

## Technical Bulletin


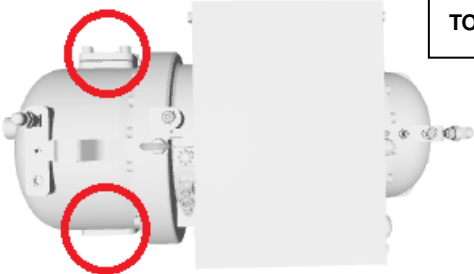
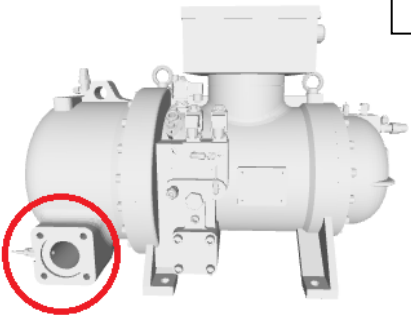
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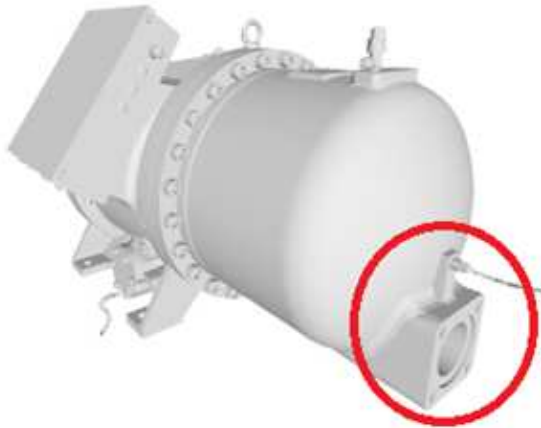
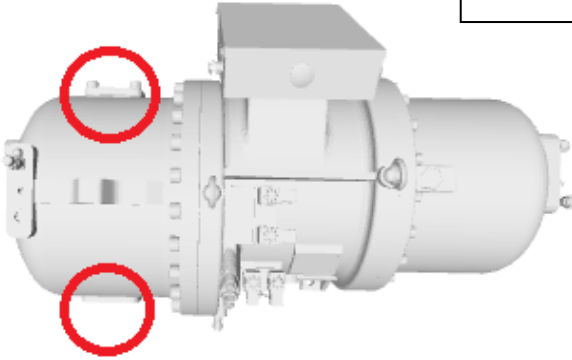
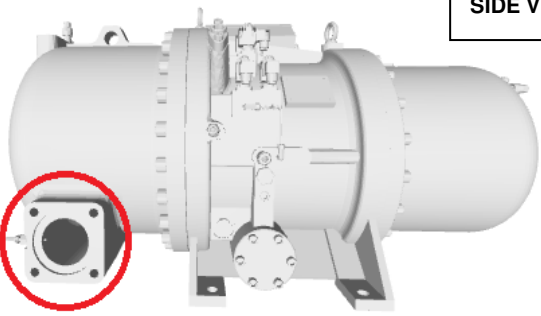
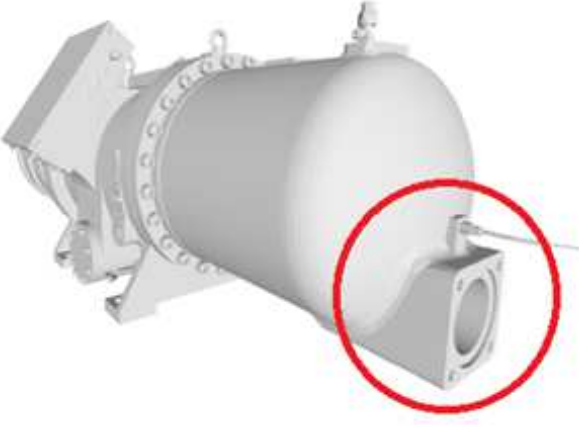
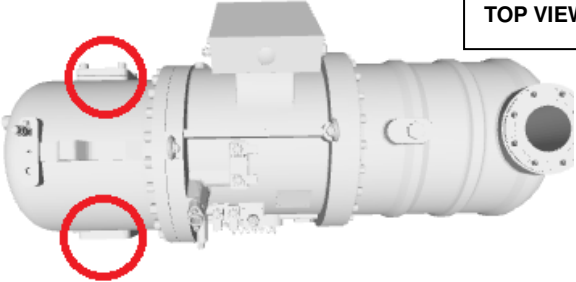
### **Subject: Notice of replacing RC2-A/B-F with RC2-A/B-P.**

Starting from September 1<sup>st</sup> 2024, RC2-100A/B-F ~RC2-1530A/B-F series (WITHOUT internal oil separator) will be cancelled and replaced with RC2-A/B-P series. The original discharge port of RC2-F series is on the axial direction, but the discharge ports of RC2-P series are located on both of the lateral directions. Installers can choose either port to weld the discharge pipe for more convenient piping work.

1. In future retrofit cases when old RC2-F compressors need to be changed, Installers needs to change the discharge piping design on old chillers/ refrigeration units. Or, RC2-P compressors can be re-assembled with old axial-direction port oil separator assemblies at service stations before compressor installation on old chillers/refrigeration units.
2. For future service part inquires, Hanbell will stop providing axial-direction port oil separator casings/assemblies from September 1<sup>st</sup> 2024.
3. For layout of new chillers/refrigeration units, Hanbell will provide 3D drawings of all RC2-P models for your reference.

**Please note three models as sample as below.**

RC2-xxxA/B-F (Present)	RC2-xxxA/B-P(Future)
	 <div data-bbox="1331 1357 1476 1413">TOP VIEW</div>
	 <div data-bbox="1318 1693 1476 1760">SIDE VIEW</div>

RC2-410A/B-F(Present)	RC2-410A/B-P(Future)
	<p data-bbox="1326 342 1477 409">TOP VIEW</p> 
	<p data-bbox="1318 813 1477 880">SIDE VIEW</p> 
RC2-710A/B-F(Present)	RC2-710A/B-P(Future)
	<p data-bbox="1326 1328 1477 1395">TOP VIEW</p> 
	<p data-bbox="1318 1664 1477 1731">SIDE VIEW</p> 