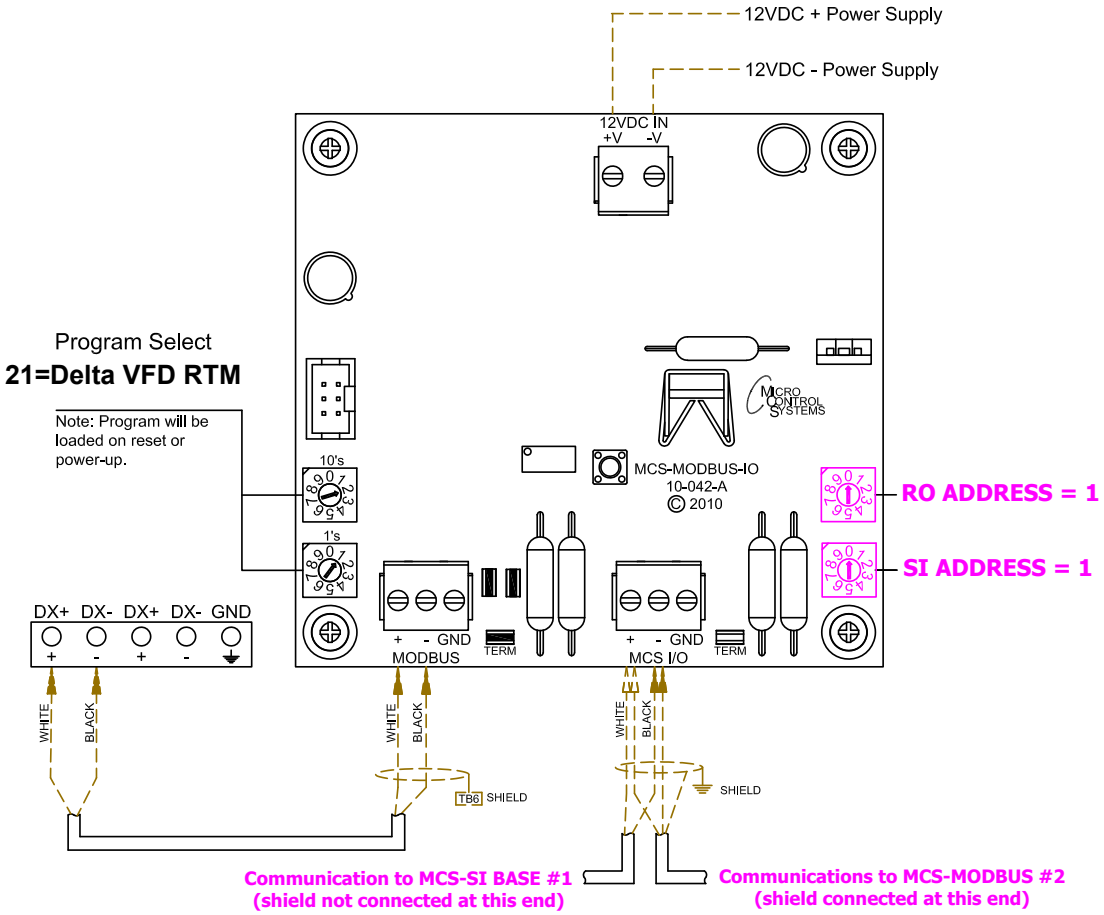
No Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1

8.20.6 DELTA VFD RTM Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



DELTA VDF (only for Hanbell RTM compressors) Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
3-1	Spare	3-1	VFD1AlmWrn	3-1	Vfd1HZ
3-2	Spare	3-2	VFD1Status	3-2	Vfd1Contrl
3-3	Spare	3-3	VFD1Hz	3-3	VFDReset
3-4	Spare	3-4	VFD1Amps		
3-5	Spare	3-5	VFD1DCVolt		
3-6	Spare	3-6	VFD1ACVolt		
3-7	Spare	3-7	VFD1RPM		
3-8	Spare	3-8	VFD1KW		
3-9	Spare	3-9	VFD1Temp		
3-10	Spare	3-10	VFD1Ke		
		3-11			
		3-12			
		3-13			
		3-14			
		3-15			
		3-16			

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————
Field wired: — — — —

8.20.7 MCS-Magnum 10 Sensor Input Configuration – DELTA VFD Modbus reads

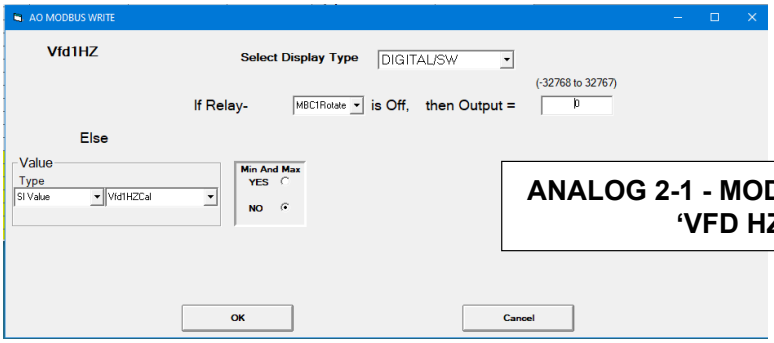
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
2-1	VFD1AlmWrn	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-2	VFD1Status	ModbusHex	0	1	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
2-3	VFD1Hz	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	10	1	0	DEC1NOCH
2-4	VFD1Amps	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	AMPS/CT
2-5	VFD1DCVolt	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
2-6	VFD1ACVolt	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	VOLTS-1Dec
2-7	VFD1RPM	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	RPM'S
2-8	VFD1KW	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	KW
2-9	VFD1Temp	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
2-10	VFD1Ke	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	10	0	DEC1NOCH

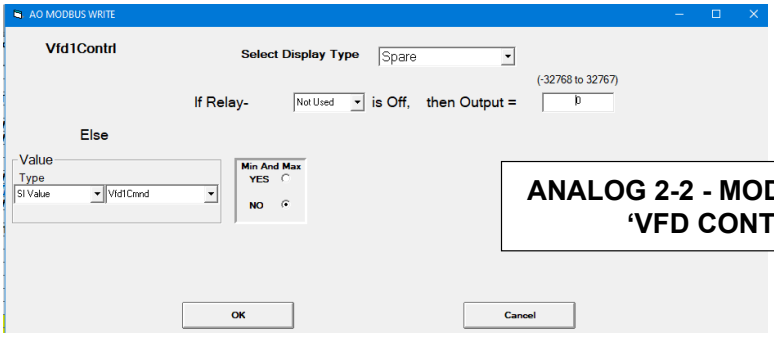
8.20.8 MCS-Magnum 3 Analog Output Configuration – Delta VFD Modbus writes

Analog Output Information Scre

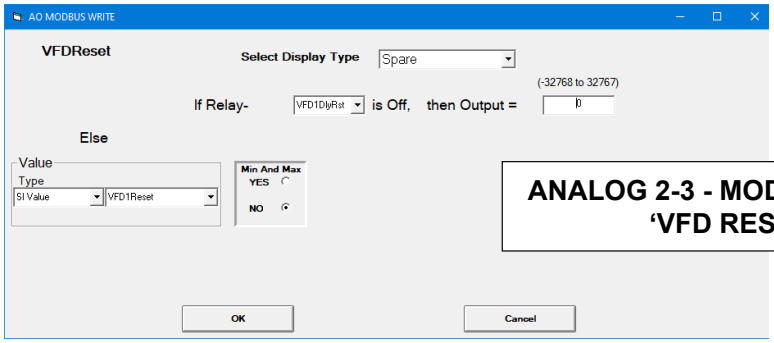
Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	EvpEXV%	Standard	NO		Spare	Not Used
M-2	SPAREM-2	Standard	NO		Spare	Not Used
M-3	HotGasByp	Linear CTRL	NO		Spare	Not Used
M-4	SPAREM-4	Standard	NO		Spare	Not Used
1-1	MBCControl	Modbus Write	NO		Spare	Not Used
1-2	MBCReset	Modbus Write	NO		Spare	Not Used
1-3	SPARE1-3	Standard	NO		Spare	Not Used
1-4	SPARE1-4	Standard	NO		Spare	Not Used
2-1	Vfd1HZ	Modbus Write	NO		DIGITAL/SW	Not Used
2-2	Vfd1Contrl	Modbus Write	NO		Spare	Not Used
2-3	VFDReset	Modbus Write	NO		Spare	Not Used



ANALOG 2-1 - MODBUS WRITE 'VFD HZ'



ANALOG 2-2 - MODBUS WRITE 'VFD CONTROL'



ANALOG 2-3 - MODBUS WRITE 'VFD RESET'

8.21. DELTA MBC MODBUS Mapping - PROGRAM SELECT '22'

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

8.21.1 DELTA MBC MODBUS MODBUS ONE-TIME WRITES - INSTALLATION

General Read/Write Registers

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1

8.21.2 DELTA MBC MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.21.3 DELTA MBC MODBUS MODBUS Read Sensor Inputs

9 Sensor Inputs pre-programmed into software.

Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	8449	(R) Hold Registers	Signed Int16	0x00FF	255	1	1	1	1
2	1	8457	(R) Hold Registers	Signed Int16	0x0001	1	1	1	1	1
3	1	8449	(R) Hold Registers	Signed Int16	0x00FF	255	1	1	1	1
4	1	8449	(R) Hold Registers	Signed Int16	0xFF00	65280	1	256	1	1
5	1	8726	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
6	1	8727	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
7	1	8728	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
8	1	8729	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
9	1	8720	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
10	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
11	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
12	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
13	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
14	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
15	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1
16	1	0	(R) Not Used	Signed Int16	0xFFFF	65535	1	1	1	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.21.4 DELTA MBC MODBUS Write Analog Outputs

2 Analog Outputs pre-programmed into software.

Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	8193	(W)Single Register	Signed Int16	0x0003	3	1	1	0	1
2	1	8195	(W)Single Register	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1

8.21.5 DELTA MBC MODBUS Write Relay Outputs

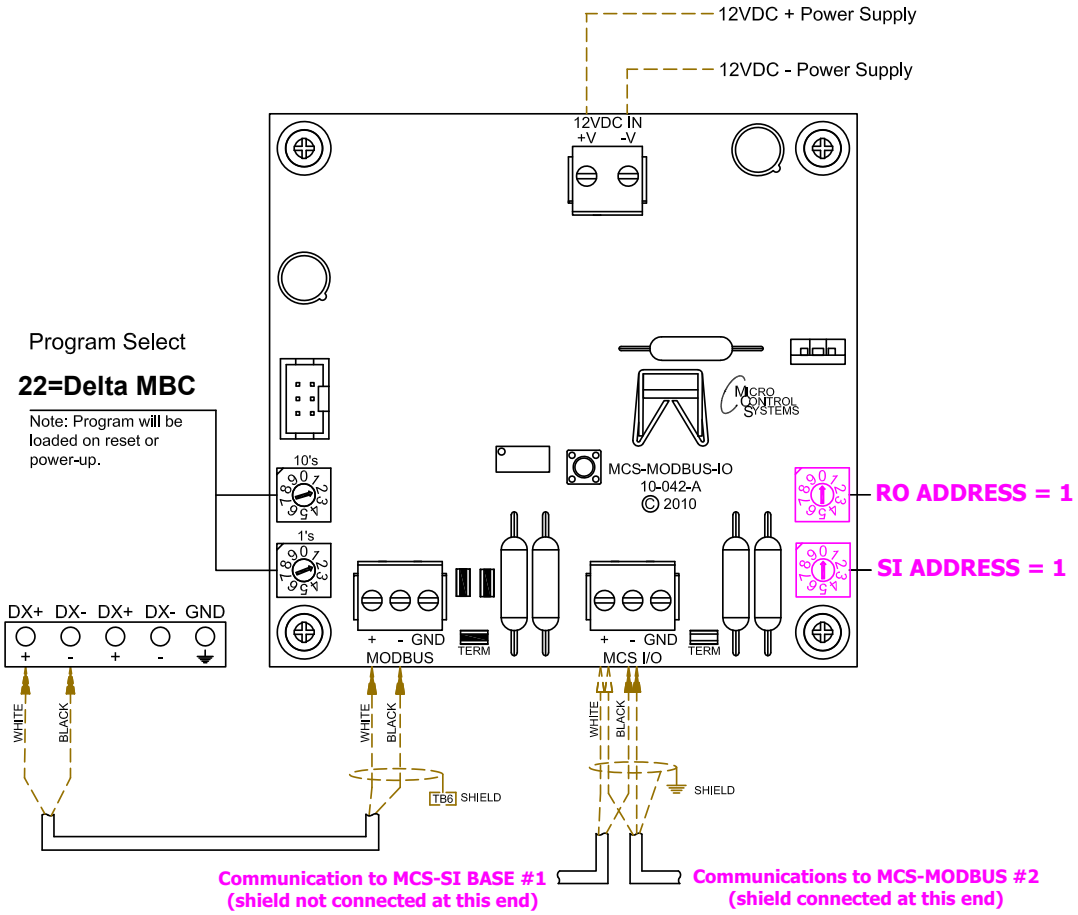
No Relay Outputs pre-programmed into software.

Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
6	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
7	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
8	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
9	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
10	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1

8.21.6 DELTA MBC Wiring Diagram
To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



DELTA MBC Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
3-1	Spare	3-1	MBC1Error	3-1	MBCControl
3-2	Spare	3-2	MBC1Levita	3-2	MBCReset
3-3	Spare	3-3	MBC1Alarm		
3-4	Spare	3-4	MBC1Warn		
3-5	Spare	3-5	MBC1FRBrg		
3-6	Spare	3-6	MBC1FTBrg		
3-7	Spare	3-7	MBC1RTBrg		
3-8	Spare	3-8	MBC1RRBrg		
3-9	Spare	3-9	MBC1 HZ		
3-10	Spare	3-10			
		3-11			
		3-12			
		3-13			
		3-14			
		3-15			
		3-16			

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS

MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————
Field wired: — — — —

8.21.7 MCS-Magnum 9 Sensor Input Configuration – DELTA MBC Modbus reads

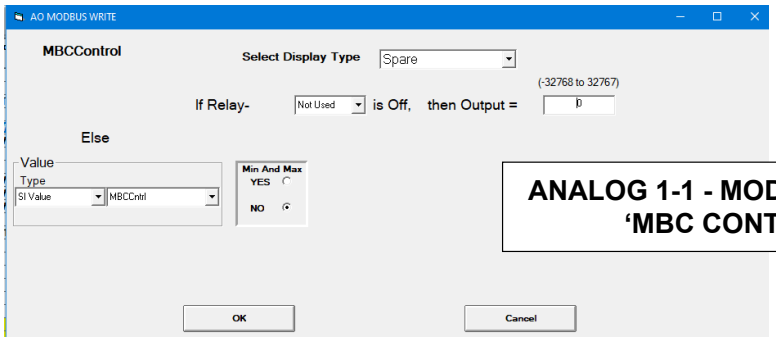
Sensor Input Information Screen

Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	MBC1 Error	MODBUS	Not Used	Closed=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
1-2	MBC1Levita	MODBUS	Not Used	Closed=OFF	NO/YES	Not Used	Not Used	Auto	Not Used	1	1	0	DIGITAL/SW
1-3	MBC1Alarm	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-4	MBC1Warn	ModbusHex	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	Spare
1-5	MBC1FRBrg	MODBUS	0	92	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-6	MBC1FTBrg	MODBUS	0	92	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-7	MBC1RTBrg	MODBUS	0	150	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-8	MBC1RRBrg	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	9	5	32	TEMP
1-9	MBC1 HZ	MODBUS	0	0	Not Used	Not Used	Not Used	Auto	Not Used	1	1	0	DEC1NOCH

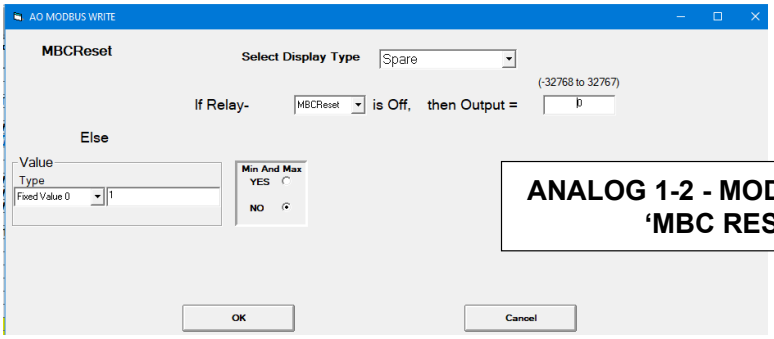
8.21.8 MCS-Magnum 2 Analog Output Configuration – Delta MBC Modbus writes

Analog Output Information Screen

Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	EvpEXV%	Standard	NO		Spare	Not Used
M-2	SPAREM-2	Standard	NO		Spare	Not Used
M-3	HotGasByp	Linear CTRL	NO		Spare	Not Used
M-4	SPAREM-4	Standard	NO		Spare	Not Used
1-1	MBCControl	Modbus Write	NO		Spare	Not Used
1-2	MBCReset	Modbus Write	NO		Spare	Not Used



ANALOG 1-1 - MODBUS WRITE 'MBC CONTROL'



ANALOG 1-2 - MODBUS WRITE 'MBC RESET'

8.22. DELTA MBC VFD MODBUS Mapping - PROGRAM SELECT '23'

(only for Hanbell RTM compressors)

Modbus to MCS-CONNECT will show all <u>available</u> pre-programmed register readings.

(Screen shots from MCS-CONNECT, readings from Modbus

8.22.1 DELTA MBC VFD MODBUS MODBUS ONE-TIME WRITES - INSTALLATION

General Read/Write Registers

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
2	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
5	1	0	(W)Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
6	2	8480	(R)Hold Registers	Signed Int16	0xFFFF	65535	1	256	0	1

8.22.2 DELTA MBC VFD MODBUS Communication Setup

Service Panel

ModBus Connection Setup

Baud Rate	38400
Parity	No Parity
Stop Bits	1
Poll Delay (ms)	200
Poll Timeout (ms)	500

8.22.3 DELTA MBC VFD MODBUS MODBUS Read Sensor Inputs

16 Sensor Inputs pre-programmed into software.

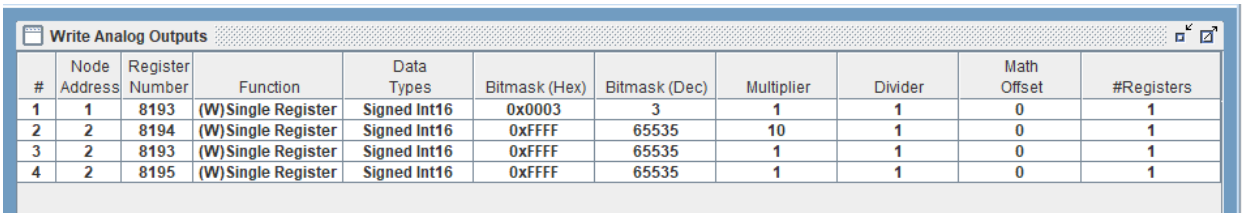
Read Sensor Inputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	8457	(R) Hold Registers	Signed Int16	0x0001	1	1	1	1	1
2	1	8449	(R) Hold Registers	Signed Int16	0x00FF	255	1	1	1	1
3	1	8449	(R) Hold Registers	Signed Int16	0xFF00	65280	1	256	1	1
4	1	8726	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
5	1	8727	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
6	1	8728	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
7	1	8729	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
8	1	8720	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
9	2	8449	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
10	2	8450	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
11	2	8453	(R) Hold Registers	Dynamic 6	0xFFFF	65535	1	1	1	1
12	2	8454	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
13	2	8461	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	10	1	1
14	2	8464	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
15	2	8719	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1
16	2	8768	(R) Hold Registers	Signed Int16	0xFFFF	65535	1	1	1	1

When writing controlling Modbus registers over the Modbus network using the MCS-MODBUS-IO, make sure the slave Modbus device is setup to find and set up the register to default to stop on loss of communication, or if not available hardwire the run/stop.

8.22.4 DELTA MBC VFD MODBUS Write Analog Outputs

4 Analog Outputs pre-programmed into software.

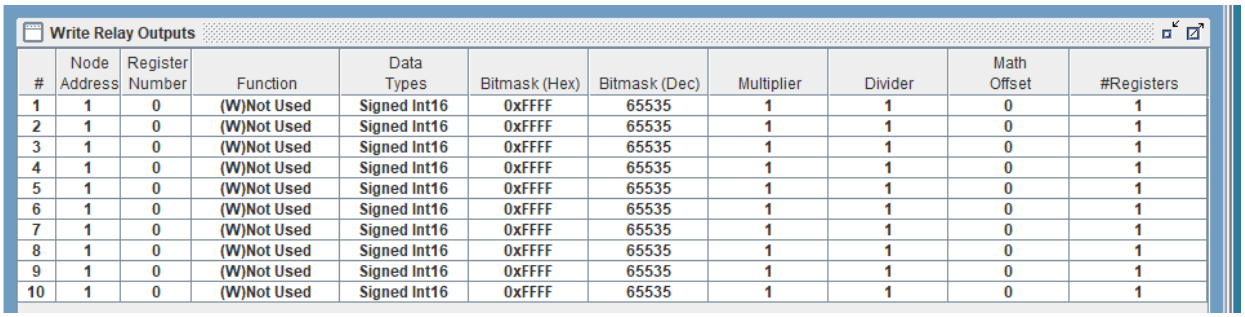


Write Analog Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	8193	(W) Single Register	Signed Int16	0x0003	3	1	1	0	1
2	2	8194	(W) Single Register	Signed Int16	0xFFFF	65535	10	1	0	1
3	2	8193	(W) Single Register	Signed Int16	0xFFFF	65535	1	1	0	1
4	2	8195	(W) Single Register	Signed Int16	0xFFFF	65535	1	1	0	1

8.22.5 DELTA MBC VFD MODBUS Write Relay Outputs

No Relay Outputs pre-programmed into software.

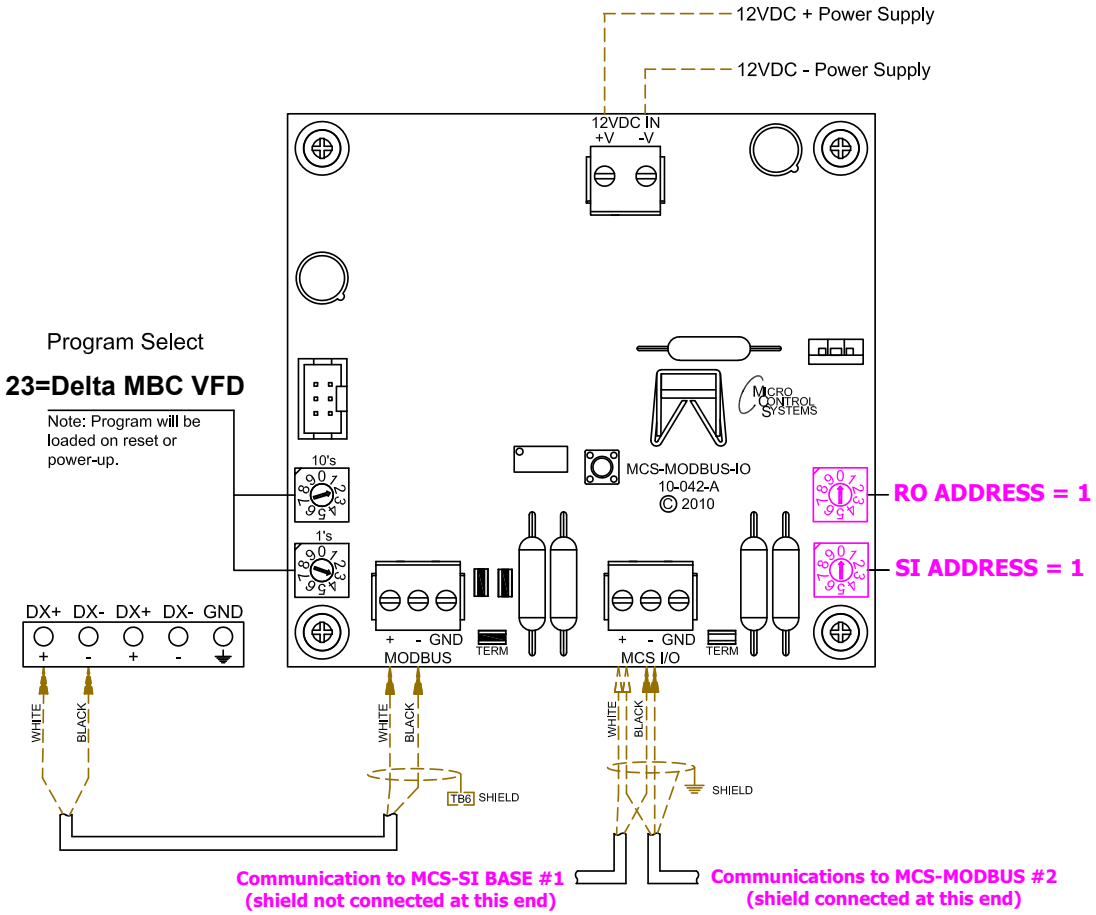


Write Relay Outputs

#	Node Address	Register Number	Function	Data Types	Bitmask (Hex)	Bitmask (Dec)	Multiplier	Divider	Math Offset	#Registers
1	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
2	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
3	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
4	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
5	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
6	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
7	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
8	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
9	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1
10	1	0	(W) Not Used	Signed Int16	0xFFFF	65535	1	1	0	1

8.22.6 DELTA MBC VFD Wiring Diagram To Modbus/MCS Expansion Boards/MCS-MAGNUM

MCS-MODBUS #1



DELTA MBC & VFD (only for Hanbell RTM compressors) Modbus Points					
POINTS	RO	POINTS	SI	POINTS	AO
1-1	MBC1Levita	1-1	MBC1 Error	1-1	MBCControl
1-2	MBC1Rotate	1-2	MBC1Levita	1-2	MBCReset
1-3	MBCReset (user logic)	1-3	MBC1Alarm		
1-4	Spare	1-4	MBC1Warn	2-1	Vfd1HZ
1-5	Spare	1-5	MBC1FRBrg	2-2	Vfd1Contrl
1-6	Spare	1-6	MBC1FTBrg	2-3	VFDReset
1-7	Spare	1-7	MBC1RTBrg		
1-8	Spare	1-8	MBC1RRBrg		
1-9	Spare	1-9	MBC1 HZ		
1-10	Spare				
		2-1	VFD1AlmWrn		
		2-2	VFD1Status		
		2-3	VFD1Hz		
		2-4	VFD1Amps		
		2-5	VFD1DCVolt		
		2-6	VFD1ACVolt		
		2-7	VFD1RPM		
		2-8	VFD1KW		
		2-9	VFD1Temp		
		2-10	VFD1Ke		

Standard Configuration for wiring MCS-MODBUS in an Industrial Control Panel

MCS-IO ADDRESS	
MCS-MAGNUM	MASTER
MCS-RO-BASE	#1
MCS-SI-BASE	#1
MCS-SI-EXT	#2
MCS-MODBUS	#3

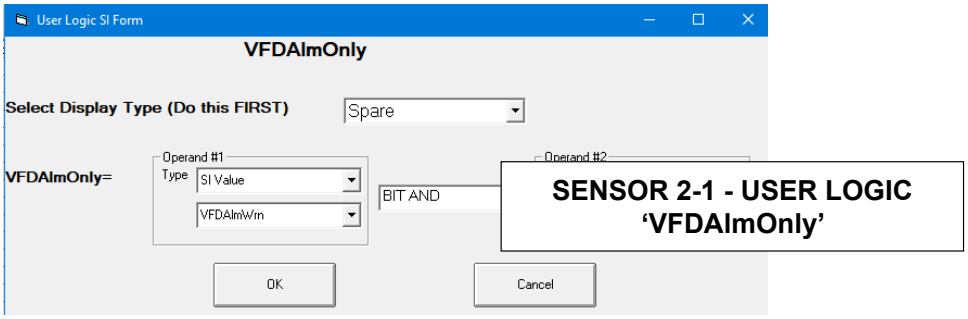
NOTE: MCS-IO addresses will change depending on configuration of units installed.

Factory wired: ——————
Field wired: — — — —

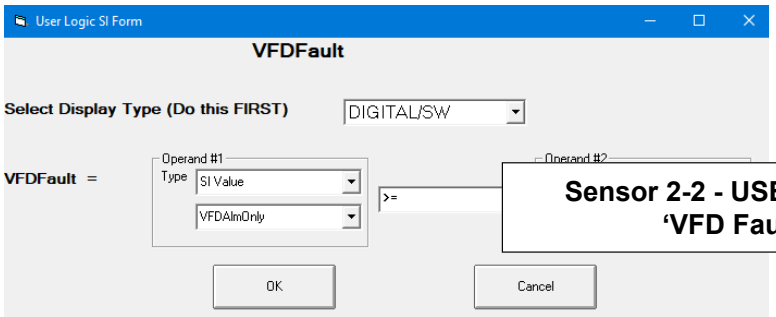
8.22.7 MCS-Magnum 16 Sensor Input Configuration – DELTA MBC VFD Modbus reads

Sensor Input Information Screen

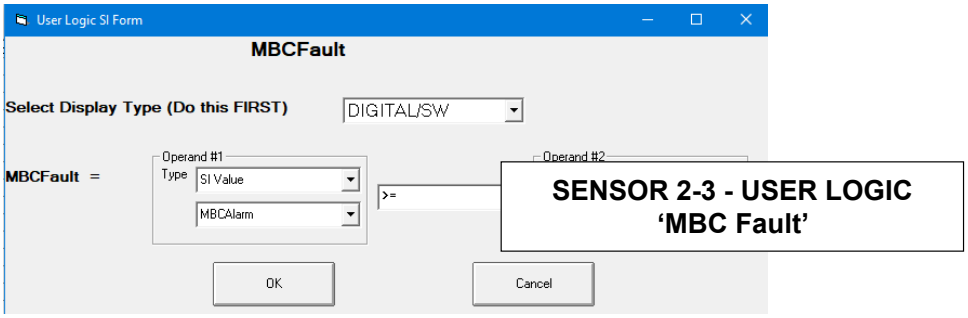
Point Number	Name (1 to 10 char)	Display Type	Offset	Manual Value or NC/NO (select to change)	Display Text (select to change)	Temp./ GPM / CFM / Pwr Factor SI	Humd./PSI/ Temp. Diff./ Enthal. Diff.	Auto/Manual (Click here for all)	Circuit Index	Multiplier	Divisor	Offset	Select Display Type
1-1	MBCLeviat	MODBUS	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Manual OFF	Not Used	1	1	0	DIGITAL/SW
1-2	MBCAlarm	ModbusHex	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	Spare
1-3	MBCWarn	ModbusHex	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	Spare
1-4	MBCFRBrg	MODBUS	0	101	Not Used	Not Used	Not Used	Manual	Not Used	9	5	32	TEMP
1-5	MBCFTbrg	MODBUS	0	102	Not Used	Not Used	Not Used	Manual	Not Used	9	5	32	TEMP
1-6	MBCRTBrg	MODBUS	0	103	Not Used	Not Used	Not Used	Manual	Not Used	9	5	32	TEMP
1-7	MBCRRBrg	MODBUS	0	104	Not Used	Not Used	Not Used	Manual	Not Used	9	5	32	TEMP
1-8	MBCHZ	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	DEC1NOCH
1-9	VFDAlmWrn	ModbusHex	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	Spare
1-10	VFDStatus	ModbusHex	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	Spare
1-11	VFDAmps	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	AMPS/CT
1-12	VFDDCVolts	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	VOLTS-1Dec
1-13	VFDRPMs	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	RPM'S
1-14	VFDKw	MODBUS	0	0	Not Used	Not Used	Not Used	Manual	Not Used	1	1	0	KW
1-15	VFDTemp	MODBUS	0	88	Not Used	Not Used	Not Used	Manual	Not Used	9	5	32	TEMP
1-16	VFDKe	MODBUS	0	12	Not Used	Not Used	Not Used	Manual	Not Used	1	10	0	DEC1NOCH
2-1	VFDAlmOnly	User Logic	0	0	Not Used	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	Spare
2-2	VFDFault	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW
2-3	MBCFault	User Logic	Not Used	Open=OFF	OFF/ON	Not Used	Not Used	Auto	Not Used	Not Used	Not Used	Not Used	DIGITAL/SW



SENSOR 2-1 - USER LOGIC 'VFDAlmOnly'



Sensor 2-2 - USER LOGIC 'VFD Fault'

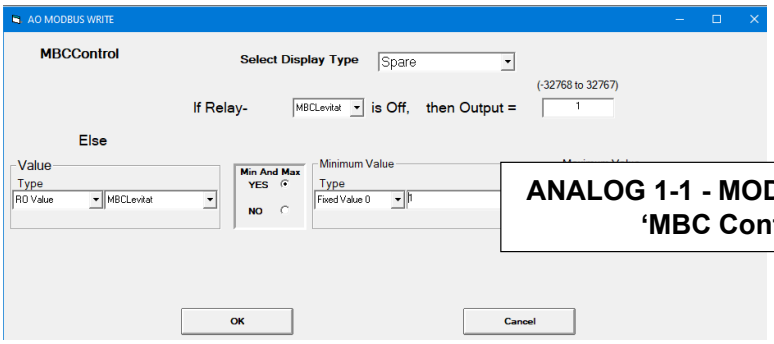


SENSOR 2-3 - USER LOGIC 'MBC Fault'

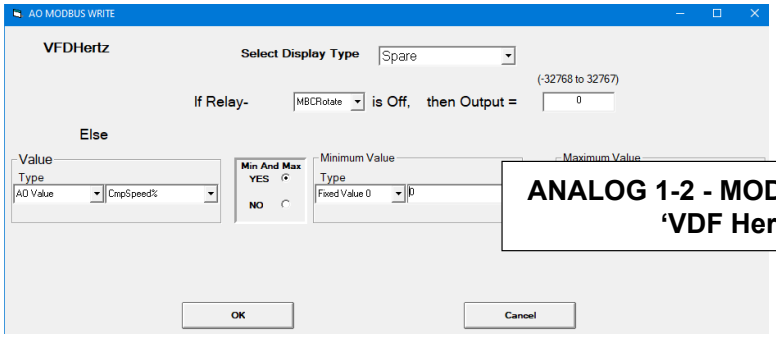
8.22.8 MCS-Magnum 4 Analog Output Configuration – Delta MBC VFD Modbus writes

Analog Output Information Screen

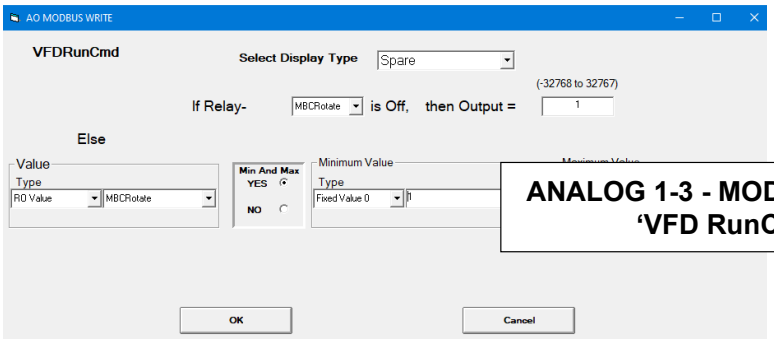
Point Number	Name	Control Type	Invert	Comments	Modbus Display Type	Feedback Sensor
M-1	CmpSpeed%	Standard	NO		Spare	Not Used
M-2	IGV%	Standard	NO		Spare	Not Used
M-3	StageVlv%	Standard	NO		Spare	Not Used
M-4	HotGas%	Standard	NO		Spare	Not Used
1-1	MBCControl	Modbus Write	NO		Spare	Not Used
1-2	VFDHertz	Modbus Write	NO		Spare	Not Used
1-3	VFDRunCmd	Modbus Write	NO		Spare	Not Used
1-4	VFDRstCmd	Modbus Write	NO		Spare	Not Used



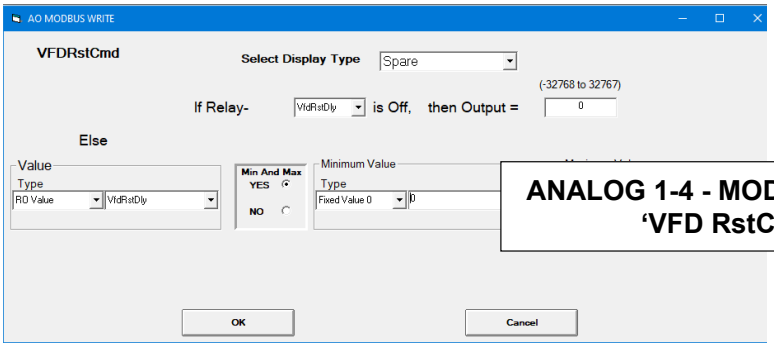
ANALOG 1-1 - MODBUS WRITE 'MBC Control'



ANALOG 1-2 - MODBUS WRITE 'VDF Hertz'



ANALOG 1-3 - MODBUS WRITE 'VFD RunCmd'



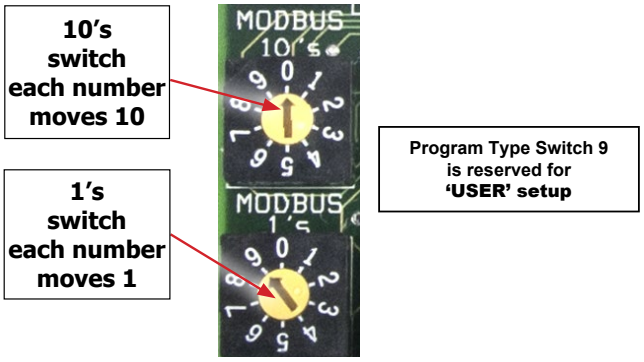
ANALOG 1-4 - MODBUS WRITE 'VFD RstCmd'

Chapter - 9. Appendix - Transmit New Config

Transmitting a new Config File to the MODBUS I/O Board

1. Consult with factory for obtaining the latest MCS-CONFIG file for your MCS-MODBUS-IO-12 Board.
2. Download the file sent to you from the factory to a location on your PC hard drive.
3. BEFORE POWERING UP THE MODBUS BOARD, SET THE PROGRAM TYPE SELECTOR SWITCH TO “9” (USER).
4. Connect a MCS-USB-RS485 cable from your PC to the MCS I/O port on the MCS-MODBUS Board.
5. Click on MCS-CONNECT to start the program.
6. Click on setup, communications, and change the baud rate to 38400.
7. Click on the found MODBUS I/O board. Click on the view button and you will be prompted for a password, just click OK (You do not have to be authorized to make this change)
8. Click ‘TRANSMIT CFG’ button.
9. Select the new ‘CONFIG’ file you just downloaded on your PC and begin transmitting to the controller.
10. When the Transmit is complete, disconnect from the MODBUS I/O Board and re-connect the MODBUS I/O Board to the MAGNUM communications and the MODBUS device.

PROGRAM SELECT CHART	
PROGRAM SELECT	**CONFIGURATION NAME**
0	YASKAWA VFD A1000-HARDWIRED / MODBUS
1	TURBOCOR CMP
2	Reserved for future
3	DANFOSS VLT DRIVE
4	BITZER Compressor
5	DANFOSS CDS 303 DRIVE
6	EMERSON_CSD-100
7	MCS-POWERMETER 3037
8	RUKING_VFD
9	USER
10	ABB AC880
11	EMERSON EVC-1150B
12	SKF/MBC
13	KEB VFD
14	SKF/MBC - TANDEM
15	KEB VFD - TANDEM
16	ABB-ACH580
17	RHYMEBUS RM6F5
18	RHYMEBUS RM6G1
19	DELTA VFD (non Hanbell RTM compressors)
20	ONICON D100
21	DELTA VFD (only for Hanbell RTM compressors)
22	DELTA MBC
23	DELTA MBC & VFD (only for Hanbell RTM compressors)
24-99	Reserved for Future Development



Receiving a Config File from the MODBUS I/O Board

1. Connect a MCS-USB-RS485 cable from your PC to the MCS I/O port on the MCS-MODBUS.
2. Click on MCS-CONNECT to start the program.
3. Click on setup, communications, and change the baud rate to 38400.
4. Click on the found MCS I/O board to “RECEIVE” the config file.
5. Click the ‘RECEIVE CFG’ button.
6. You are presented with a screen for naming the file and saving to a directory on your PC hard drive.

Revision/Disclaimer Page

Date	Author	Description of Changes
03-10-16	DEW	Build manual
07-19-16	DEW	Changes made to charts
8-12-16	DEW	Edits form Max, add Danfoss CDS 303 charts
11-2-16	DEW	Edit Mapping Charts
11-7-16	DEW	Add new Modbus photo, make edits
11-9-16	DEW	Edit from Max add how to transmit new firmware
02-01-17	DEW	Add Fault Sensors to Turbo appendix
02-07--17	DEW	Correct names for Program Select
06-08-17	DEW	Update Yaskawa and Danfoss 303 mapping
06-13-17	DEW	Updated Progam Select
06-20-17	DEW	Updated Mapping Slaves
06-22-17	DEW	add info on accessing modbus config from MCS-CONNECT 18.12.15
09-19-17	DEW	Changes from Brian, change Program Switch descriptions
10-10-19-17	DEW	Add screens for Modbus settings for slaves 0-12
11-01-17	DEW	Add Wiring drawing to Manual
11-27-17	DEW	Correct drawing for Turbocor jumper
12-01-11-17	DEW	Add startup instructions and configs to each slave
04-04-6-18	DEW	Complete adding user logics, etc., updates from Brian and Max
10-09-19	DEW	CHANGE TO 12 VOLT
03-04-2020	DEW	Add setting for Yaskawa H5-04 setting
03-24-26-2021	DEW	FIX TRANSMIT NEW CONFIG,FIX DRAWINGS
05-24-2021	DEW	Add ABB 580 to manual - fix earth ground on all drawing
08-17-2021	DEW	Change config screen shot on Blitzer - Rev 3.02
10-20-21-2021	DEW	Make changes from Bill English, change all MCS-MODBUS-IO-12
08-09-2022	DEW	Make changes to Turbocor and Bitzer pages
10-12-2022	DEW	Add 17, 18, 19 VFD’s change charts, remove config information
01-05-2023	DEW	Made changes to Delta VFD section - still needs to reload firmware and make changes
11-15-2023	DEW	Made change to #21, added 22 and 23 setting
04-12-2024	DEW	Correct Turbocor #1 changed to 14 SIs on connect screen and changed CFG

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